

56314312-56422162 SEAT BELT KIT

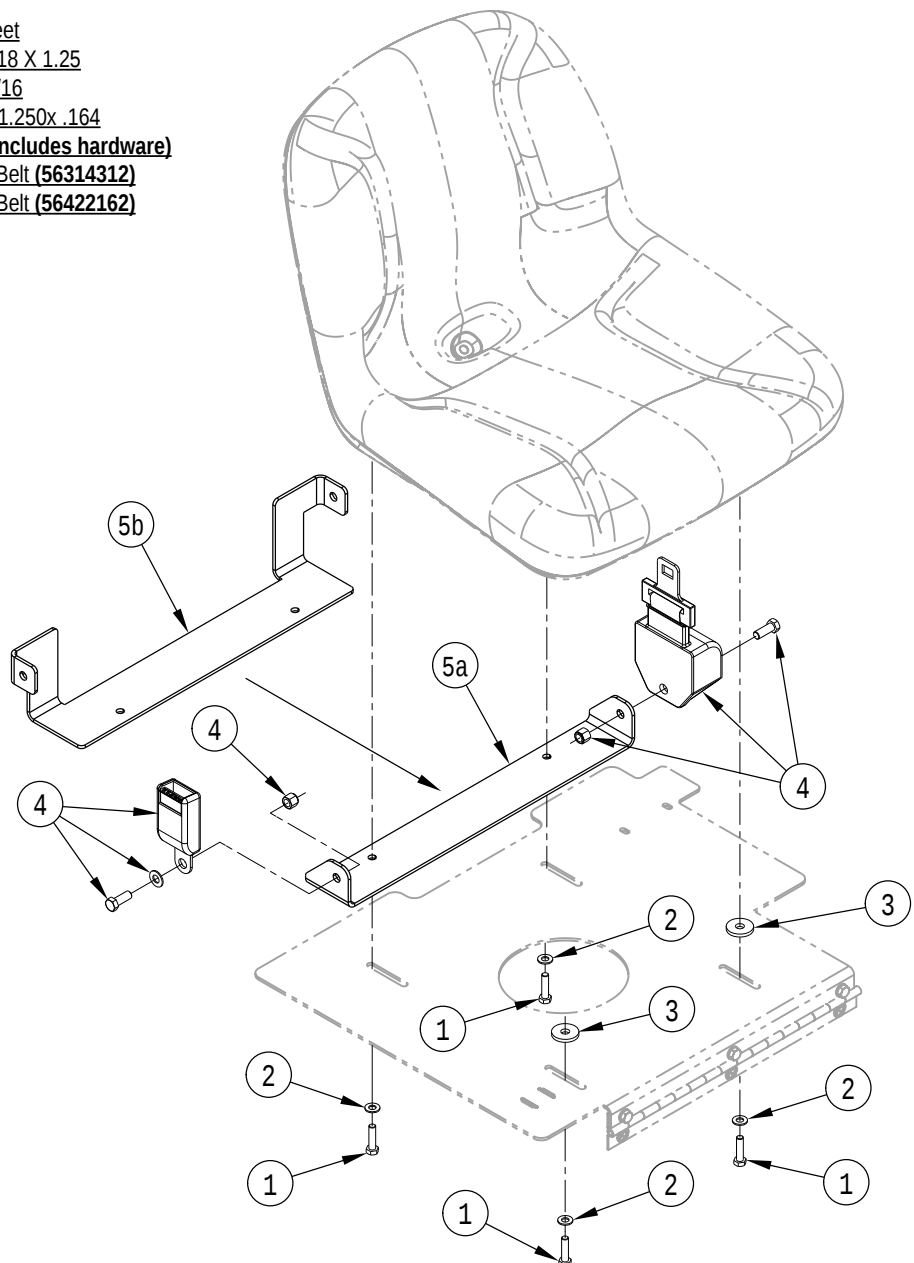
Advenger™ Models: ALL except AXP™ (56314312)
 BR 600S series Models: ALL except EDS™ (56314312)
 Adgressor™ Models: ALL except AXP™ (56314312)
 BR 850S series Models: ALL except EDS™ (56314312)
 Aquaride™ Models: ALL except AXP™ (56314312)
 BRX 700 series Models: ALL except EDS™ (56314312)
 Advolution™ Models: ALL (56422162)
 UHR 70-1700 series Models: ALL (56422162)
 Adhancer Models: (56314312)
 Advenger™ Models(56601XXX): ALL (56422162)
 BR 755 series Models: ALL (56422162)
 VacRide Models: ALL (56422162)
 BRV 900 Models: ALL (56422162)
 ES4000 Models: ALL (56422162)
 Focus II Rider Models: ALL (56114XXX series) (56422162)
 Scrubtec R 6 Models: ALL (56422162)

CONTENTS OF KIT

Item	Ref. No.	Qty	Description
[]	56040846	1	Instruction Sheet
1#	56001834	4	Scr, Hex 5/16-18 X 1.25
2#	56001939	4	Wsh Flt Sae 5/16
3#	56009195	2	Wsh Flt .406x 1.250x .164
4#	56314962	1	Seat Belt Kit (includes hardware)
5a#	56314961	1	Bracket, Seat Belt (56314312)
5b#	56422160	1	Bracket, Seat Belt (56422162)

[] = Not Shown

= Revised or new since last update



INSTALLATION INSTRUCTIONS

WARNING!

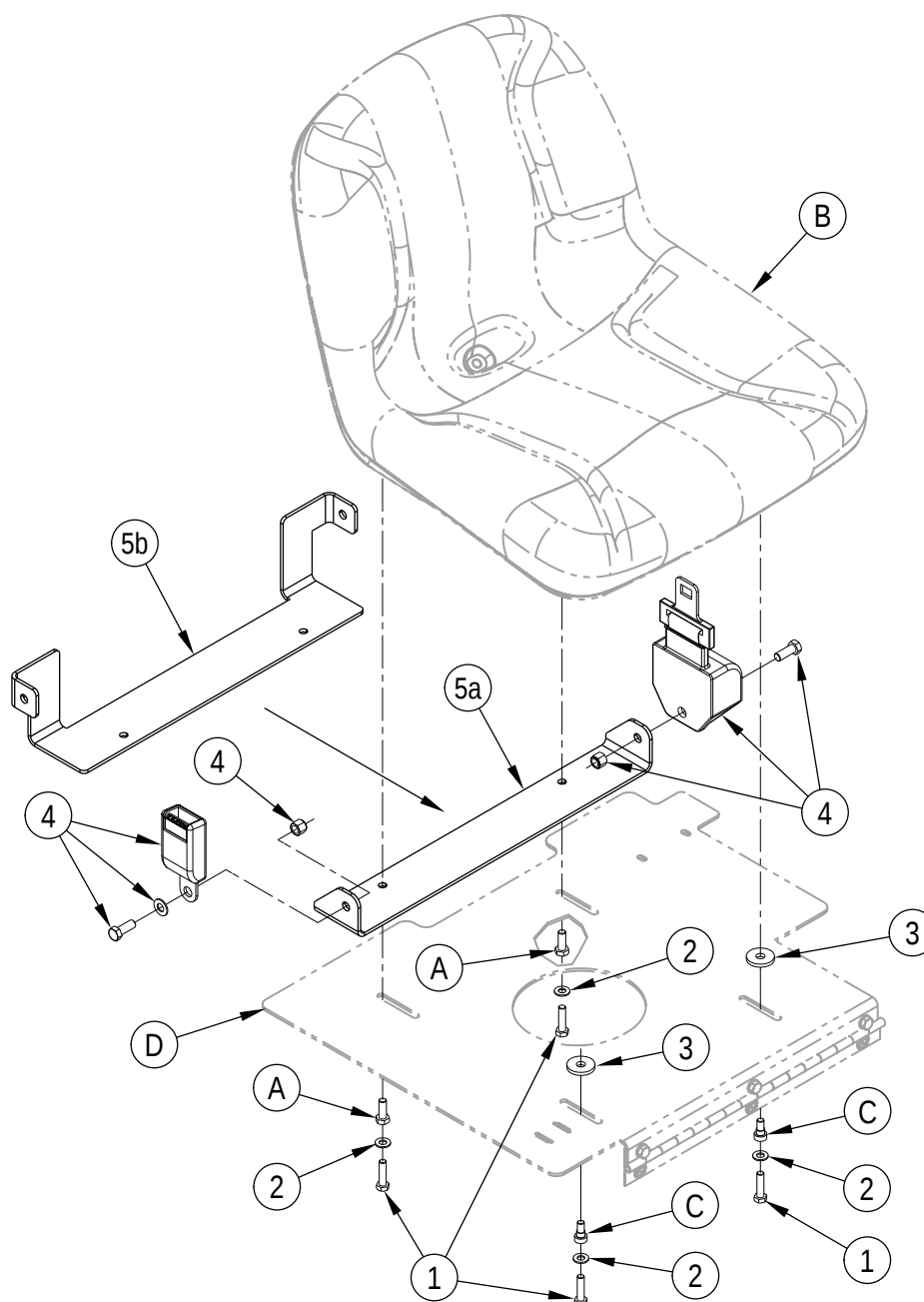
DISCONNECT BATTERIES BEFORE SERVICING.

The seat belt kit has been designed to work on many machine models. There are two different seats and three different installation variations that use 56314312-56422162 Seat Belt Kit.

INSTALLATION FOR SEATS WITH STEEL SEAT PAN

- 1 See Figure 1. For machines that were built with Seat (B) part number (8-69-00022) with a steel seat pan.
- 2 Remove the (2) Screws (A) from the rear and the (2) Screws (C) from the front of Seat (B) and discard.
- 3 Assemble Items (4 & 5a or 5b) as shown. **NOTE:** Item (4) includes necessary hardware.
- 4 Place the Seat Belt Assembly (4 & 5a or 5b) under the rear of the seat as shown.
- 5 Install (4) Screws (1), (4) Washers (2), and (2) Washers (3) from the Seat Belt Kit as shown in place of the original Screws (A) and (C) to mount the Seat Belt Assembly (4 & 5a or 5b) and Seat (B) back onto the Seat Panel Weldment (D).

FIGURE 1



INSTALLATION FOR SEATS WITH PLASTIC SEAT PAN AND QUICK ADJUSTMENT

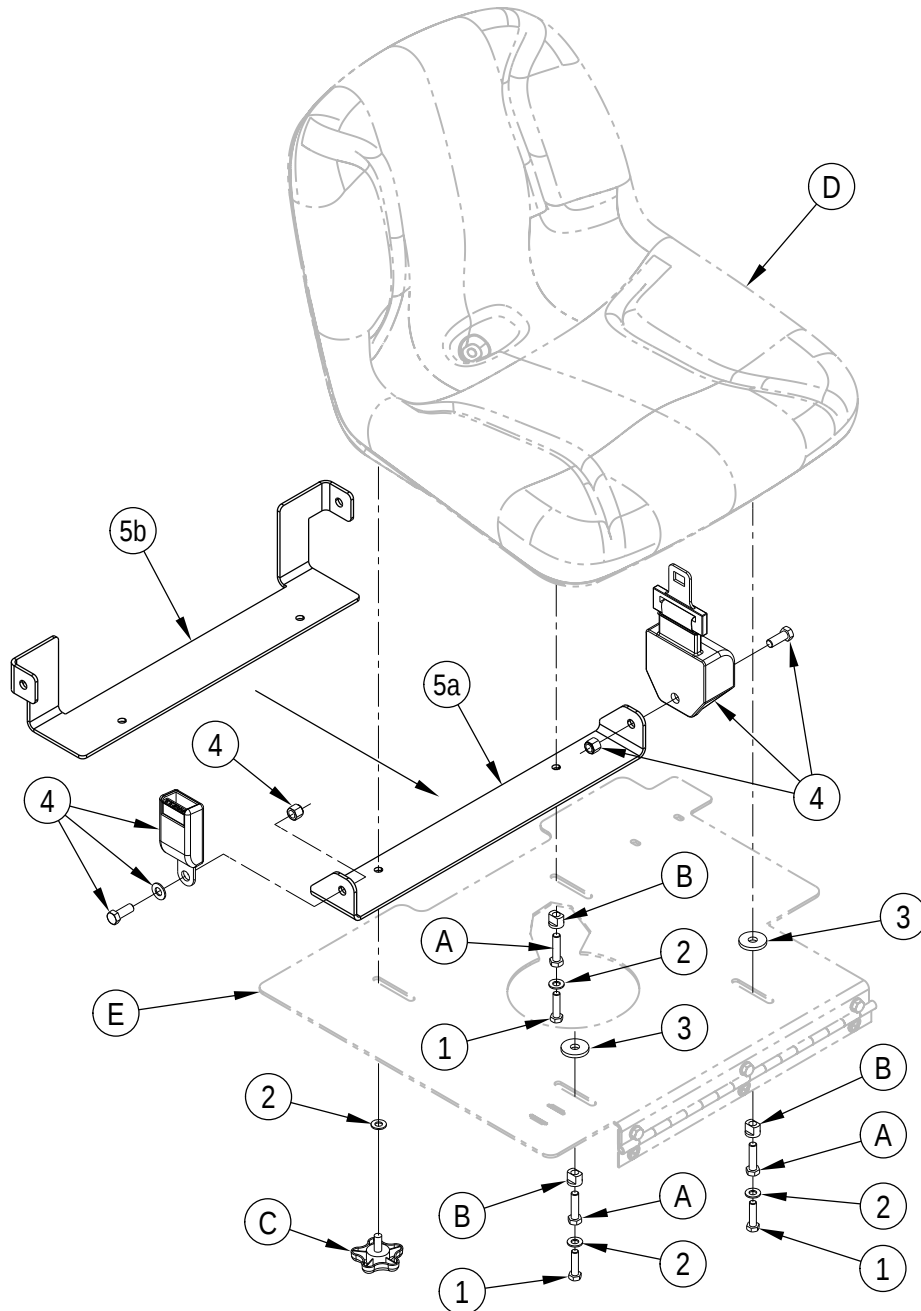
- 1 See Figure 2. For machines that were built with Seat (D) part number (56383187) with a plastic seat pan.
- 2 Remove the (3) Hex Screws (A) and discard. Remove the (3) Seat Flanged Bushings (B), and the Stud Knob (C) from the rear of the Seat (D) and retain.
- 3 Assemble Items (4 & 5a or 5b) as shown. **NOTE:** Item (4) includes necessary hardware.
- 4 Place the Seat Belt Assembly (4 & 5a or 5b) under the rear of the seat as shown.
- 5 Re-use the (3) Seat Flanged Bushings (B), the Stud Knob (C), and install (3) of the Screws (1), (4) Washers (2), and (2) Washers (3) from the Seat Belt Kit as shown in place of the original Screws (A) to mount the Seat Belt Assembly (4 & 5a or 5b) and Seat (B) back onto the Seat Panel Weldment (E).

NOTE: The (3) Hex Screws (A) that were removed in step 2 are the same as the (4) Hex Screws (1) from the kit and could be retained and re-used If needed.

NOTE: Fastener torque: 80 IN-LB $\pm$ 15 IN-LB. not to exceed 180 IN-LB for Hex Screws (A).

NOTE: Seat Belt Assembly installation instructions for Figure 2 and Figure 3 would also apply if the machine has the replacement Seat Kit 56383240 installed.

FIGURE 2



INSTALLATION FOR SEATS WITH PLASTIC SEAT PAN AND FIXED ADJUSTMENT

- 1 See Figure 3. For machines that were built with Seat (B) part number (56383187) with a plastic seat pan.
- 2 Remove the (4) Screws (A) from the rear and front of Seat (B) and discard.
- 3 Assemble Items (4 & 5a or 5b) as shown. **NOTE:** Item (4) includes necessary hardware.
- 4 Place the Seat Belt Assembly (4 & 5a or 5b) under the rear of the seat as shown.
- 5 Install the (4) Screws (1), (4) Washers (2), and (2) Washers (3) from the Seat Belt Kit as shown in place of the original Screws (A) to mount the Seat Belt Assembly (4 & 5a or 5b) and Seat (B) back onto the Seat Panel Weldment (C).

NOTE: The (4) Hex Screws (A) that were removed in step 2 are the same as the (4) Hex Screws (1) from the kit and could be retained and re-used If needed.

NOTE: Fastener torque: 80 IN-LB $\pm$ 15 IN-LB. not to exceed 180 IN-LB for Hex Screws (A).

NOTE: Seat Belt Assembly installation instructions for Figure 2 and Figure 3 would also apply if the machine has the replacement Seat Kit 56383240 installed.

FIGURE 3

