

TSS Bulletin

Date 06-22-2012, Issue 30

Purpose: Swingo 350B Squeegee Support Bracket Upgrade

In some cases the squeegee thumb screw (see Step 1 below) has separated from the bolt and the squeegee blade cartridge will no longer be attached to the squeegee support bracket.

This update to the squeegee support bracket will prevent this from happening.



Step 1: Turn the 2 thumb screws until they're aligned with the slot on the squeegee support bracket. Remove the squeegee assembly from the machine.



Step 2: Turn the 2 knobs to remove them from the squeegee assembly.



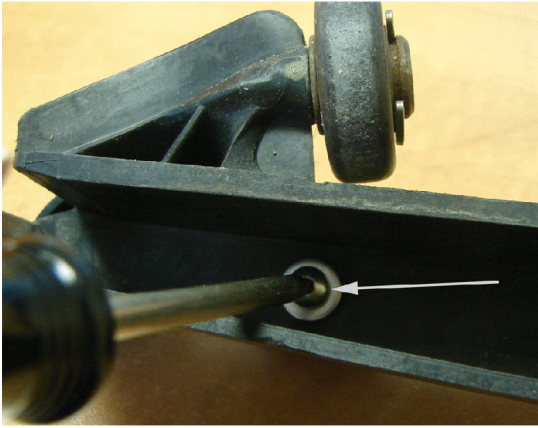
Step 3: Pull the squeegee blade cartridge to remove it from the squeegee frame.



Step 4: Flip the squeegee frame over to locate the squeegee thumb screw bolt.

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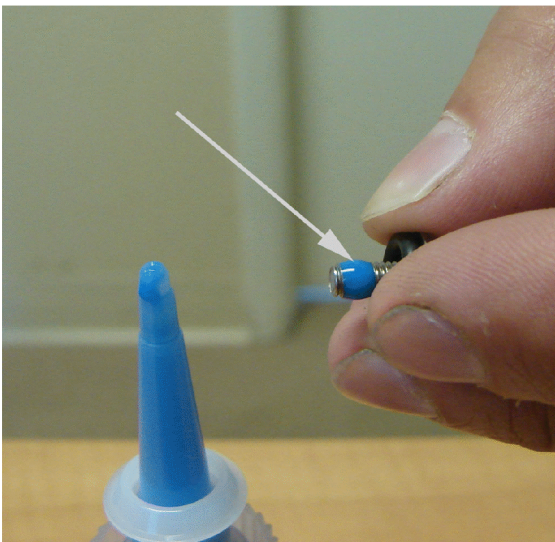
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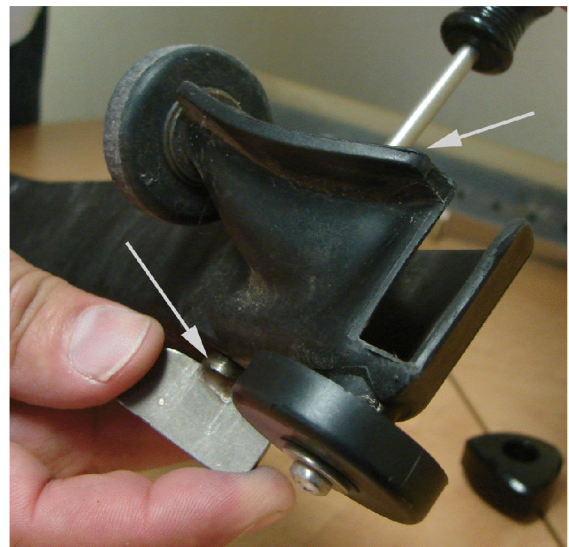
Step 5: Remove the bolt using a Torx T-10. Be careful not to lose the o-ring and washer.



You will need Loctite Threadlocker #242 or 243 (blue).



Step 6: Put 1 drop of Loctite on the squeegee frame bolt.



Step 7: Insert the bolt with the o-ring and washer, back into the squeegee frame. Screw the thumb screws back into place. Repeat for both bolts. Reverse steps 1-3 to reassemble.