
Attention Service Manager/Parts Department

Bulletin Level: 2

Specific Warranty Coverage: Standard Warranty Coverage

Subject: New upper isolator – **Refer to TSBCL2010-12 for related Boost Deck & Isolator Improvements.**

Models Affected: Focus II Boost L20 (all models)

Parts List Form Number(s) Affected: PL9097066000

ECO#: A-05612

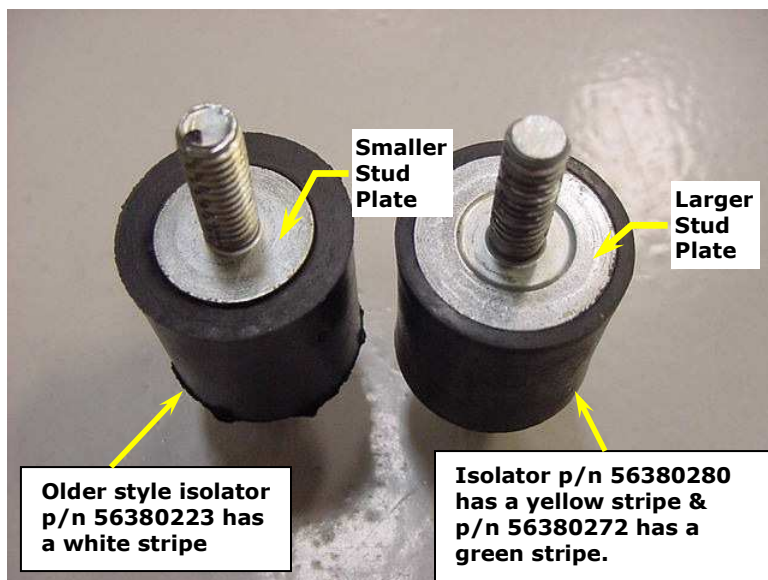
Informational Bulletin: N/A

Issue: Premature isolator failure during assembly or at low hours

Cause: Inadequate bond between rubber body and stud plate

Corrective Action: Factory: Effective 6/17/10 with SN 8000025674, Isolator p/n 56380223 was replaced with p/n 56380280 which had a larger stud plate (See Figure 1 below). As a further enhancement on 7/12/10 and with SN 8000027901, isolator p/n 56380272 made from a neoprene vs. rubber material replaced 56380280.

Field: If you experience a premature isolator failure, replace the older style Isolator with p/n 56380280 or 56380272.



Caution: When installing the new Isolators, be careful not to overtighten the Isolators or nuts. Install as follows:

1. Apply Loctite to the bottom threads on the Isolator and hand-tighten into the deck.
2. Apply Loctite to the nut on the Isolator top threads and torque the nut to 8-10 in-lbs / 10.8-13.5 Nm.

* **Technical Service Bulletin Levels:**

Level 1: These Bulletins contain general information and are without specific warranty coverage.

Level 2: These Bulletins describe continuous quality improvements that are made to products. Specific warranty coverage may apply and if so is noted in the Bulletin.

Level 3: These Bulletins describe a quality problem that has been determined to require a mandatory update to the product. Specific warranty coverage is as noted in Bulletin.