
Attention Service Manager/Parts Department

Bulletin Level: 2*

Specific Warranty Coverage: Standard Warranty Coverage

Subject: Squeegee Cable Kit Available

Models Affected: Focus II L17/L20/S20/BOOST L20

Parts List Form Number Affected: 9097066000

ECO#: ODM 3770, 3752

Information Bulletin: N/A

Issue: Premature failure of the squeegee cable where the cable is crimped to the threaded adjusting terminal. See Figure 1 below.

Cause: Repetitive bending with the cable positioned incorrectly. See Figure 2 below.

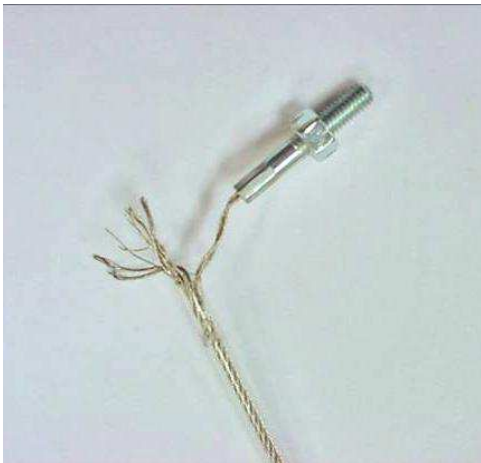


Figure 1 – Cable Failure



Figure 2 – Cable Positioned Incorrectly

Corrective Action: Factory: As of 2/10 and starting with machine serial number 100506384, the ends of the squeegee cables were reversed to avoid accidental bending (see Figures 3 and 4 on the following page).

Field: If you experience a premature cable failure on a machine prior to serial number 100506384, install the Squeegee Cable Kit, p/n 9098673000, as described on pages 2 and 3.

* **Technical Service Bulletin Levels:**

Level 1: These Bulletins contain general information and are without specific warranty coverage.

Level 2: These Bulletins describe continuous quality improvements that are made to products. Specific warranty coverage may apply and if so is noted in the Bulletin.

Level 3: These Bulletins describe a quality problem that has been determined to require a mandatory update to the product. Specific warranty coverage is as noted in Bulletin.



Figure 3 – Old Squeegee Cable Mounting



Figure 4 – New Squeegee Cable Mounting

To Install the Squeegee Cable Kit:

1. Remove the old squeegee cable from the machine.
2. See Figure 5. Install the Ball Joint end of the new cable to the squeegee support using the Washer and Nyloc® Hex Nut.

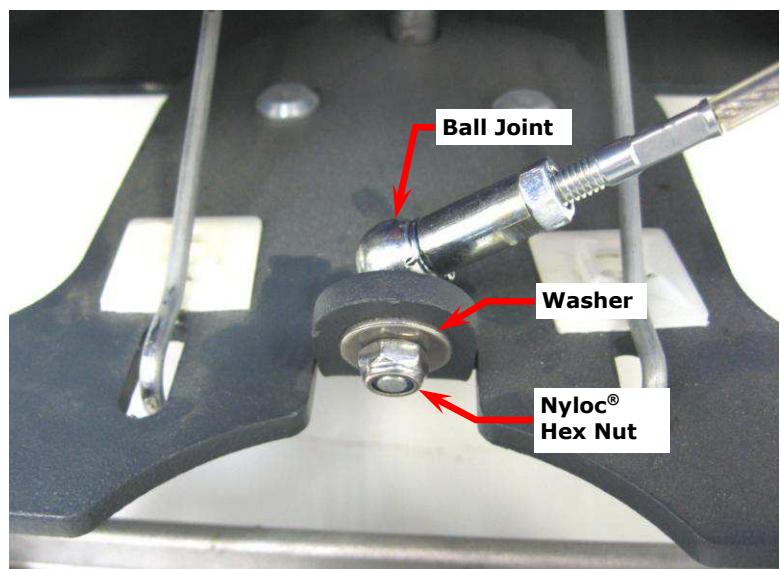


Figure 5 – Attaching New Squeegee Cable to the Squeegee Support

3. See Figure 6. Install the Loop end of the new cable and spacer to the squeegee lifting lever using the two flat Washers and Acorn Hex Nut.

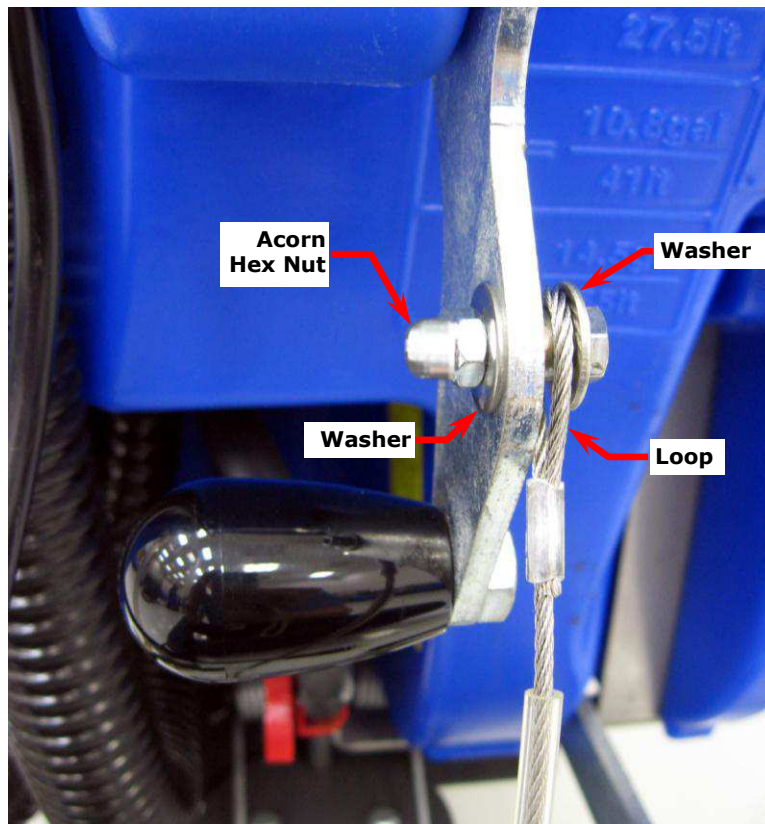


Figure 6 – Attaching New Squeegee Cable to the Squeegee Lifting Lever

4. See Figures 7 and 8. If you have an earlier machine that has the older style hex head screw holding the knob to the squeegee lifting lever, it's recommended that you replace the hex head screw with the button head socket screw included with the kit.



Figure 7 – Older Hex Head Screw on Knob



Figure 8 – New Button Head Socket Screw on Knob