

Technical Service Bulletin

TSB-IT 2012-091
Floor Cleaning Equipment

Subject: Disc 530mm/21" improvement

5 July 2012

Ref. ODM Nr: N/A

Models Affected	BA/CA 531&551 SCRUBTEC 553&653 B/E
Issue	Premature damage of the brush/padholder 530mm/21" in the contact point to the polygon hub.
Corrective Action:	Supplier implement following improvement: 1. Revise molding tool to reduce the disc intake diameter, so to narrow the tolerance between the disc and the hub. 2. Add the double rib to reinforce the contact area (ref picture pag.2). 3. Change the plastic material to stronger compound.
Spare Parts	No new PN, running change of the existing PN: L08837025 BRUSH PROLENE 530MM L08837018 PAD HOLDER 530MM The improved discs are available at EDC and can be identified by dot outside the box: • red dot (improvement 1 + 2) • green dot (improvement 1 + 2 + 3)  As a matter of improvement also the following P/N from same supplier are affected by running change: L08837020 BRUSH PROLENE 450MM L08837017 PAD HOLDER 450MM 909 5695 000 PADHOLDER KIT CPL 410

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Level of Urgency:

1: „High“ - Rework needs to be done immediately
2: „Medium“ - Rework to be made at next possible occasion
3: „Low“ - Rework to be done if necessary
4: „General“ - General information

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NOTE

All the other accessory brushes 530mm/21" are not involved in the change since the improvement is not required (different supplier)

BRUSH PROLITE 530MM	L08837026
BRUSH UNION MIX 530MM	L08837027
BRUSH. MIDLITE 180 GRIT	L08837028
BRUSH.MIDGRIT MEDIUM	L08837029
BRUSH MAGNA GRIT 46 530MM	L08837065
BRUSH DYNA GRIT 80 530MM	L08837066
BRUSH ASLIDEE GRIT 500	L08837067



Solution



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