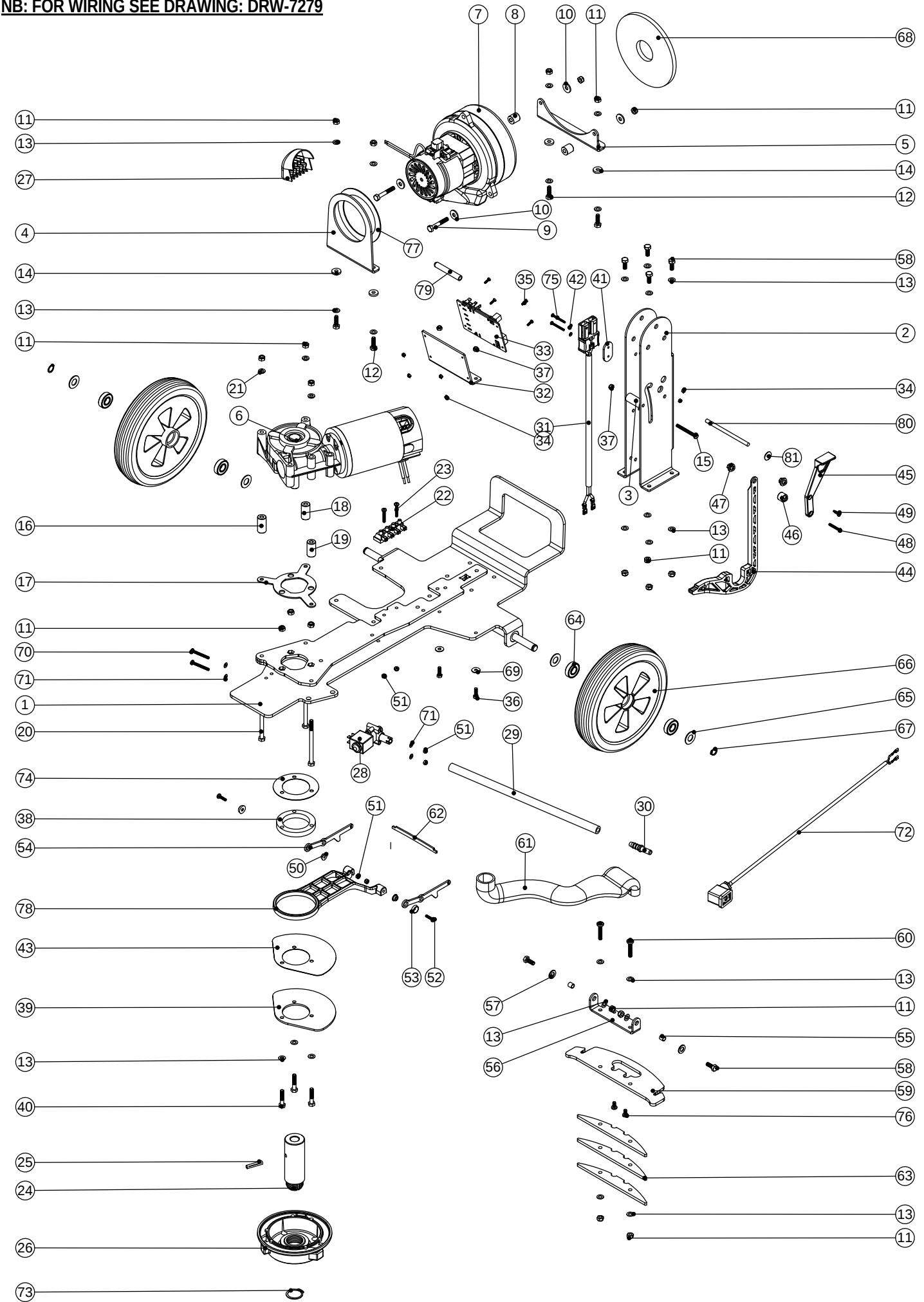


Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

DRAWING: DRW-7035 ISS:A01
25/02/2011

NB: FOR WIRING SEE DRAWING: DRW-7279



Numatic International Spare Parts

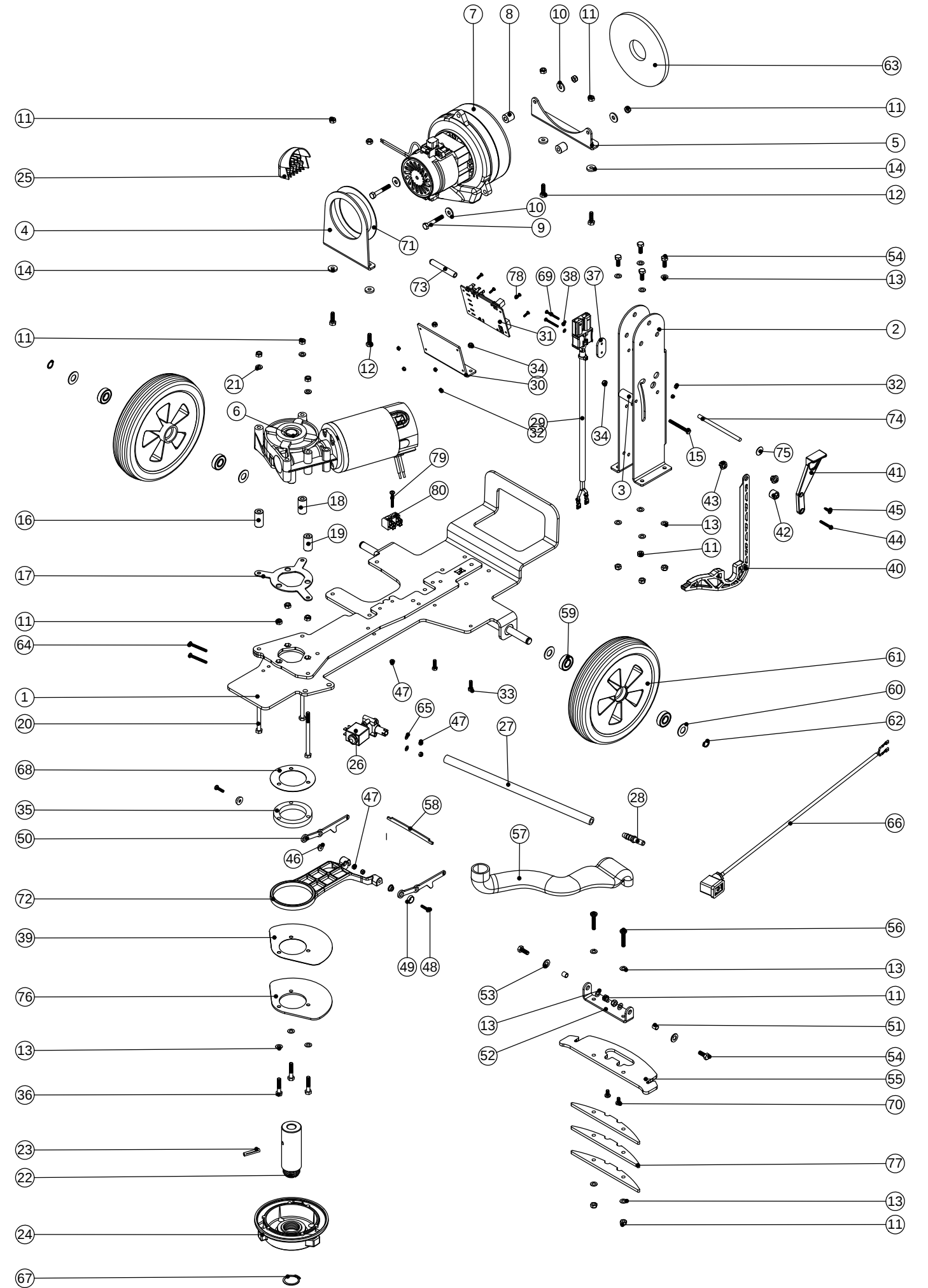
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

ITEM NO.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	392095 429124	TTB 1840 FRONT MOTOR PLATE	1
5	392096 429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)	1
7	205236	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	20
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	219560	M6 FORM B STAINLESS STEEL WASHER	25
14	208472	RUBBER SPACER	4
15	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
16	208461	30MM GEARBOX SPACER	1
17	429127	NUT RETAINING PLATE Z/PL	1
18	208460	29MM GEARBOX SPACER	1
19	208459	28MM GEARBOX SPACER	1
20	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
21	219870	M6 FORM A WASHER STAINLESS STEEL	3
22	220204	TERMINAL BLOCK	1
23	219267	M4 X 20MM LONG POZI PAN SEMS SCREW	2
24	208447	TTB 1840 DRIVE SHAFT	1
25	219523	GROOVED PIN	1
26	314050	TTB 1840 MODIFIED CHUCK	1
27	237218	TTB 1840 VAC DIFFUSER	1
28	220379	24V D.C. SOLENOID VALVE	1
29	303962	SOLENOID TUBE (230MM)	1
30	206796	BARBED CONNECTOR	1
31	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
32	429128	TTB 1840 PCB MOUNTING PLATE	1
33	208468	TTB 1840 DC DRIVE PCB	1
34	219070	M3 NYLON INSERT NUT	6
35	219236	M3 X 10MM LONG SLOT SCREW	4
36	219904	M5 X16MM LONG HEXAGONAL STAINLESS STEEL BOLT	2
37	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
38	208449	TTB 1840 SWING ARM CENTRE PIVOT	1
39	392093 429126	TTB 1840 SWING ARM BOTTOM PLATE	1
40	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
41	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
42	219237	M3 FORM A WASHER	2
43	208482	TTB 1840 SWING ARM NYLON PLATE	1
44	237238	TTB 1840 SQUEEGEE LIFT ARM	1
45	237239	TTB 1840 SQUEEGEE LIFT HANDLE	1
46	237240	TTB 1840 LIFT SPACER	1
47	237241	TTB 1840 SCREW END	2
48	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW	1
49	219667	No6 X 1/2" LONG PLASTITE SCREW	1
50	237265	PIVOT BUSH	2
51	219687	M4 STAINLESS STEEL NYLON INSERT NUT	6
52	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	2
53	219573	SCREW INSULATOR	2
54	392120	TTB 1840 SQUEEGEE PIVOT ARM	2
55	208475	8MM SPACER	2
56	392119	PIPE CONNECTING BRACKET	1
57	219578	M8 FORM A STAINLESS STEEL WASHER	2
58	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
59	392121 429129	TTB 1840 SQUEEGEE SKID PLATE	1
60	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW	2
61	237237	TTB 1840 FLUID PIPE	1
62	392124	TTB 1840 SQUEEGEE LIFT PLATE	1
63	392128 429131	TTB 1840 ADDITIONAL WEIGHT	3
64	206637	STAINLESS STEEL BEARING	4
65	208490	TTB 1840 WHEEL WASHER	4
66	208493	TTB 1840 WHEEL	2
67	219345	12MM EXTERNAL CIRCLIP	2
68	208477	MOTOR PAD	1
69	219644	M5 FORM G STAINLESS STEEL WASHER	2
70	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
71	219688	M4 FORM A STAINLESS STEEL WASHER	4
72	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
73	230048	26MM EXTERNAL CIRCLIP	1
74	208491	TTB 1840 NYLON DISC	1
75	219611	M3 X 30MM LONG POZI PAN SCREW	2
76	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	2
77	392139	TT/B 1840 VAC DISC PLATE	1
78	429133	TTB 1840 SWING ARM PAINTED	1
79	330034	RETAINING BAR CAP	1
80	391400	HOSE RETAINING BAR	1
81	21926V	6MM CHROME HUB CAP	1

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A05
08/07/2011



Numatic International Spare Parts

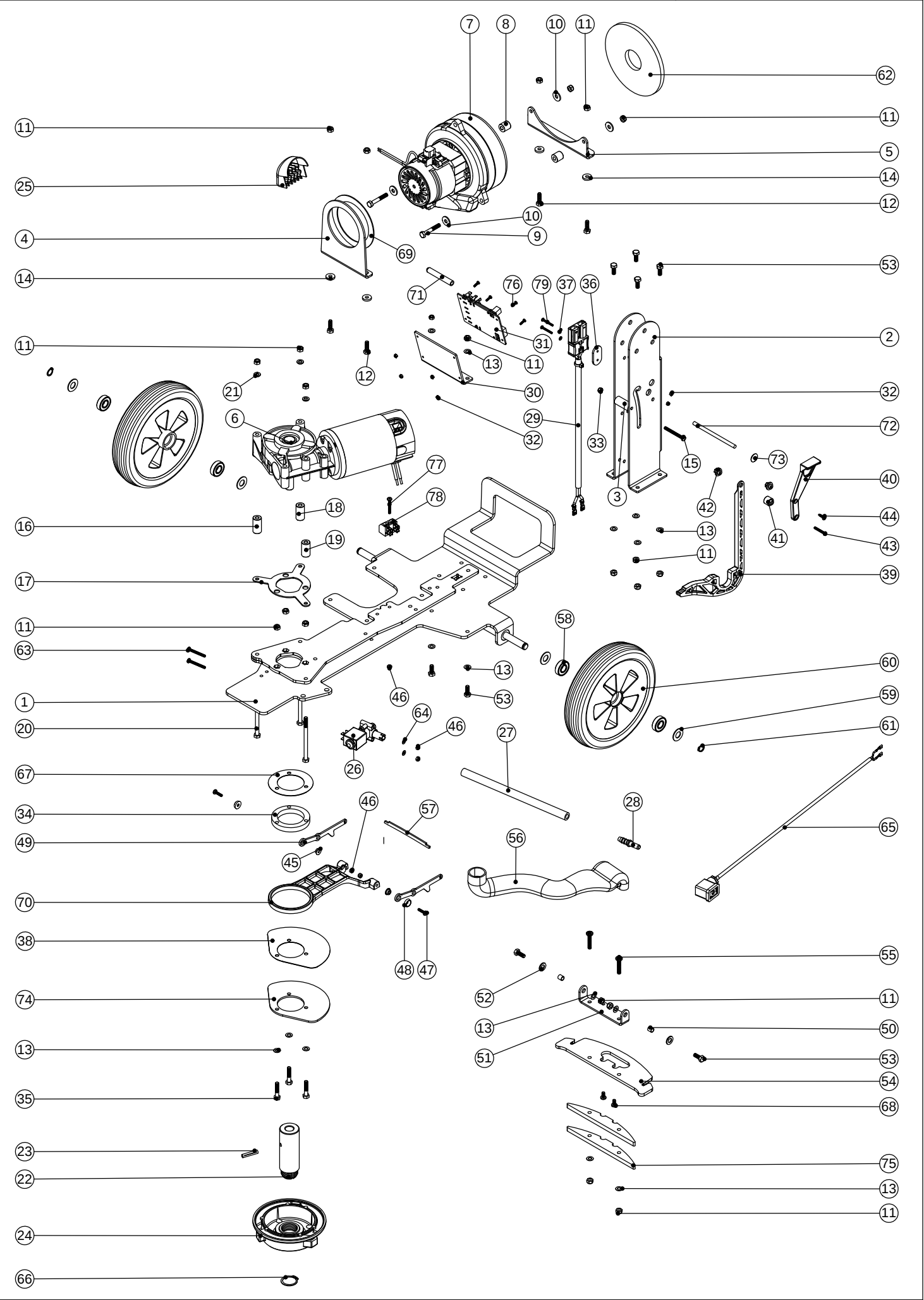
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

ITEM NO.	Item No	DESCRIPTION	COMMENTS	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY		1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET		1
3	208465	TTB 1840 HANDLE SPACER		1
4	429124	TTB 1840 FRONT MOTOR PLATE		1
5	429125	TTB 1840 REAR VAC MOTOR PLATE		1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)		1
7	205236	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE		1
8	229187	15MM SPACER		2
9	21965V	M6 X 40MM LONG HEX BOLT		2
10	219008	M6 FORM G WASHER		4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT		20
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	TIGHTEN TO 1Nm	4
13	219560	M6 FORM B STAINLESS STEEL WASHER		17
14	208472	RUBBER SPACER		4
15	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT		1
16	208461	30MM GEARBOX SPACER		1
17	429127	NUT RETAINING PLATE Z/PL		1
18	208460	29MM GEARBOX SPACER		1
19	208459	28MM GEARBOX SPACER		1
20	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
21	219870	M6 FORM A WASHER STAINLESS STEEL		3
22	208447	TTB 1840 DRIVE SHAFT		1
23	219523	GROOVED PIN		1
24	314050	TTB 1840 MODIFIED CHUCK		1
25	237218	TTB 1840 VAC DIFFUSER		1
26	220379	24V D.C. SOLENOID VALVE		1
27	303962	SOLENOID TUBE (230MM)		1
28	206796	BARBED CONNECTOR		1
29	321619	TTB 1840 DC CONNECTOR ASSEMBLY		1
30	429128	TTB 1840 PCB MOUNTING PLATE		1
31	208468	TTB 1840 DC DRIVE PCB		1
32	219070	M3 NYLON INSERT NUT		6
33	219904	M5 X16MM LONG HEXAGONAL STAINLESS STEEL BOLT		2
34	219633	M5 STAINLESS STEEL NYLON INSERT NUT		3
35	208449	TTB 1840 SWING ARM CENTRE PIVOT		1
36	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
37	392126	TTB 1840 DC CONNECTOR BACK PLATE		1
38	219237	M3 FORM A WASHER		2
39	208482	TTB 1840 SWING ARM NYLON PLATE		1
40	237238	TTB 1840 SQUEEGEE LIFT ARM		1
41	237239	TTB 1840 SQUEEGEE LIFT HANDLE		1
42	237240	TTB 1840 LIFT SPACER		1
43	237241	TTB 1840 SCREW END		2
44	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW		1
45	219667	No6 X 1/2" LONG PLASTITE SCREW		1
46	237265	PIVOT BUSH		2
47	219687	M4 STAINLESS STEEL NYLON INSERT NUT		5
48	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW		2
49	219573	SCREW INSULATOR		2
50	392120	TTB 1840 SQUEEGEE PIVOT ARM		2
51	208475	8MM SPACER		2
52	392119	PIPE CONNECTING BRACKET		1
53	219578	M8 FORM A STAINLESS STEEL WASHER		2
54	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT		6
55	429129	TTB 1840 SQUEEGEE SKID PLATE		1
56	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW		2
57	237237	TTB 1840 FLUID PIPE		1
58	392124	TTB 1840 SQUEEGEE LIFT PLATE		1
59	206637	STAINLESS STEEL BEARING		4
60	208490	TTB 1840 WHEEL WASHER		4
61	208493	TTB 1840 WHEEL		2
62	219345	12MM EXTERNAL CIRCLIP		2
63	208477	MOTOR PAD		1
64	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW		2
65	219688	M4 FORM A STAINLESS STEEL WASHER		2
66	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS		1
67	230048	26MM EXTERNAL CIRCLIP		1
68	208491	TTB 1840 NYLON DISC		1
69	219611	M3 X 30MM LONG POZI PAN SCREW		2
70	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW		2
71	392139	TT/B 1840 VAC DISC PLATE		1
72	429133	TTB 1840 SWING ARM PAINTED		1
73	330034	RETAINING BAR CAP		1
74	391400	HOSE RETAINING BAR		1
75	21926V	6MM CHROME HUB CAP		1
76	429126	TTB 1840 SWING ARM BOTTOM PLATE		1
77	429131	TTB 1840 ADDITIONAL WEIGHT		3
78	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL		4
79	219321	M4 X 30MM LONG POZI PAN SCREW		1
80	208532	TAB TERMINAL BLOCK 2 POLE		1

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A06
18/07/2011



Numatic International Spare Parts

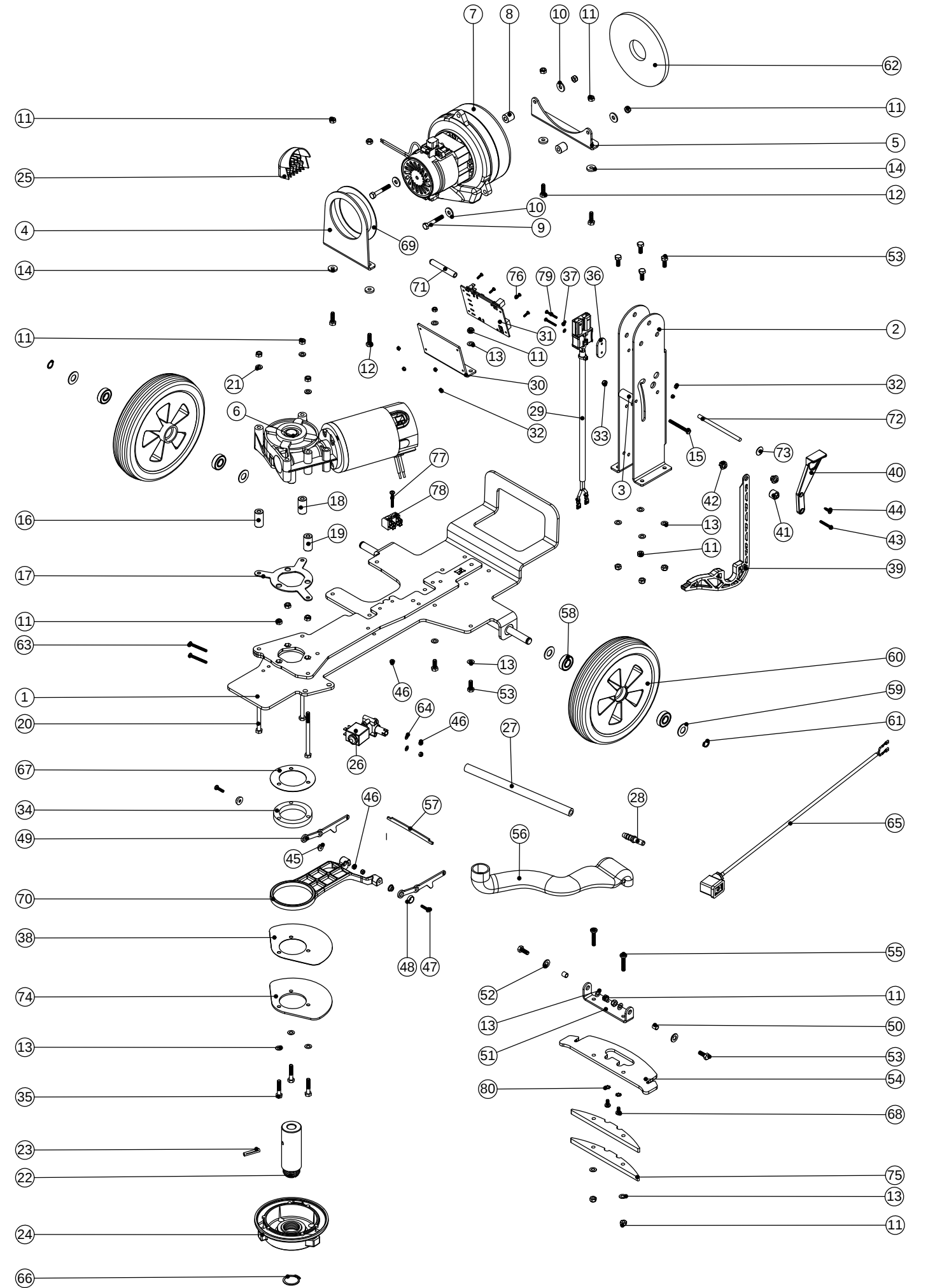
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

ITEM NO.	Item No	DESCRIPTION	COMMENTS	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY		1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET		1
3	208465	TTB 1840 HANDLE SPACER		1
4	429124	TTB 1840 FRONT MOTOR PLATE		1
5	429125	TTB 1840 REAR VAC MOTOR PLATE		1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)		1
7	205236	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE		1
8	229187	15MM SPACER		2
9	21965V	M6 X 40MM LONG HEX BOLT		2
10	219008	M6 FORM G WASHER		4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT		21
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	TIGHTEN TO 1Nm	4
13	219560	M6 FORM B STAINLESS STEEL WASHER		15
14	208472	RUBBER SPACER		4
15	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT		1
16	208461	30MM GEARBOX SPACER		1
17	429127	NUT RETAINING PLATE Z/PL		1
18	208460	29MM GEARBOX SPACER		1
19	208459	28MM GEARBOX SPACER		1
20	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
21	219870	M6 FORM A WASHER STAINLESS STEEL		3
22	208447	TTB 1840 DRIVE SHAFT		1
23	219523	GROOVED PIN		1
24	314050	TTB 1840 MODIFIED CHUCK		1
25	237218	TTB 1840 VAC DIFFUSER		1
26	220379	24V D.C. SOLENOID VALVE		1
27	303962	SOLENOID TUBE (230MM)		1
28	206796	BARBED CONNECTOR		1
29	321619	TTB 1840 DC CONNECTOR ASSEMBLY		1
30	429128	TTB 1840 PCB MOUNTING PLATE		1
31	208468	TTB 1840 DC DRIVE PCB		1
32	219070	M3 NYLON INSERT NUT		6
33	219633	M5 STAINLESS STEEL NYLON INSERT NUT		2
34	208449	TTB 1840 SWING ARM CENTRE PIVOT		1
35	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
36	392126	TTB 1840 DC CONNECTOR BACK PLATE		1
37	219237	M3 FORM A WASHER		2
38	208482	TTB 1840 SWING ARM NYLON PLATE		1
39	237238	TTB 1840 SQUEEGEE LIFT ARM		1
40	237239	TTB 1840 SQUEEGEE LIFT HANDLE		1
41	237240	TTB 1840 LIFT SPACER		1
42	237241	TTB 1840 SCREW END		2
43	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW		1
44	219667	No6 X 1/2" LONG PLASTITE SCREW		1
45	237265	PIVOT BUSH		2
46	219687	M4 STAINLESS STEEL NYLON INSERT NUT		5
47	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW		2
48	219573	SCREW INSULATOR		2
49	392120	TTB 1840 SQUEEGEE PIVOT ARM		2
50	208475	8MM SPACER		2
51	392119	PIPE CONNECTING BRACKET		1
52	219578	M8 FORM A STAINLESS STEEL WASHER		2
53	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT		8
54	429129	TTB 1840 SQUEEGEE SKID PLATE		1
55	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW		2
56	237237	TTB 1840 FLUID PIPE		1
57	392124	TTB 1840 SQUEEGEE LIFT PLATE		1
58	206637	STAINLESS STEEL BEARING		4
59	208490	TTB 1840 WHEEL WASHER		4
60	208493	TTB 1840 WHEEL		2
61	219345	12MM EXTERNAL CIRCLIP		2
62	208477	MOTOR PAD		1
63	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW		2
64	219688	M4 FORM A STAINLESS STEEL WASHER		2
65	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS		1
66	230048	26MM EXTERNAL CIRCLIP		1
67	208491	TTB 1840 NYLON DISC		1
68	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW		2
69	392139	TT/B 1840 VAC DISC PLATE		1
70	429133	TTB 1840 SWING ARM PAINTED		1
71	330034	RETAINING BAR CAP		1
72	391400	HOSE RETAINING BAR		1
73	21926V	6MM CHROME HUB CAP		1
74	429126	TTB 1840 SWING ARM BOTTOM PLATE		1
75	429131	TTB 1840 ADDITIONAL WEIGHT		2
76	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL		4
77	219321	M4 X 30MM LONG POZI PAN SCREW		1
78	208532	TAB TERMINAL BLOCK 2 POLE		1
79	219519	M3 X 25MM LONG POZI PAN SCREW		2

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A07
07/09/2011



Numatic International Spare Parts

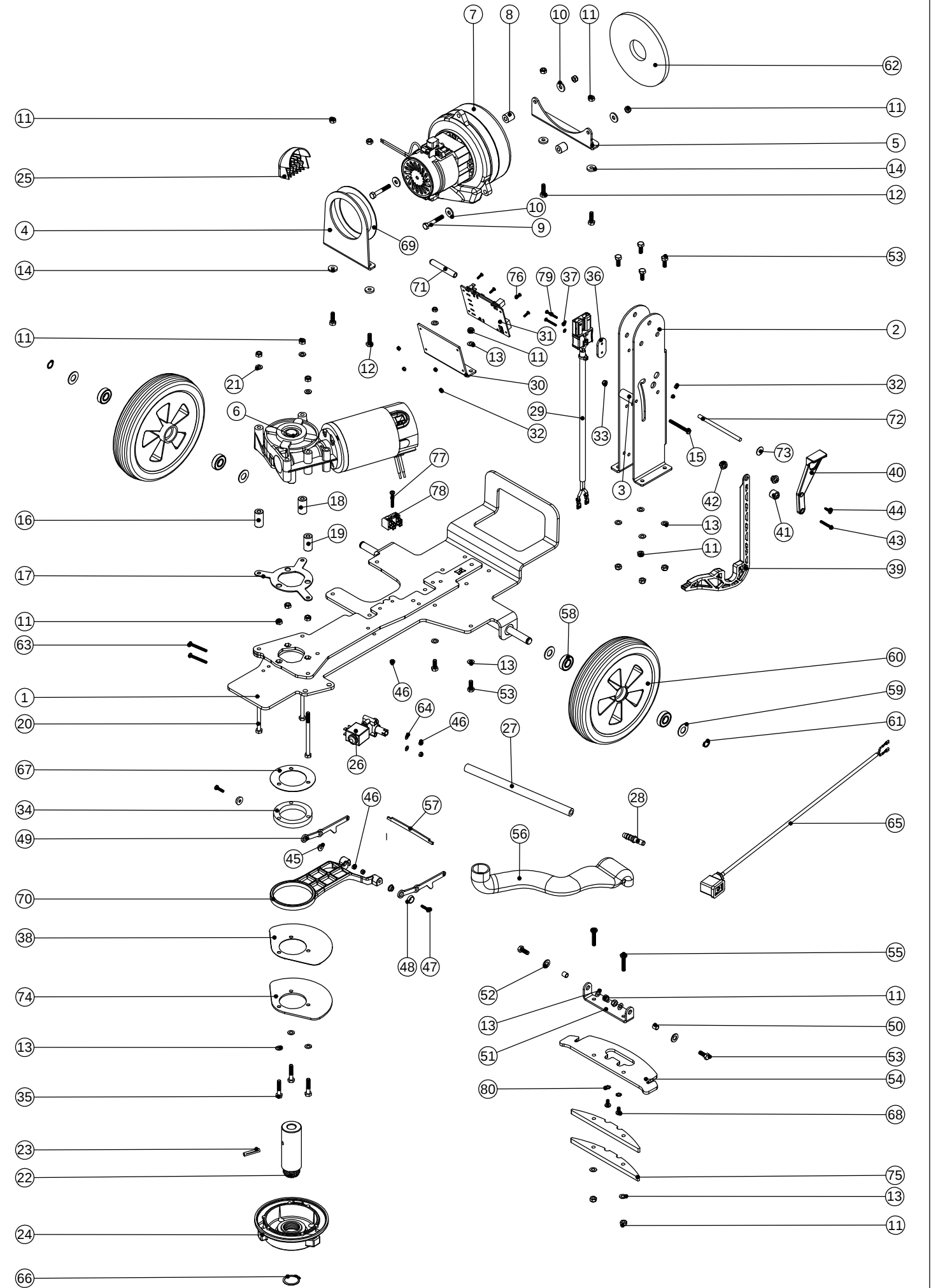
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

ITEM NO.	Item No	DESCRIPTION	COMMENTS	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY		1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET		1
3	208465	TTB 1840 HANDLE SPACER		1
4	429124	TTB 1840 FRONT MOTOR PLATE		1
5	429125	TTB 1840 REAR VAC MOTOR PLATE		1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)		1
7	205236	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE		1
8	229187	15MM SPACER		2
9	21965V	M6 X 40MM LONG HEX BOLT		2
10	219008	M6 FORM G WASHER		4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT		21
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	TIGHTEN TO 1Nm	4
13	219560	M6 FORM B STAINLESS STEEL WASHER		15
14	208472	RUBBER SPACER		4
15	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT		1
16	208461	30MM GEARBOX SPACER		1
17	429127	NUT RETAINING PLATE Z/PL		1
18	208460	29MM GEARBOX SPACER		1
19	208459	28MM GEARBOX SPACER		1
20	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
21	219870	M6 FORM A WASHER STAINLESS STEEL		3
22	208447	TTB 1840 DRIVE SHAFT		1
23	219523	GROOVED PIN		1
24	314050	TTB 1840 MODIFIED CHUCK		1
25	237218	TTB 1840 VAC DIFFUSER		1
26	220379	24V D.C. SOLENOID VALVE		1
27	303962	SOLENOID TUBE (230MM)		1
28	206796	BARBED CONNECTOR		1
29	321619	TTB 1840 DC CONNECTOR ASSEMBLY		1
30	429128	TTB 1840 PCB MOUNTING PLATE		1
31	208468	TTB 1840 DC DRIVE PCB		1
32	219070	M3 NYLON INSERT NUT		6
33	219633	M5 STAINLESS STEEL NYLON INSERT NUT		2
34	208449	TTB 1840 SWING ARM CENTRE PIVOT		1
35	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
36	392126	TTB 1840 DC CONNECTOR BACK PLATE		1
37	219237	M3 FORM A WASHER		2
38	208482	TTB 1840 SWING ARM NYLON PLATE		1
39	237238	TTB 1840 SQUEEGEE LIFT ARM		1
40	237239	TTB 1840 SQUEEGEE LIFT HANDLE		1
41	237240	TTB 1840 LIFT SPACER		1
42	237241	TTB 1840 SCREW END		2
43	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW		1
44	219667	No6 X 1/2" LONG PLASTITE SCREW		1
45	237265	PIVOT BUSH		2
46	219687	M4 STAINLESS STEEL NYLON INSERT NUT		5
47	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW		2
48	219573	SCREW INSULATOR		2
49	392120	TTB 1840 SQUEEGEE PIVOT ARM		2
50	208475	8MM SPACER		2
51	392119	PIPE CONNECTING BRACKET		1
52	219578	M8 FORM A STAINLESS STEEL WASHER		2
53	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT		8
54	429129	TTB 1840 SQUEEGEE SKID PLATE		1
55	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW		2
56	237237	TTB 1840 FLUID PIPE		1
57	392124	TTB 1840 SQUEEGEE LIFT PLATE		1
58	206637	STAINLESS STEEL BEARING		4
59	208490	TTB 1840 WHEEL WASHER		4
60	208493	TTB 1840 WHEEL		2
61	219345	12MM EXTERNAL CIRCLIP		2
62	208477	MOTOR PAD		1
63	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW		2
64	219688	M4 FORM A STAINLESS STEEL WASHER		2
65	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS		1
66	230048	26MM EXTERNAL CIRCLIP		1
67	208491	TTB 1840 NYLON DISC		1
68	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW		2
69	392139	TT/B 1840 VAC DISC PLATE		1
70	429133	TTB 1840 SWING ARM PAINTED		1
71	330034	RETAINING BAR CAP		1
72	391400	HOSE RETAINING BAR		1
73	21926V	6MM CHROME HUB CAP		1
74	429126	TTB 1840 SWING ARM BOTTOM PLATE		1
75	429131	TTB 1840 ADDITIONAL WEIGHT		2
76	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL		4
77	219321	M4 X 30MM LONG POZI PAN SCREW		1
78	208532	TAB TERMINAL BLOCK 2 POLE		1
79	219519	M3 X 25MM LONG POZI PAN SCREW		2
80	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER		2

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A08
27/10/2011



Numatic International Spare Parts

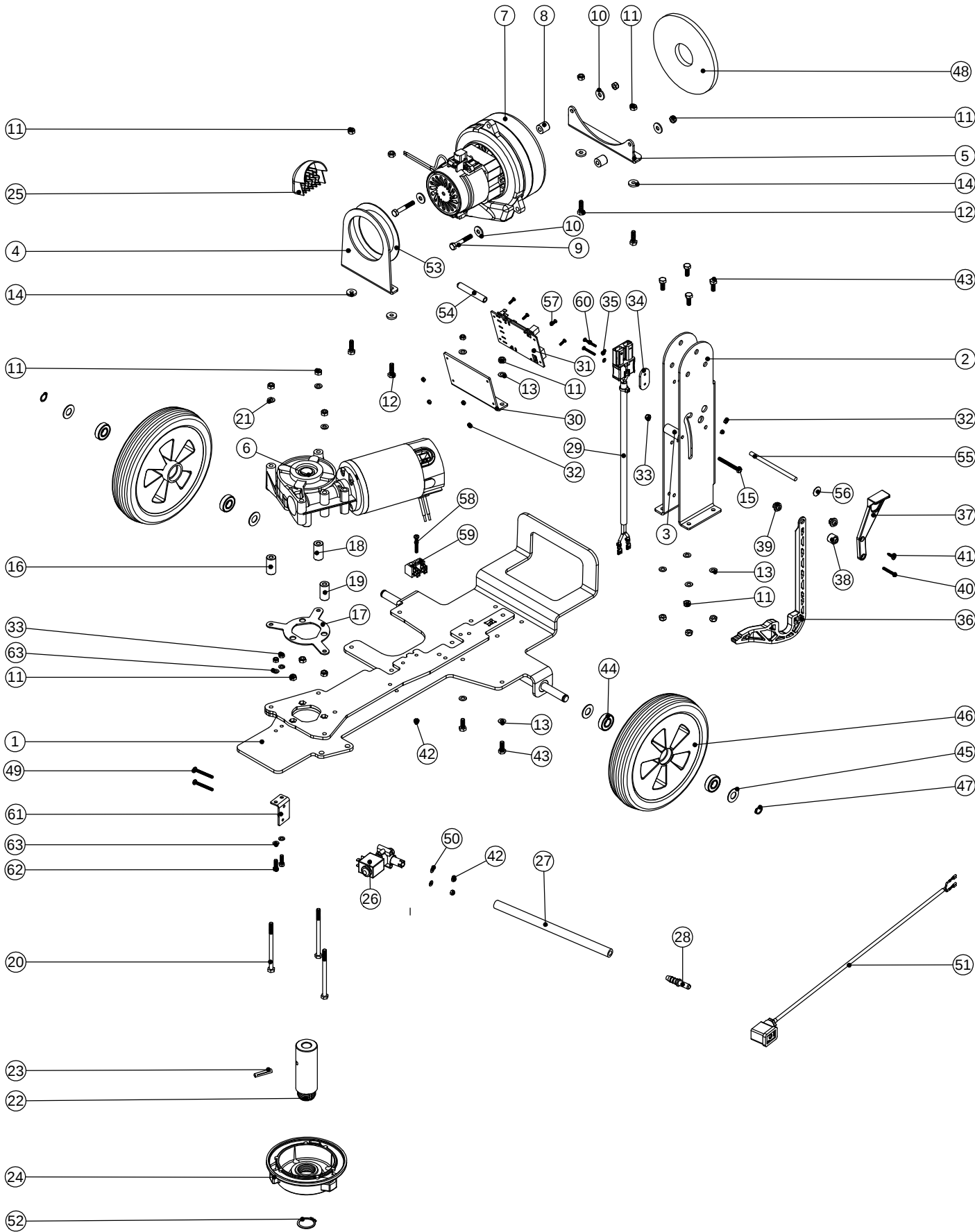
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

ITEM NO.	Item No	DESCRIPTION	COMMENTS	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY		1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET		1
3	208465	TTB 1840 HANDLE SPACER		1
4	429124	TTB 1840 FRONT MOTOR PLATE		1
5	429125	TTB 1840 REAR VAC MOTOR PLATE		1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)		1
7	205236	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE		1
8	229187	15MM SPACER		2
9	21965V	M6 X 40MM LONG HEX BOLT		2
10	219008	M6 FORM G WASHER		4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT		21
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	TIGHTEN TO 1Nm	4
13	219560	M6 FORM B STAINLESS STEEL WASHER		15
14	208472	RUBBER SPACER		4
15	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT		1
16	208461	30MM GEARBOX SPACER		1
17	429127	NUT RETAINING PLATE Z/PL		1
18	208460	29MM GEARBOX SPACER		1
19	208459	28MM GEARBOX SPACER		1
20	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
21	219870	M6 FORM A WASHER STAINLESS STEEL		3
22	208447	TTB 1840 DRIVE SHAFT		1
23	219523	GROOVED PIN		1
24	314050	TTB 1840 MODIFIED CHUCK		1
25	237218	TTB 1840 VAC DIFFUSER		1
26	220379	24V D.C. SOLENOID VALVE		1
27	303962	SOLENOID TUBE (230MM)		1
28	206796	BARBED CONNECTOR		1
29	321619	TTB 1840 DC CONNECTOR ASSEMBLY		1
30	429128	TTB 1840 PCB MOUNTING PLATE		1
31	208468	TTB 1840 DC DRIVE PCB		1
32	219070	M3 NYLON INSERT NUT		6
33	219633	M5 STAINLESS STEEL NYLON INSERT NUT		2
34	208449	TTB 1840 SWING ARM CENTRE PIVOT		1
35	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
36	392126	TTB 1840 DC CONNECTOR BACK PLATE		1
37	219237	M3 FORM A WASHER		2
38	208482	TTB 1840 SWING ARM NYLON PLATE		1
39	237238	TTB 1840 SQUEEGEE LIFT ARM		1
40	237239	TTB 1840 SQUEEGEE LIFT HANDLE		1
41	237240	TTB 1840 LIFT SPACER		1
42	237241	TTB 1840 SCREW END		2
43	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW		1
44	219667	No6 X 1/2" LONG PLASTITE SCREW		1
45	237265	PIVOT BUSH		2
46	219687	M4 STAINLESS STEEL NYLON INSERT NUT		5
47	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW		2
48	219573	SCREW INSULATOR		2
49	392120	TTB 1840 SQUEEGEE PIVOT ARM		2
50	208475	8MM SPACER		2
51	392119	PIPE CONNECTING BRACKET		1
52	219578	M8 FORM A STAINLESS STEEL WASHER		2
53	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT		8
54	429129	TTB 1840 SQUEEGEE SKID PLATE		1
55	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW		2
56	330068	FLUID TUBE PROCESSED		1
57	392124	TTB 1840 SQUEEGEE LIFT PLATE		1
58	206637	STAINLESS STEEL BEARING		4
59	208490	TTB 1840 WHEEL WASHER		4
60	208493	TTB 1840 WHEEL		2
61	219345	12MM EXTERNAL CIRCLIP		2
62	208477	MOTOR PAD		1
63	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW		2
64	219688	M4 FORM A STAINLESS STEEL WASHER		2
65	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS		1
66	230048	26MM EXTERNAL CIRCLIP		1
67	208491	TTB 1840 NYLON DISC		1
68	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW		2
69	392139	TT/B 1840 VAC DISC PLATE		1
70	429133	TTB 1840 SWING ARM PAINTED		1
71	330034	RETAINING BAR CAP		1
72	391400	HOSE RETAINING BAR		1
73	21926V	6MM CHROME HUB CAP		1
74	429126	TTB 1840 SWING ARM BOTTOM PLATE		1
75	429131	TTB 1840 ADDITIONAL WEIGHT		2
76	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL		4
77	219321	M4 X 30MM LONG POZI PAN SCREW		1
78	208532	TAB TERMINAL BLOCK 2 POLE		1
79	219519	M3 X 25MM LONG POZI PAN SCREW		2
80	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER		2

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A09
07/11/2011



FOR SWING ARM ASSEMBLY SEE DRW-10739

Numatic International Spare Parts

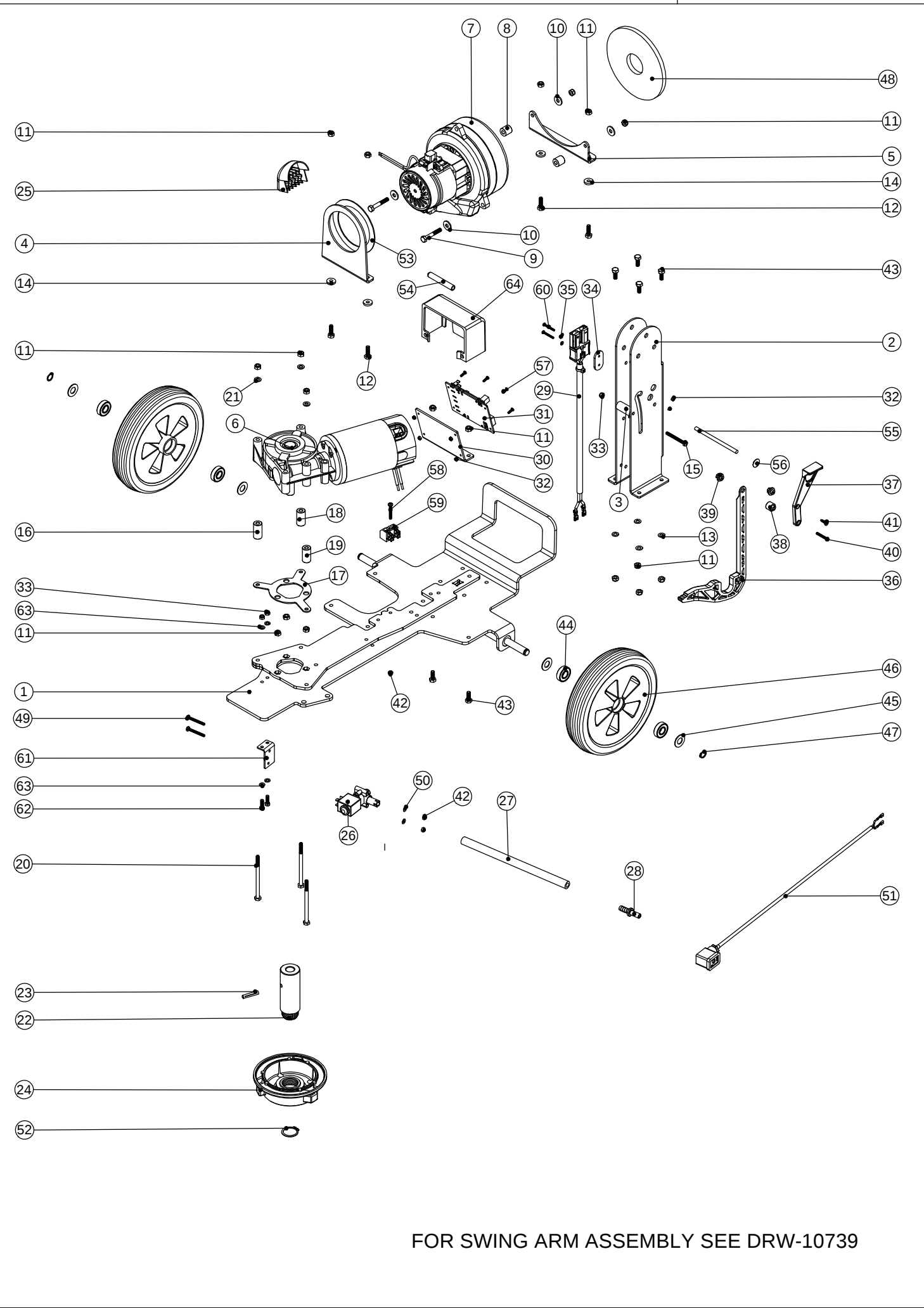
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

ITEM NO.	Item No	DESCRIPTION	COMMENTS	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY		1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET		1
3	208465	TTB 1840 HANDLE SPACER		1
4	429124	TTB 1840 FRONT MOTOR PLATE		1
5	429125	TTB 1840 REAR VAC MOTOR PLATE		1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)		1
7	205236	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE		1
8	229187	15MM SPACER		2
9	21965V	M6 X 40MM LONG HEX BOLT		2
10	219008	M6 FORM G WASHER		4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT		17
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	TIGHTEN TO 1Nm	4
13	219560	M6 FORM B STAINLESS STEEL WASHER		8
14	208472	RUBBER SPACER		4
15	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT		1
16	208461	30MM GEARBOX SPACER		1
17	429127	NUT RETAINING PLATE Z/PL		1
18	208460	29MM GEARBOX SPACER		1
19	208459	28MM GEARBOX SPACER		1
20	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
21	219870	M6 FORM A WASHER STAINLESS STEEL		3
22	208447	TTB 1840 DRIVE SHAFT		1
23	219523	GROOVED PIN		1
24	314050	TTB 1840 MODIFIED CHUCK		1
25	237218	TTB 1840 VAC DIFFUSER		1
26	220379	24V D.C. SOLENOID VALVE		1
27	303962	SOLENOID TUBE (230MM)		1
28	206796	BARBED CONNECTOR		1
29	321619	TTB 1840 DC CONNECTOR ASSEMBLY		1
30	429128	TTB 1840 PCB MOUNTING PLATE		1
31	208468	TTB 1840 DC DRIVE PCB		1
32	219070	M3 NYLON INSERT NUT		6
33	219633	M5 STAINLESS STEEL NYLON INSERT NUT		4
34	392126	TTB 1840 DC CONNECTOR BACK PLATE		1
35	219237	M3 FORM A WASHER		2
36	237238	TTB 1840 SQUEEGEE LIFT ARM		1
37	237239	TTB 1840 SQUEEGEE LIFT HANDLE		1
38	237240	TTB 1840 LIFT SPACER		1
39	237241	TTB 1840 SCREW END		2
40	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW		1
41	219667	No6 X 1/2" LONG PLASTITE SCREW		1
42	219687	M4 STAINLESS STEEL NYLON INSERT NUT		3
43	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT		6
44	206637	STAINLESS STEEL BEARING		4
45	208490	TTB 1840 WHEEL WASHER		4
46	208493	TTB 1840 WHEEL		2
47	219345	12MM EXTERNAL CIRCLIP		2
48	208477	MOTOR PAD		1
49	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW		2
50	219688	M4 FORM A STAINLESS STEEL WASHER		2
51	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS		1
52	230048	26MM EXTERNAL CIRCLIP		1
53	392139	TT/B 1840 VAC DISC PLATE		1
54	330034	RETAINING BAR CAP		1
55	391400	HOSE RETAINING BAR		1
56	21926V	6MM CHROME HUB CAP		1
57	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL		4
58	219321	M4 X 30MM LONG POZI PAN SCREW		1
59	208532	TAB TERMINAL BLOCK 2 POLE		1
60	219519	M3 X 25MM LONG POZI PAN SCREW		2
61	392117	TTB 1840 SOLENOID BRACKET		1
62	219904	M5 X16MM LONG HEXAGONAL STAINLESS STEEL BOLT		2
63	219355	M5 FORM A STAINLESS STEEL WASHER		4

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A10
22/11/2011



Numatic International Spare Parts

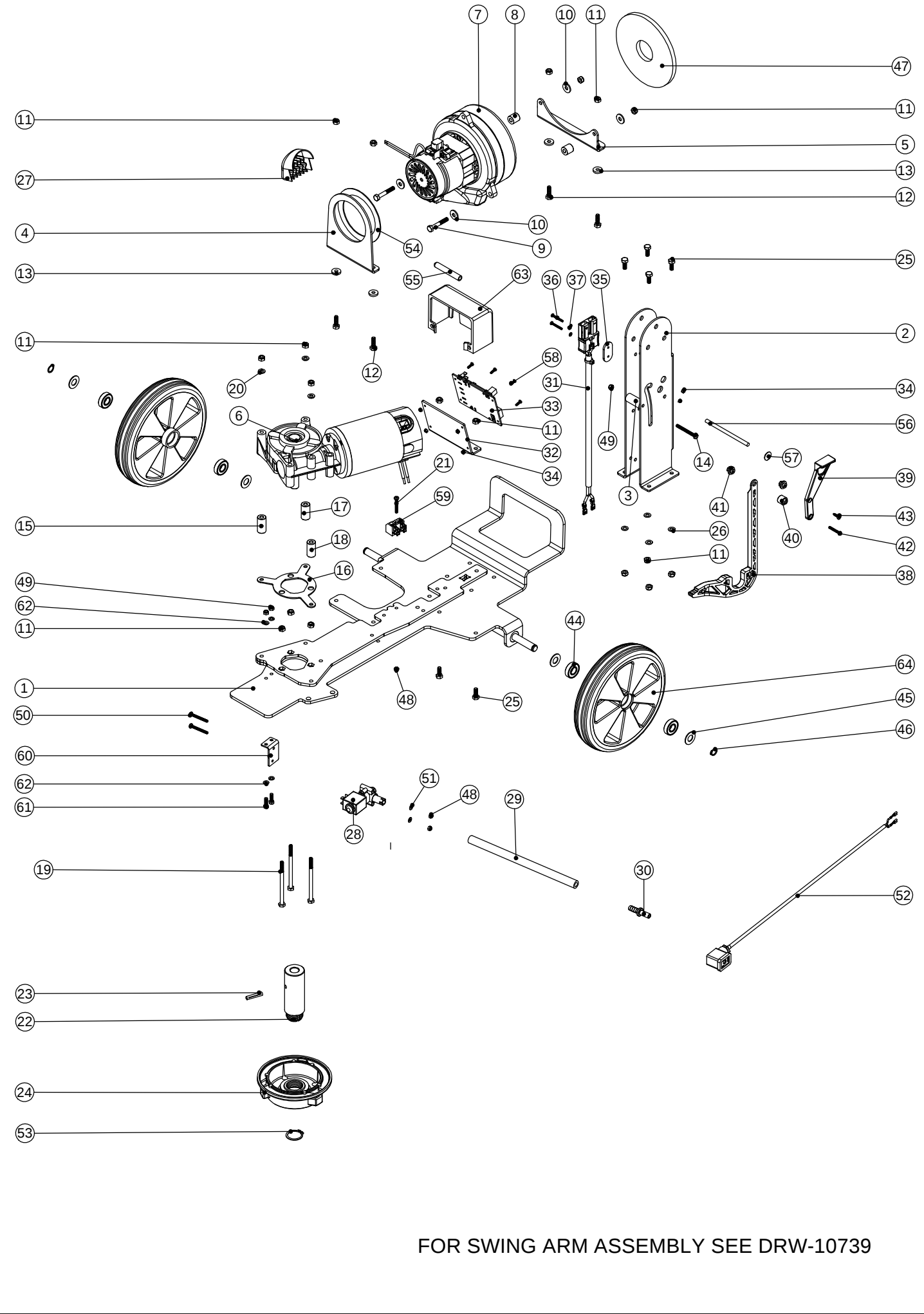
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

ITEM NO.	PART No	DESCRIPTION	COMMENTS	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY		1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET		1
3	208465	TTB 1840 HANDLE SPACER		1
4	429124	TTB 1840 FRONT MOTOR PLATE		1
5	429125	TTB 1840 REAR VAC MOTOR PLATE		1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)		1
7	205236	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE		1
8	229187	15MM SPACER		2
9	21965V	M6 X 40MM LONG HEX BOLT		2
10	219008	M6 FORM G WASHER		4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT		18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	TIGHTEN TO 1Nm	4
13	219560	M6 FORM B STAINLESS STEEL WASHER		4
14	208472	RUBBER SPACER		4
15	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT		1
16	208461	30MM GEARBOX SPACER		1
17	429127	NUT RETAINING PLATE Z/PL		1
18	208460	29MM GEARBOX SPACER		1
19	208459	28MM GEARBOX SPACER		1
20	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT		3
21	219870	M6 FORM A WASHER STAINLESS STEEL		3
22	208447	TTB 1840 DRIVE SHAFT		1
23	219523	GROOVED PIN		1
24	314050	TTB 1840 MODIFIED CHUCK		1
25	237218	TTB 1840 VAC DIFFUSER		1
26	220379	24V D.C. SOLENOID VALVE		1
27	303962	SOLENOID TUBE (230MM)		1
28	206796	BARBED CONNECTOR		1
29	321619	TTB 1840 DC CONNECTOR ASSEMBLY		1
30	429128	TTB 1840 PCB MOUNTING PLATE		1
31	208468	TTB 1840 DC DRIVE PCB		1
32	219070	M3 NYLON INSERT NUT		6
33	219633	M5 STAINLESS STEEL NYLON INSERT NUT		3
34	392126	TTB 1840 DC CONNECTOR BACK PLATE		1
35	219237	M3 FORM A WASHER		2
36	237238	TTB 1840 SQUEEGEE LIFT ARM		1
37	237239	TTB 1840 SQUEEGEE LIFT HANDLE		1
38	237240	TTB 1840 LIFT SPACER		1
39	237241	TTB 1840 SCREW END		2
40	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW		1
41	219667	No6 X 1/2" LONG PLASTITE SCREW		1
42	219687	M4 STAINLESS STEEL NYLON INSERT NUT		3
43	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT		6
44	206637	STAINLESS STEEL BEARING		4
45	208490	TTB 1840 WHEEL WASHER		4
46	208493	TTB 1840 WHEEL		2
47	219345	12MM EXTERNAL CIRCLIP		2
48	208477	MOTOR PAD		1
49	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW		2
50	219688	M4 FORM A STAINLESS STEEL WASHER		2
51	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS		1
52	230048	26MM EXTERNAL CIRCLIP		1
53	392139	TT/B 1840 VAC DISC PLATE		1
54	330034	RETAINING BAR CAP		1
55	391400	HOSE RETAINING BAR		1
56	21926V	6MM CHROME HUB CAP		1
57	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL		4
58	219321	M4 X 30MM LONG POZI PAN SCREW		1
59	208532	TAB TERMINAL BLOCK 2 POLE		1
60	219519	M3 X 25MM LONG POZI PAN SCREW		2
61	392117	TTB 1840 SOLENOID BRACKET		1
62	219904	M5 X16MM LONG HEXAGONAL STAINLESS STEEL BOLT		2
63	219355	M5 FORM A STAINLESS STEEL WASHER		4
64	237349	TTB 1840 PCB COVER		1

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A12
29/02/2012



Numatic International Spare Parts

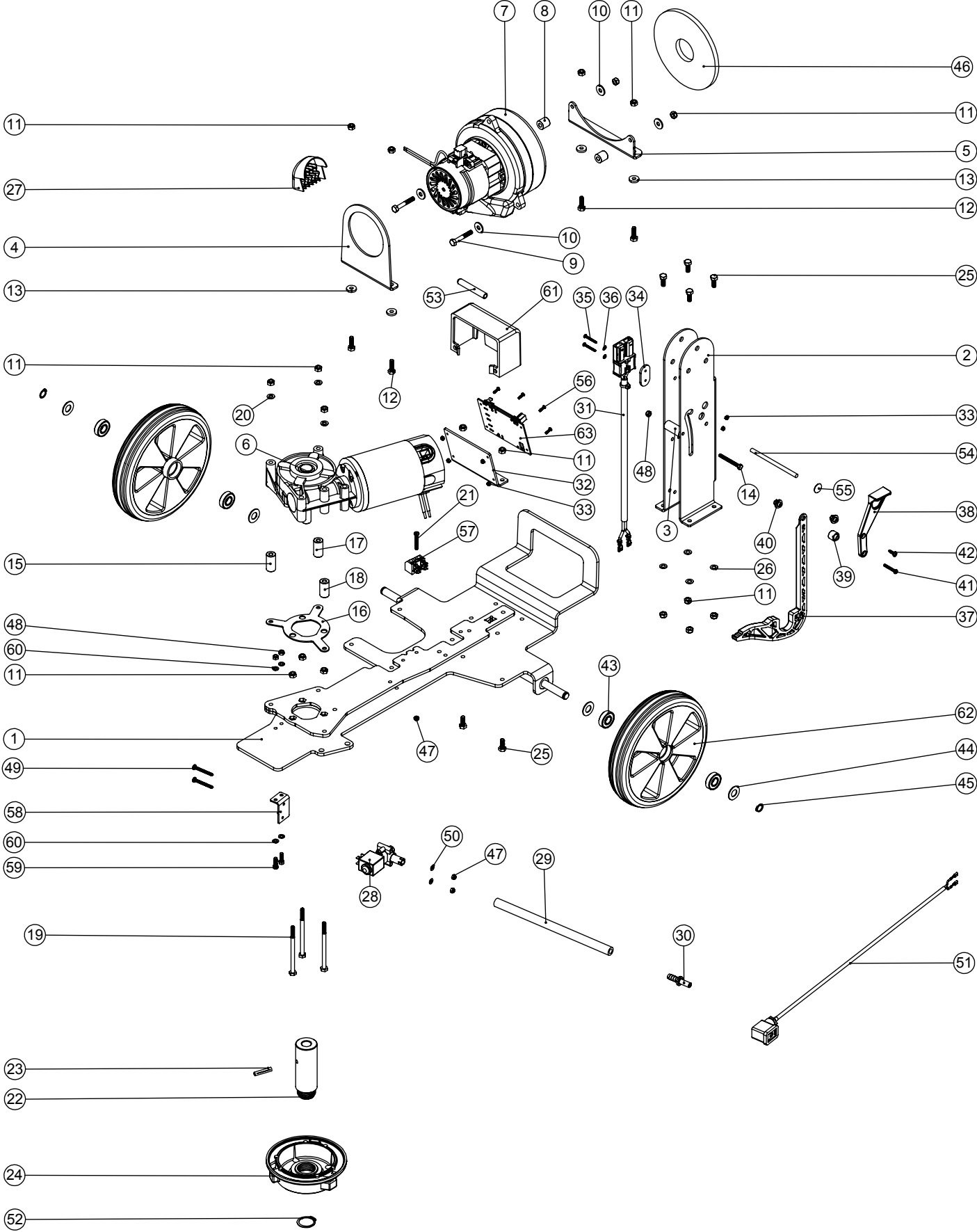
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)	1
7	205236	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	219321	M4 X 30MM LONG POZI PAN SCREW	1
22	208447	TTB 1840 DRIVE SHAFT	1
23	219523	GROOVED PIN	1
24	314050	TTB 1840 MODIFIED CHUCK	1
25	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
26	219560	M6 FORM B STAINLESS STEEL WASHER	4
27	237218	TTB 1840 VAC DIFFUSER	1
28	220379	24V D.C. SOLENOID VALVE	1
29	303962	SOLENOID TUBE (230MM)	1
30	206796	BARBED CONNECTOR	1
31	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
32	429128	TTB 1840 PCB MOUNTING PLATE	1
33	208468	TTB 1840 DC DRIVE PCB	1
34	219070	M3 NYLON INSERT NUT	6
35	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
36	219519	M3 X 25MM LONG POZI PAN SCREW	2
37	219237	M3 FORM A WASHER	2
38	237238	TTB 1840 SQUEEGEE LIFT ARM	1
39	237239	TTB 1840 SQUEEGEE LIFT HANDLE	1
40	237240	TTB 1840 LIFT SPACER	1
41	237241	TTB 1840 SCREW END	2
42	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW	1
43	219667	No6 X 1/2" LONG PLASTITE SCREW	1
44	206637	STAINLESS STEEL BEARING	4
45	208490	TTB 1840 WHEEL WASHER	4
46	219345	12MM EXTERNAL CIRCLIP	2
47	208477	MOTOR PAD	1
48	219687	M4 STAINLESS STEEL NYLON INSERT NUT	3
49	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
50	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
51	219688	M4 FORM A STAINLESS STEEL WASHER	2
52	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
53	230048	26MM EXTERNAL CIRCLIP	1
54	392139	TT/B 1840 VAC DISC PLATE	1
55	330034	RETAINING BAR CAP	1
56	391400	HOSE RETAINING BAR	1
57	21926V	6MM CHROME HUB CAP	1
58	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL	4
59	208532	TAB TERMINAL BLOCK 2 POLE	1
60	392117	TTB 1840 SOLENOID BRACKET	1
61	219904	M5 X16MM LONG HEXAGONAL STAINLESS STEEL BOLT	2
62	219355	M5 FORM A STAINLESS STEEL WASHER	4
63	237349	TTB 1840 PCB COVER	1
64	208556	TT/B 1840 WHEEL	2

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A13
06/07/201
2



FOR SWING ARM ASSEMBLY SEE DRW-10739

Numatic International Spare Parts

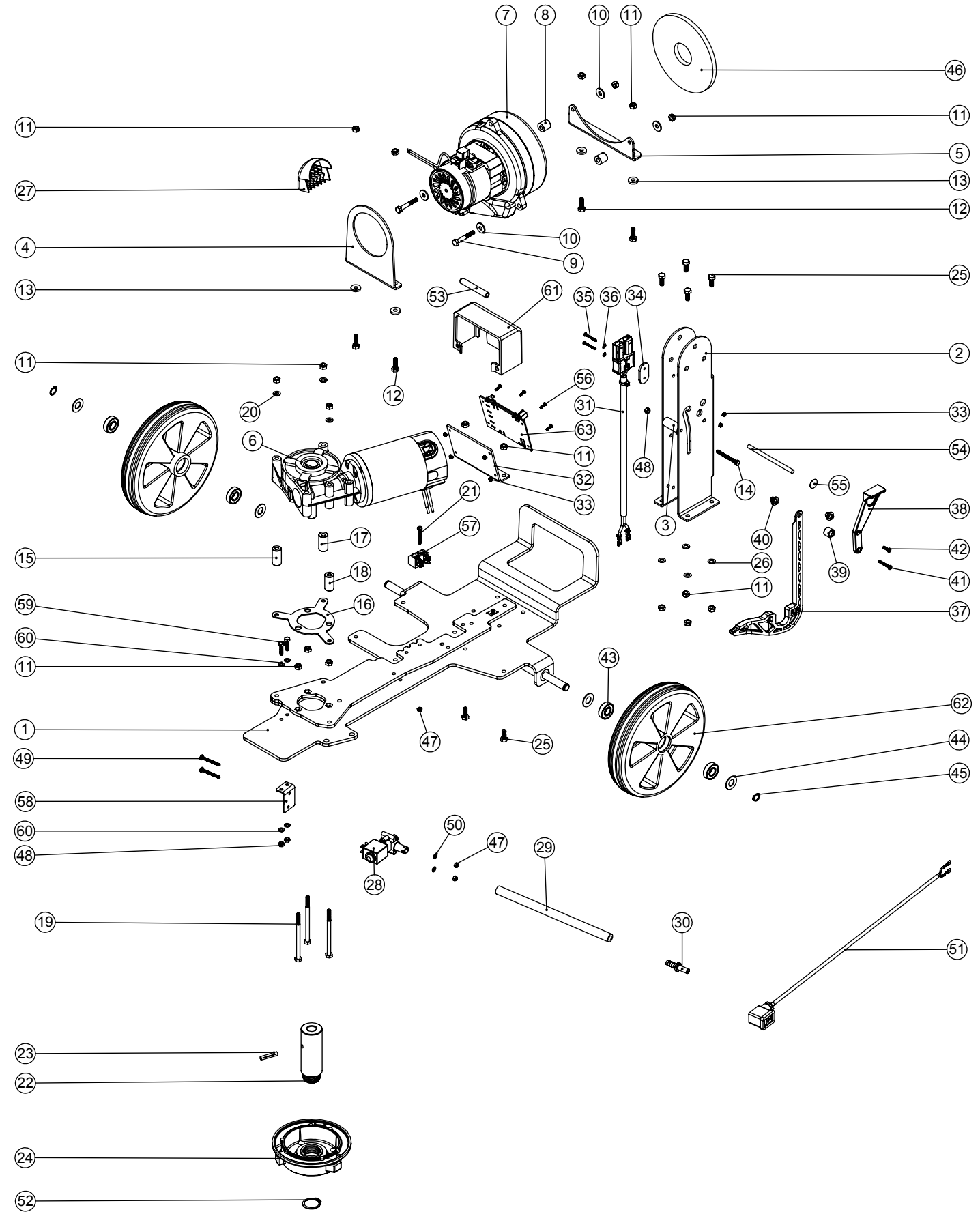
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)	1
7	205239	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	219321	M4 X 30MM LONG POZI PAN SCREW	1
22	208447	TTB 1840 DRIVE SHAFT	1
23	219523	GROOVED PIN	1
24	314050	TTB 1840 MODIFIED CHUCK	1
25	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
26	219560	M6 FORM B STAINLESS STEEL WASHER	4
27	237218	TTB 1840 VAC DIFFUSER	1
28	220379	24V D.C. SOLENOID VALVE	1
29	303962	SOLENOID TUBE (230MM)	1
30	206796	BARBED CONNECTOR	1
31	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
32	429128	TTB 1840 PCB MOUNTING PLATE	1
33	219070	M3 NYLON INSERT NUT	6
34	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
35	219519	M3 X 25MM LONG POZI PAN SCREW	2
36	219237	M3 FORM A WASHER	2
37	237238	TTB 1840 SQUEEGEE LIFT ARM	1
38	237239	TTB 1840 SQUEEGEE LIFT HANDLE	1
39	237240	TTB 1840 LIFT SPACER	1
40	237241	TTB 1840 SCREW END	2
41	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW	1
42	219667	No6 X 1/2" LONG PLASTITE SCREW	1
43	206637	STAINLESS STEEL BEARING	4
44	208490	TTB 1840 WHEEL WASHER	4
45	219345	12MM EXTERNAL CIRCLIP	2
46	208477	MOTOR PAD	1
47	219687	M4 STAINLESS STEEL NYLON INSERT NUT	3
48	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
49	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
50	219688	M4 FORM A STAINLESS STEEL WASHER	2
51	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
52	230048	26MM EXTERNAL CIRCLIP	1
53	330034	RETAINING BAR CAP	1
54	391400	HOSE RETAINING BAR	1
55	21926V	6MM CHROME HUB CAP	1
56	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL	4
57	208532	TAB TERMINAL BLOCK 2 POLE	1
58	392117	TTB 1840 SOLENOID BRACKET	1
59	219904	M5 X16MM LONG HEXAGONAL STAINLESS STEEL BOLT	2
60	219355	M5 FORM A STAINLESS STEEL WASHER	4
61	237349	TTB 1840 PCB COVER	1
62	208556	TT/B 1840 WHEEL	2
63	208468	TTB 1840 DC DRIVE PCB	1

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A14
22/01/2013



FOR SWING ARM ASSEMBLY SEE DRW-10739

Numatic International Spare Parts

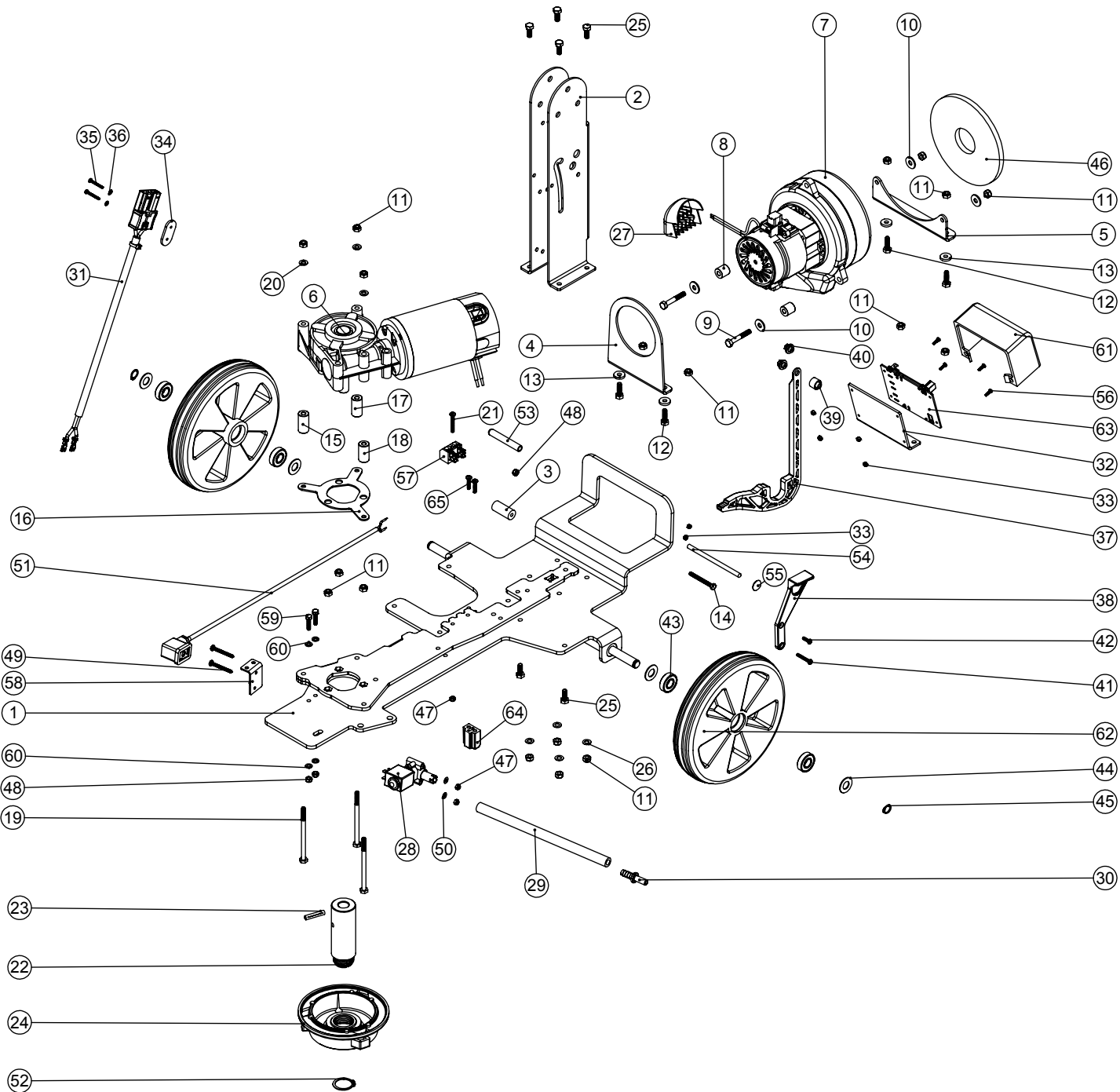
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)	1
7	205239	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	219321	M4 X 30MM LONG POZI PAN SCREW	1
22	208447	TTB 1840 DRIVE SHAFT	1
23	219523	GROOVED PIN	1
24	314050	TTB 1840 MODIFIED CHUCK	1
25	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
26	219560	M6 FORM B STAINLESS STEEL WASHER	4
27	237218	TTB 1840 VAC DIFFUSER	1
28	220379	24V D.C. SOLENOID VALVE	1
29	303962	SOLENOID TUBE (230MM)	1
30	206796	BARBED CONNECTOR	1
31	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
32	429128	TTB 1840 PCB MOUNTING PLATE	1
33	219070	M3 NYLON INSERT NUT	6
34	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
35	219519	M3 X 25MM LONG POZI PAN SCREW	2
36	219237	M3 FORM A WASHER	2
37	237238	TTB 1840 SQUEEGEE LIFT ARM	1
38	237239	TTB 1840 SQUEEGEE LIFT HANDLE	1
39	237240	TTB 1840 LIFT SPACER	1
40	237241	TTB 1840 SCREW END	2
41	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW	1
42	219667	No6 X 1/2" LONG PLASTITE SCREW	1
43	206637	STAINLESS STEEL BEARING	4
44	208490	TTB 1840 WHEEL WASHER	4
45	219345	12MM EXTERNAL CIRCLIP	2
46	208477	MOTOR PAD	1
47	219687	M4 STAINLESS STEEL NYLON INSERT NUT	3
48	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
49	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
50	219688	M4 FORM A STAINLESS STEEL WASHER	2
51	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
52	230048	26MM EXTERNAL CIRCLIP	1
53	330034	RETAINING BAR CAP	1
54	391400	HOSE RETAINING BAR	1
55	21926V	6MM CHROME HUB CAP	1
56	219031	M3.10MM LG.POZI-PAN.SCREW.Z/PL	4
57	208532	TAB TERMINAL BLOCK 2 POLE	1
58	392117	TTB 1840 SOLENOID BRACKET	1
59	291029	M5.20MM LG.HEX.SCREW S/S	2
60	219355	M5 FORM A STAINLESS STEEL WASHER	4
61	237349	TTB 1840 PCB COVER	1
62	208556	TT/B 1840 WHEEL	2
63	208468	TTB 1840 DC DRIVE PCB	1

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A15
02/09/2013



FOR SWING ARM ASSEMBLY SEE DRW-10739

Numatic International Spare Parts

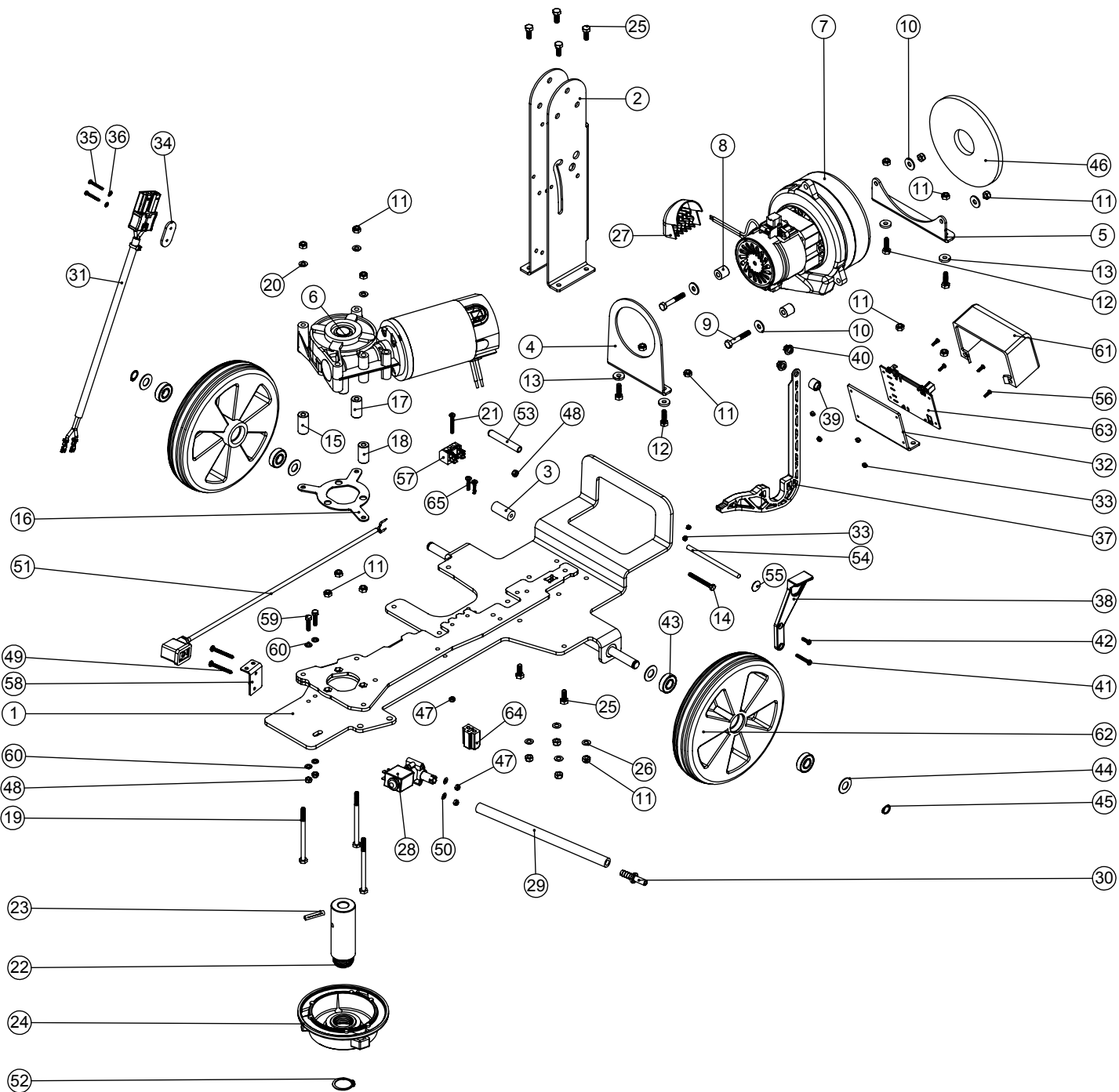
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205250	BRUSH DRIVE MOTOR/GEARBOX ASSEMBLY (18.67:1 GEAR RATIO)	1
7	205239	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	219321	M4 X 30MM LONG POZI PAN SCREW	1
22	208447	TTB 1840 DRIVE SHAFT	1
23	219523	GROOVED PIN	1
24	314050	TTB 1840 MODIFIED CHUCK	1
25	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
26	219560	M6 FORM B STAINLESS STEEL WASHER	4
27	237218	TTB 1840 VAC DIFFUSER	1
28	220379	24V D.C. SOLENOID VALVE	1
29	303962	SOLENOID TUBE (230MM)	1
30	206796	BARBED CONNECTOR	1
31	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
32	429128	TTB 1840 PCB MOUNTING PLATE	1
33	219070	M3 NYLON INSERT NUT	6
34	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
35	219519	M3 X 25MM LONG POZI PAN SCREW	2
36	219237	M3 FORM A WASHER	2
37	237238	TTB 1840 SQUEEGEE LIFT ARM	1
38	237239	TTB 1840 SQUEEGEE LIFT HANDLE	1
39	237240	TTB 1840 LIFT SPACER	1
40	237241	TTB 1840 SCREW END	2
41	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW	1
42	219667	No6 X 1/2" LONG PLASTITE SCREW	1
43	206637	STAINLESS STEEL BEARING	4
44	208490	TTB 1840 WHEEL WASHER	4
45	219345	12MM EXTERNAL CIRCLIP	2
46	208477	MOTOR PAD	1
47	219687	M4 STAINLESS STEEL NYLON INSERT NUT	3
48	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
49	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
50	219688	M4 FORM A STAINLESS STEEL WASHER	2
51	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
52	230048	26MM EXTERNAL CIRCLIP	1
53	330034	RETAINING BAR CAP	1
54	391400	HOSE RETAINING BAR	1
55	21926V	6MM CHROME HUB CAP	1
56	219031	M3 X 10MM LONG POZI PAN SCREW	4
57	208532	TAB TERMINAL BLOCK 2 POLE	1
58	392117	TTB 1840 SOLENOID BRACKET	1
59	291029	M5.20MM LG.HEX.SCREW S/S	2
60	219355	M5 FORM A STAINLESS STEEL WASHER	4
61	237349	TTB 1840 PCB COVER	1
62	208556	TT/B 1840 WHEEL	2
63	208468	TTB 1840 DC DRIVE PCB	1
64	237532	UPPER LIFT BLOCK	1
65	219568	No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW	2

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A16
04/09/2013



FOR SWING ARM ASSEMBLY SEE DRW-10739

Numatic International Spare Parts

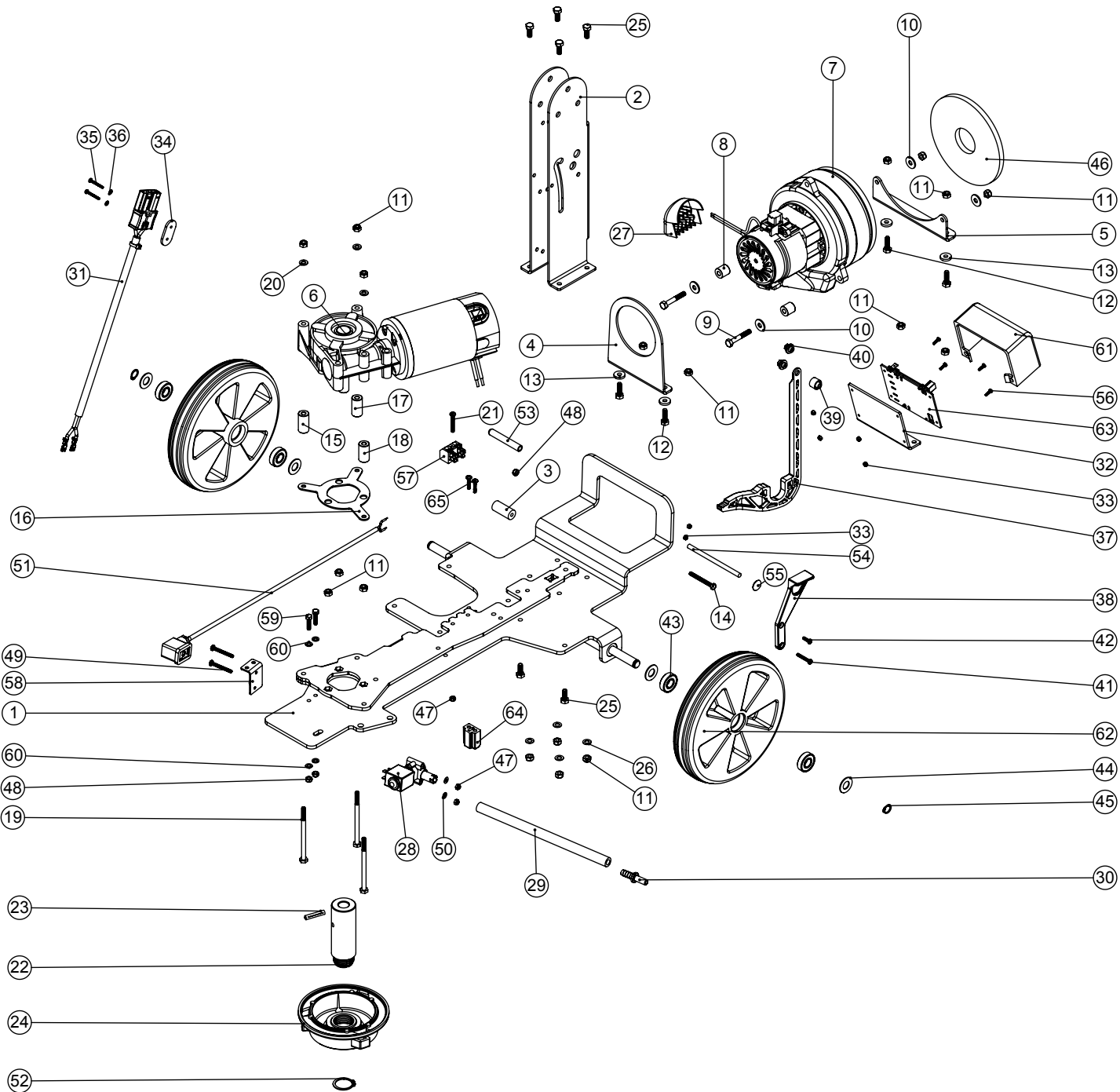
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205249	24V DC BRUSH DRIVEMOTOR/GEARBOX ASSEMBLY (18.67:1 RATIO)	1
7	205239	24V 2 STAGE VACUUM MOTOR WITH TANGENTIAL DISCHARGE AND TUBE	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	219321	M4 X 30MM LONG POZI PAN SCREW	1
22	208447	TTB 1840 DRIVE SHAFT	1
23	219523	GROOVED PIN	1
24	314050	TTB 1840 MODIFIED CHUCK	1
25	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
26	219560	M6 FORM B STAINLESS STEEL WASHER	4
27	237218	TTB 1840 VAC DIFFUSER	1
28	220379	24V D.C. SOLENOID VALVE	1
29	303962	SOLENOID TUBE (230MM)	1
30	206796	BARBED CONNECTOR	1
31	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
32	429128	TTB 1840 PCB MOUNTING PLATE	1
33	219070	M3 NYLON INSERT NUT	6
34	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
35	219519	M3 X 25MM LONG POZI PAN SCREW	2
36	219237	M3 FORM A WASHER	2
37	237238	TTB 1840 SQUEEGEE LIFT ARM	1
38	237239	TTB 1840 SQUEEGEE LIFT HANDLE	1
39	237240	TTB 1840 LIFT SPACER	1
40	237241	TTB 1840 SCREW END	2
41	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW	1
42	219667	No6 X 1/2" LONG PLASTITE SCREW	1
43	206637	STAINLESS STEEL BEARING	4
44	208490	TTB 1840 WHEEL WASHER	4
45	219345	12MM EXTERNAL CIRCLIP	2
46	208477	MOTOR PAD	1
47	219687	M4 STAINLESS STEEL NYLON INSERT NUT	3
48	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
49	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
50	219688	M4 FORM A STAINLESS STEEL WASHER	2
51	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
52	230048	26MM EXTERNAL CIRCLIP	1
53	330034	RETAINING BAR CAP	1
54	391400	HOSE RETAINING BAR	1
55	21926V	6MM CHROME HUB CAP	1
56	219031	M3 X 10MM LONG POZI PAN SCREW	4
57	208532	TAB TERMINAL BLOCK 2 POLE	1
58	392117	TTB 1840 SOLENOID BRACKET	1
59	291029	M5.20MM LG.HEX.SCREW S/S	2
60	219355	M5 FORM A STAINLESS STEEL WASHER	4
61	237349	TTB 1840 PCB COVER	1
62	208556	TT/B 1840 WHEEL	2
63	208468	TTB 1840 DC DRIVE PCB	1
64	237532	UPPER LIFT BLOCK	1
65	219568	No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW	2

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A17
29/10/2014



FOR SWING ARM ASSEMBLY SEE DRW-10739

Numatic International Spare Parts

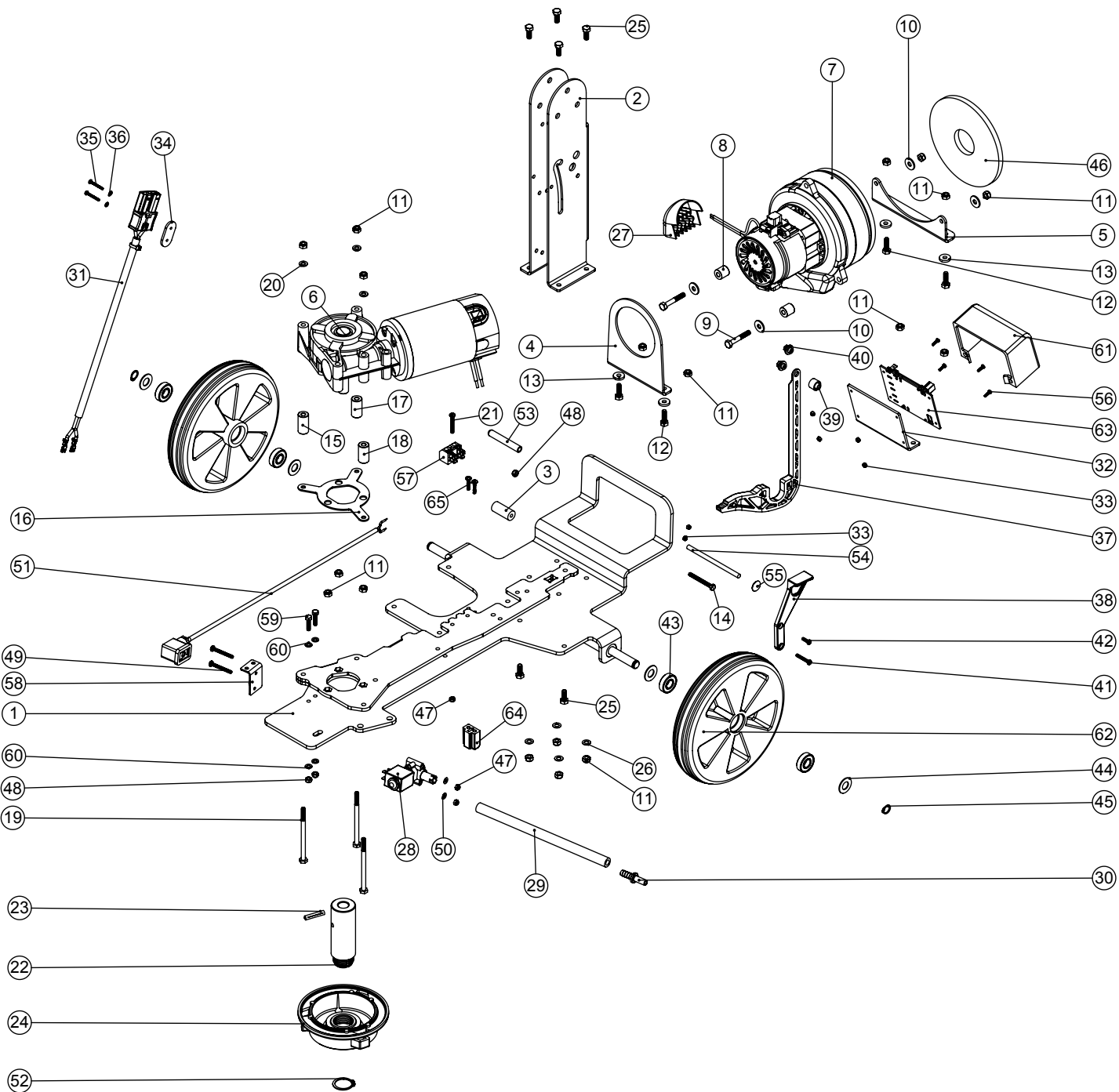
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205249	24V DC BRUSH DRIVEMOTOR/GEARBOX ASSEMBLY (18.67:1 RATIO)	1
7	606333	TTB1840 VAC MOTOR SPARES KIT	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	219321	M4 X 30MM LONG POZI PAN SCREW	1
22	208447	TTB 1840 DRIVE SHAFT	1
23	219523	GROOVED PIN	1
24	314050	TTB 1840 MODIFIED CHUCK	1
25	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
26	219560	M6 FORM B STAINLESS STEEL WASHER	4
27	237218	TTB 1840 VAC DIFFUSER	1
28	220379	24V D.C. SOLENOID VALVE	1
29	303962	SOLENOID TUBE (230MM)	1
30	206796	BARBED CONNECTOR	1
31	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
32	429128	TTB 1840 PCB MOUNTING PLATE	1
33	219070	M3 NYLON INSERT NUT	6
34	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
35	219519	M3 X 25MM LONG POZI PAN SCREW	2
36	219237	M3 FORM A WASHER	2
37	237238	TTB 1840 SQUEEGEE LIFT ARM	1
38	237239	TTB 1840 SQUEEGEE LIFT HANDLE	1
39	237240	TTB 1840 LIFT SPACER	1
40	237241	TTB 1840 SCREW END	2
41	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW	1
42	219667	No6 X 1/2" LONG PLASTITE SCREW	1
43	206637	STAINLESS STEEL BEARING	4
44	208490	TTB 1840 WHEEL WASHER	4
45	219345	12MM EXTERNAL CIRCLIP	2
46	208477	MOTOR PAD	1
47	219687	M4 STAINLESS STEEL NYLON INSERT NUT	3
48	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
49	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
50	219688	M4 FORM A STAINLESS STEEL WASHER	2
51	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
52	230048	26MM EXTERNAL CIRCLIP	1
53	330034	RETAINING BAR CAP	1
54	391400	HOSE RETAINING BAR	1
55	21926V	6MM CHROME HUB CAP	1
56	219031	M3 X 10MM LONG POZI PAN SCREW	4
57	208532	TAB TERMINAL BLOCK 2 POLE	1
58	392117	TTB 1840 SOLENOID BRACKET	1
59	291029	M5.20MM LG.HEX.SCREW S/S	2
60	219355	M5 FORM A STAINLESS STEEL WASHER	4
61	237349	TTB 1840 PCB COVER	1
62	208556	TT/B 1840 WHEEL	2
63	208468	TTB 1840 DC DRIVE PCB	1
64	237532	UPPER LIFT BLOCK	1
65	219568	No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW	2

Numatic International Spare Parts

Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

234805
DRAWING: DRW-7035 ISS:A18
31/10/2014



FOR SWING ARM ASSEMBLY SEE DRW-10739

Numatic International Spare Parts

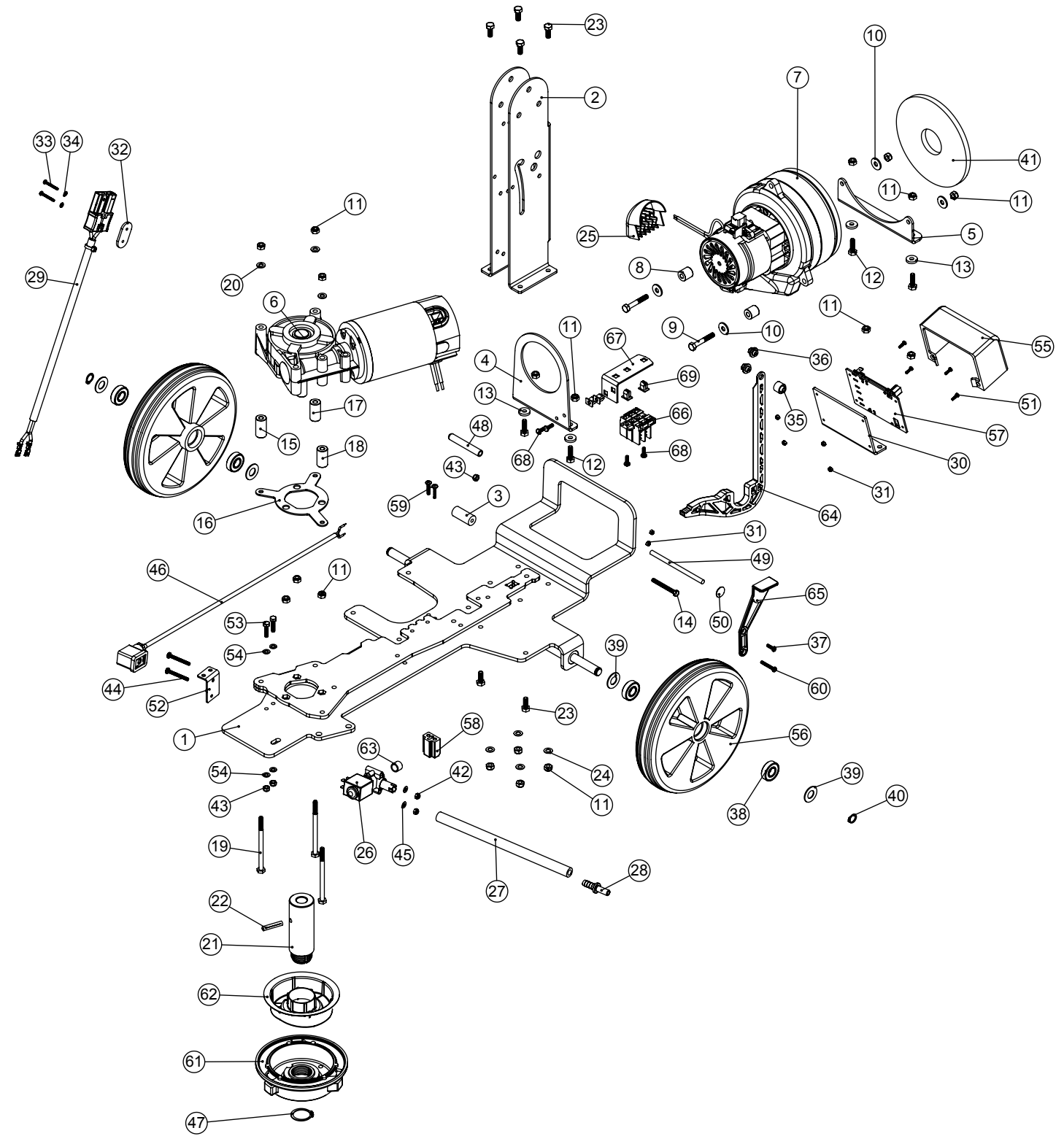
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205249	24V DC BRUSH DRIVEMOTOR/GEARBOX ASSEMBLY (18.67:1 RATIO)	1
7	606333	TTB1840 VAC MOTOR SPARES KIT	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	219321	M4 X 30MM LONG POZI PAN SCREW	1
22	208447	TTB 1840 DRIVE SHAFT	1
23	219523	GROOVED PIN	1
24	314050	TTB 1840 MODIFIED CHUCK	1
25	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
26	219560	M6 FORM B STAINLESS STEEL WASHER	4
27	237218	TTB 1840 VAC DIFFUSER	1
28	220379	24V D.C. SOLENOID VALVE	1
29	303962	SOLENOID TUBE (230MM)	1
30	206796	BARBED CONNECTOR	1
31	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
32	429128	TTB 1840 PCB MOUNTING PLATE	1
33	219070	M3 NYLON INSERT NUT	6
34	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
35	219519	M3 X 25MM LONG POZI PAN SCREW	2
36	219237	M3 FORM A WASHER	2
37	237238	TTB 1840 SQUEEGEE LIFT ARM	1
38	237239	TTB 1840 SQUEEGEE LIFT HANDLE	1
39	237240	TTB 1840 LIFT SPACER	1
40	237241	TTB 1840 SCREW END	2
41	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW	1
42	219667	No6 X 1/2" LONG PLASTITE SCREW	1
43	206637	STAINLESS STEEL BEARING	4
44	208490	TTB 1840 WHEEL WASHER	4
45	219345	12MM EXTERNAL CIRCLIP	2
46	208477	MOTOR PAD	1
47	219687	M4 STAINLESS STEEL NYLON INSERT NUT	3
48	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
49	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
50	219688	M4 FORM A STAINLESS STEEL WASHER	2
51	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
52	230048	26MM EXTERNAL CIRCLIP	1
53	330034	RETAINING BAR CAP	1
54	391400	HOSE RETAINING BAR	1
55	21926V	6MM CHROME HUB CAP	1
56	219031	M3 X 10MM LONG POZI PAN SCREW	4
57	208532	TAB TERMINAL BLOCK 2 POLE	1
58	392117	TTB 1840 SOLENOID BRACKET	1
59	291029	M5.20MM LG.HEX.SCREW S/S	2
60	219355	M5 FORM A STAINLESS STEEL WASHER	4
61	237349	TTB 1840 PCB COVER	1
62	208556	TT/B 1840 WHEEL	2
63	208468	TTB 1840 DC DRIVE PCB	1
64	237532	UPPER LIFT BLOCK	1
65	219568	No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW	2

Numatic International Spare Parts

Model No: TTB 516G BASE ASSEMBLY EXPLODED DRAWING

FOR WIRING SEE: DRW-7279



FOR SWING ARM ASSEMBLY SEE DRW-10739

234805
DRAWING: DRW-7035 ISS:A22
04/10/2017

Numatic International Spare Parts

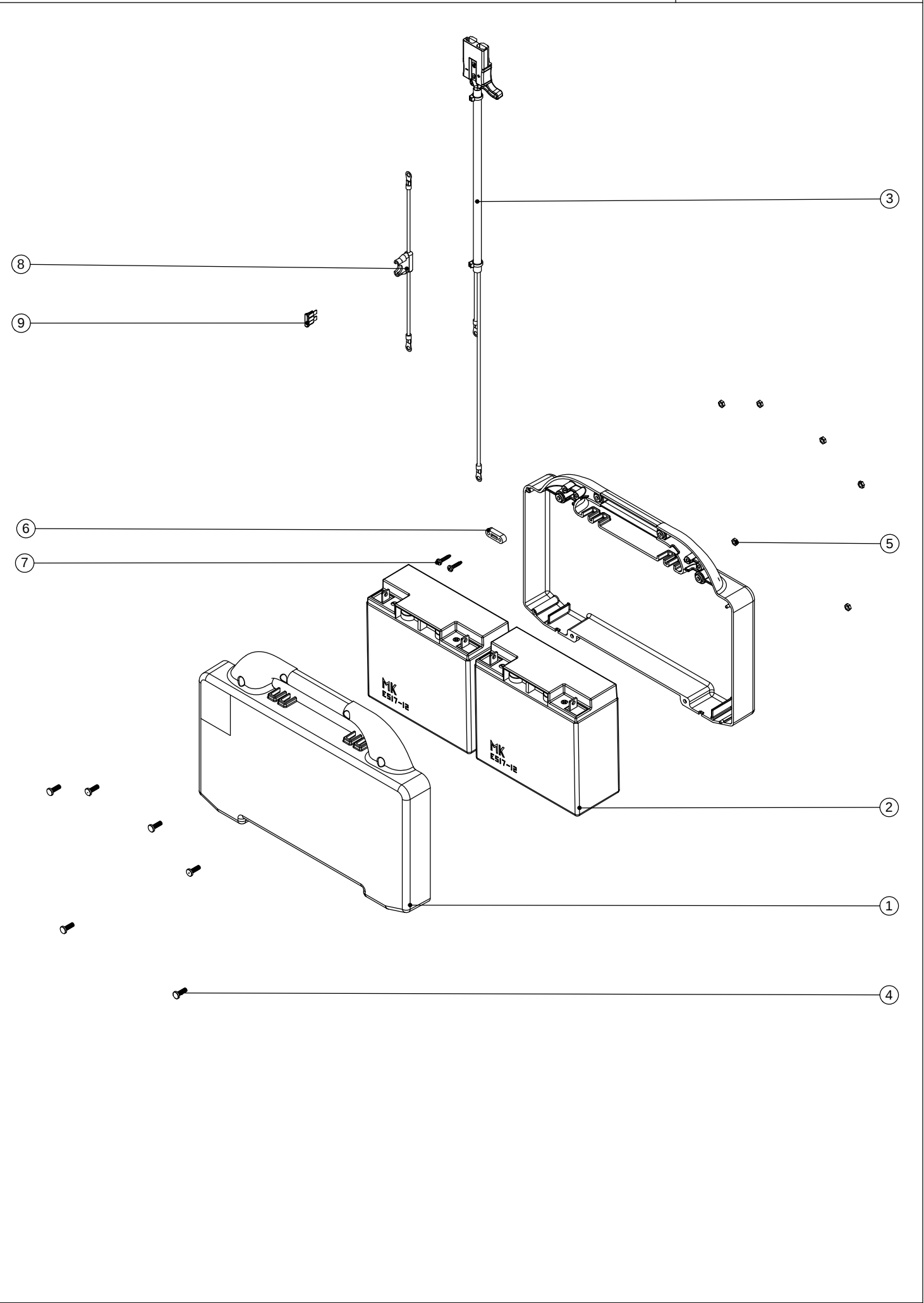
Model No: TTB 1840 BASE ASSEMBLY EXPLODED DRAWING

Pos. No.	Item No	DESCRIPTION	QTY.
1	429123	TTB 1840 CHASSIS WELDED ASSEMBLY	1
2	392092	TTB 1840 HANDLE MOUNTING BRACKET	1
3	208465	TTB 1840 HANDLE SPACER	1
4	429124	TTB 1840 FRONT MOTOR PLATE	1
5	429125	TTB 1840 REAR VAC MOTOR PLATE	1
6	205249	24V DC BRUSH DRIVEMOTOR/GEARBOX ASSEMBLY (18.67:1 RATIO)	1
7	205239	TTB516G VAC MOTOR	1
8	229187	15MM SPACER	2
9	21965V	M6 X 40MM LONG HEX BOLT	2
10	219008	M6 FORM G WASHER	4
11	219642	M6 STAINLESS STEEL NYLON INSERT NUT	18
12	219976	M6 X 20MM LONG HEXANGONAL HEAD SET SCREW	4
13	208472	RUBBER SPACER	4
14	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
15	208461	30MM GEARBOX SPACER	1
16	429127	NUT RETAINING PLATE Z/PL	1
17	208460	29MM GEARBOX SPACER	1
18	208459	28MM GEARBOX SPACER	1
19	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
20	219870	M6 FORM A WASHER STAINLESS STEEL	3
21	208447	TTB 1840 DRIVE SHAFT	1
22	219523	GROOVED PIN	1
23	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	6
24	219560	M6 FORM B STAINLESS STEEL WASHER	4
25	237218	TTB 1840 VAC DIFFUSER	1
26	220379	24V D.C. SOLENOID VALVE	1
27	303962	SOLENOID TUBE (230MM)	1
28	206796	BARBED CONNECTOR	1
29	321619	TTB 1840 DC CONNECTOR ASSEMBLY	1
30	429128	TTB 1840 PCB MOUNTING PLATE	1
31	219070	M3 NYLON INSERT NUT	6
32	392126	TTB 1840 DC CONNECTOR BACK PLATE	1
33	219519	M3 X 25MM LONG POZI PAN SCREW	2
34	219237	M3 FORM A WASHER	2
35	237240	TTB 1840 LIFT SPACER	1
36	237241	TTB 1840 SCREW END	2
37	219667	No6 X 1/2" LONG PLASTITE SCREW	1
38	206637	STAINLESS STEEL BEARING	4
39	208490	TTB 1840 WHEEL WASHER	4
40	219345	12MM EXTERNAL CIRCLIP	2
41	208477	MOTOR PAD	1
42	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2
43	219633	M5 STAINLESS STEEL NYLON INSERT NUT	3
44	219703	M4 X 35MM LONG STAINLESS STEEL POZI PAN SCREW	2
45	219688	M4 FORM A STAINLESS STEEL WASHER	2
46	236153	TTB 1840 SOLENOID LEAD C/W TERMINALS	1
47	230048	26MM EXTERNAL CIRCLIP	1
48	330034	RETAINING BAR CAP	1
49	391400	HOSE RETAINING BAR	1
50	21926V	6MM CHROME HUB CAP	1
51	219031	M3 X 10MM LONG POZI PAN SCREW	4
52	392117	TTB 1840 SOLENOID PLATE	1
53	291029	M5.20MM LG.HEX.SCREW S/S	2
54	219355	M5 FORM A STAINLESS STEEL WASHER	4
55	237349	TTB 1840 PCB COVER	1
56	208556	TT/B 1840 WHEEL	2
57	208468	TTB 1840 DC DRIVE PCB	1
58	237532	UPPER LIFT BLOCK	1
59	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	2
60	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)	1
61	904758	CHUCK (TO SUIT FLUID CHANNEL)	1
62	903639	FLUID CHANNEL	1
63	904769	TUBE SECTION (ST9.5E12.5R10)	1
64	903926	TTB 1840 SQUEEGEE LIFT ARM (RED)	1
65	903879	TTB 1840 SQUEEGEE LIFT HANDLE (RED)	1
66	906520	HYLEC 2X3 TERMINAL BLOCK ASSEMBLY (HY508/2 V/3F)	1
67	906626	TBLOCK SUPPORT PLATE	1
68	219569	NO8.1/2 INCH. LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	4
69	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)	4

Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

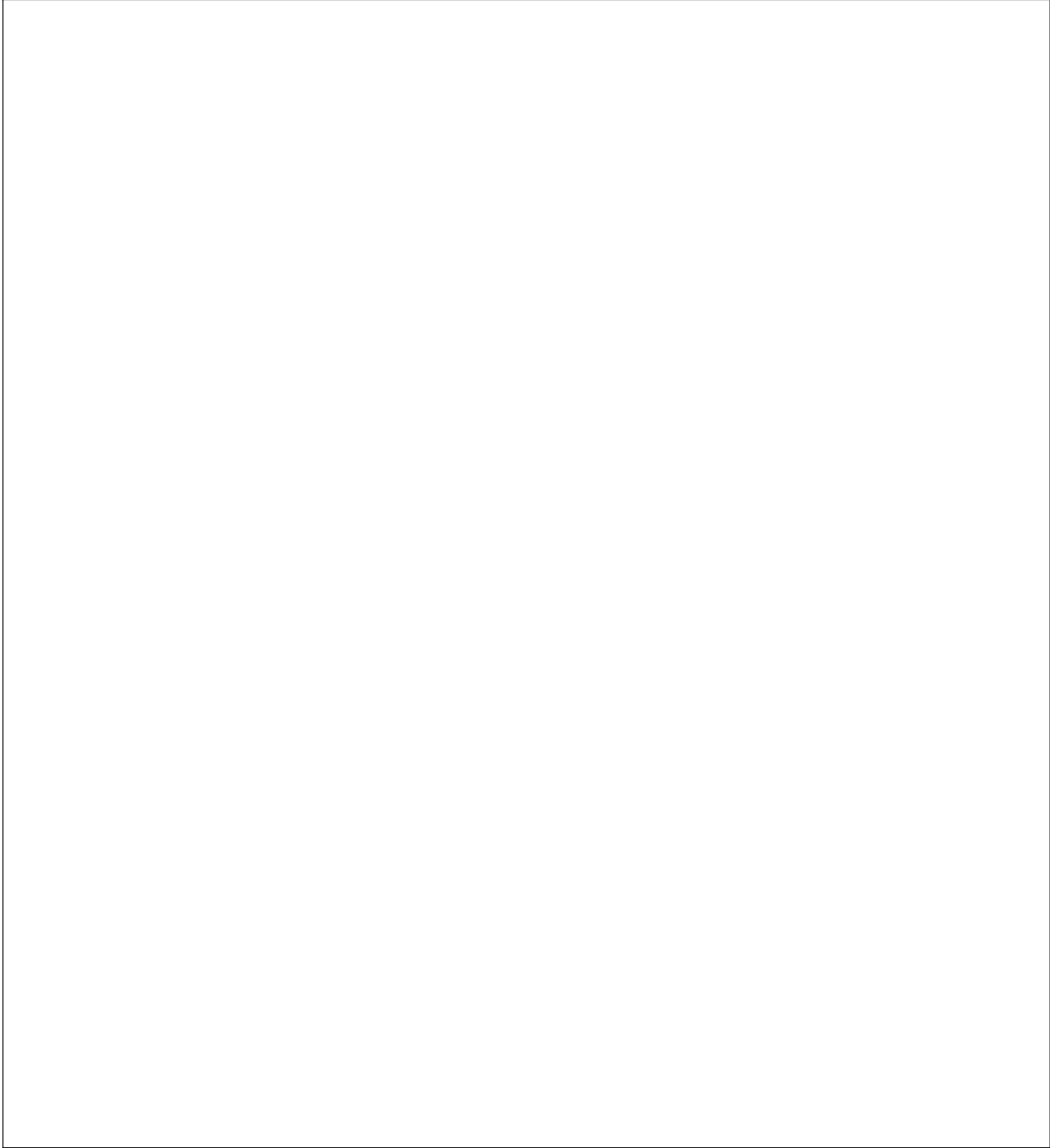
234803
DRAWING: DRW-6995 ISS:A02
18/07/2011



Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

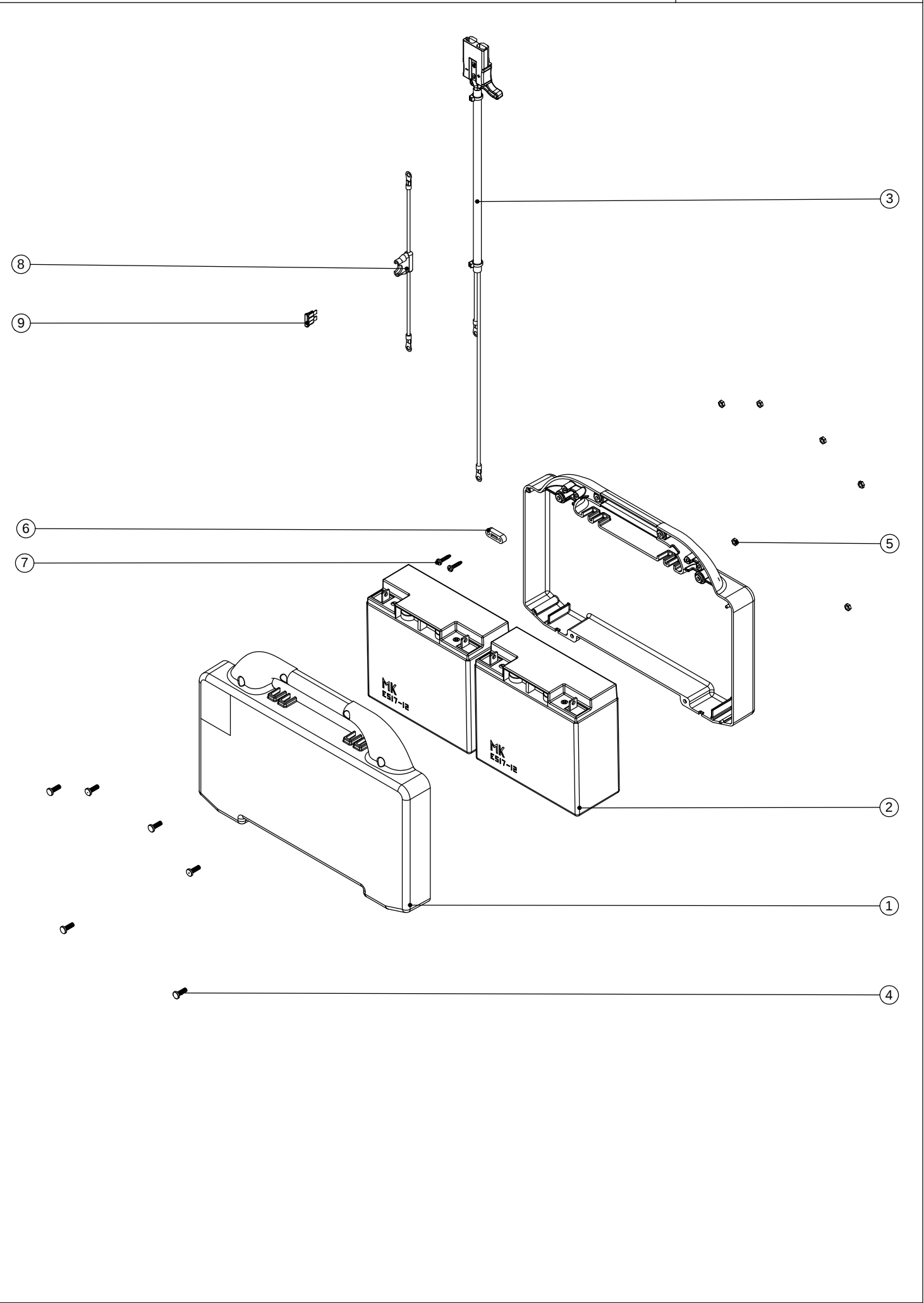
ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237227	TTB 1840 BATTERY CASE (HALF)	2
2	230181	MK BATTERY ES17-12 (12V-18AH/20HR)	2
3	321618	TTB 1840 BATTERY LEAD ASSEMBLY	1
4	219547	M5 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	6
5	219721	M5 STAINLESS STEEL FULL NUT	6
6	227008	BLACK CABLE CLAMP	1
7	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	2
8	330033	FUSE HOLDER ASSEMBLY	1
9	208526	40 AMP FUSE	1



Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

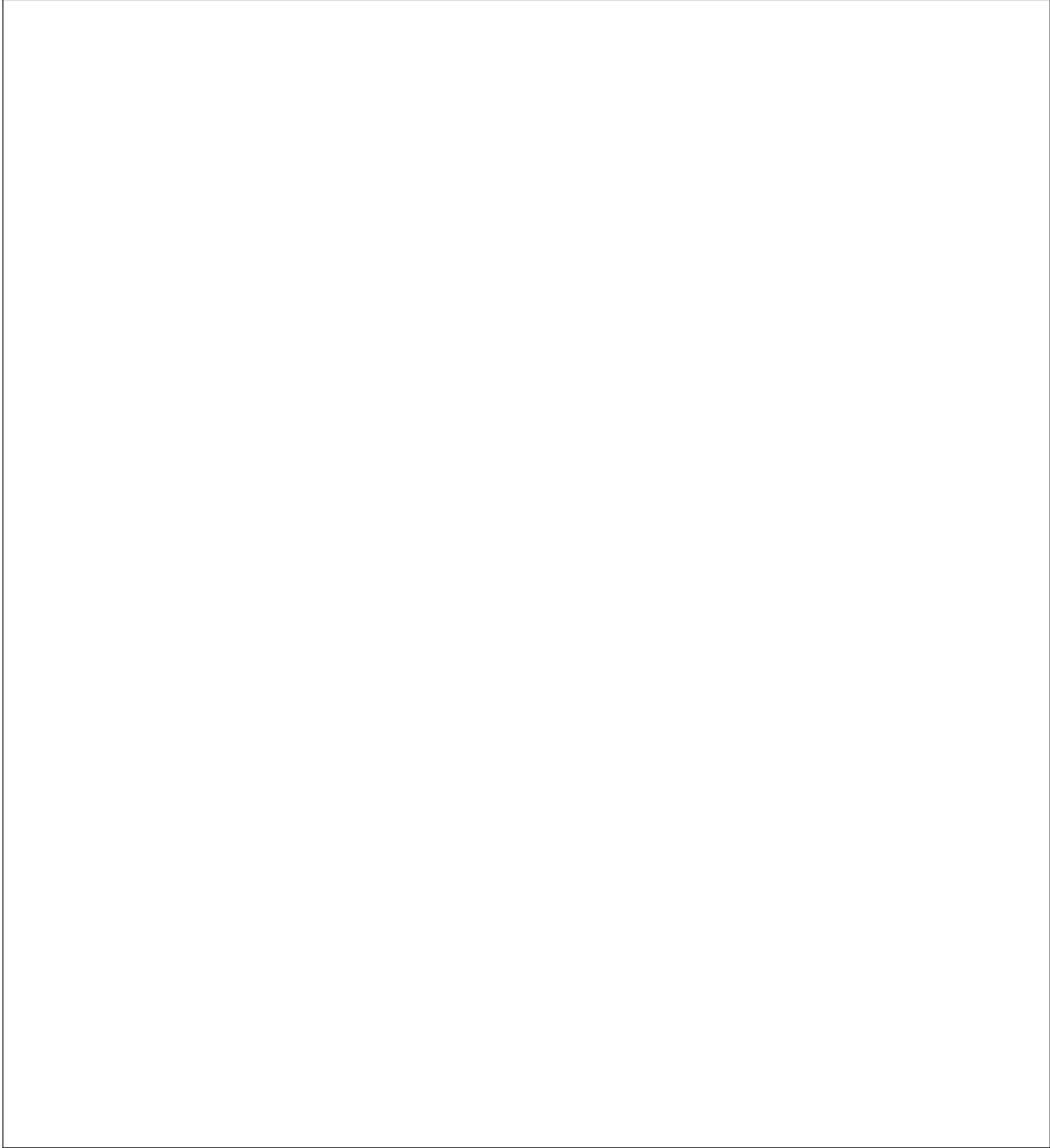
DRAWING: DRW-6995 ISS:A01
03/03/2011



Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

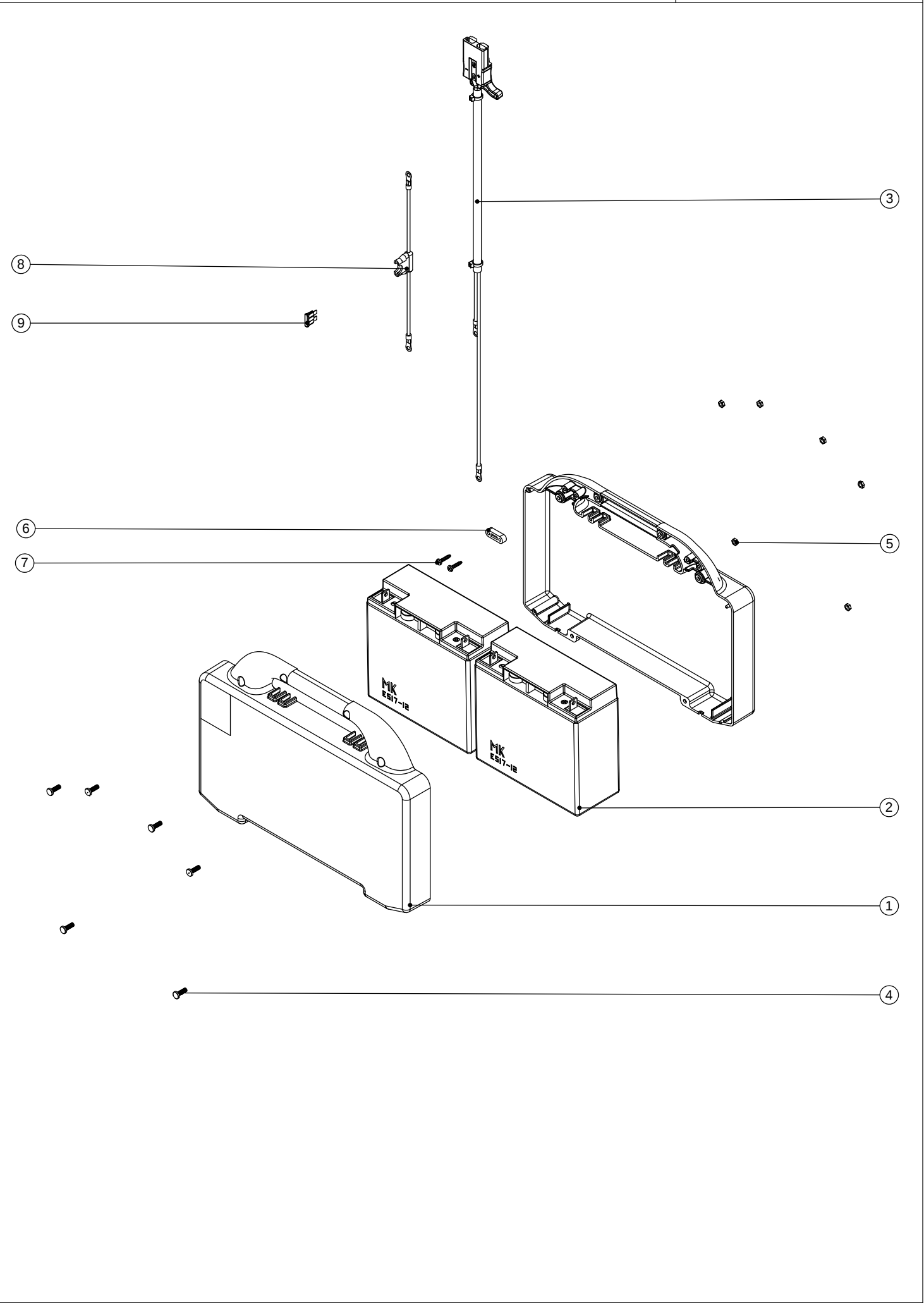
ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237227	TTB 1840 BATTERY CASE (HALF)	2
2	230181	MK BATTERY ES17-12 (12V-18AH/20HR)	2
3	321618	TTB 1840 BATTERY LEAD ASSEMBLY	1
4	219547	M5 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	6
5	219721	M5 STAINLESS STEEL FULL NUT	6
6	227008	BLACK CABLE CLAMP	1
7	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	2
8	330033	30 AMP FUSE HOLDER ASSEMBLY	1
9	208509	30 AMP FUSE	1



Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

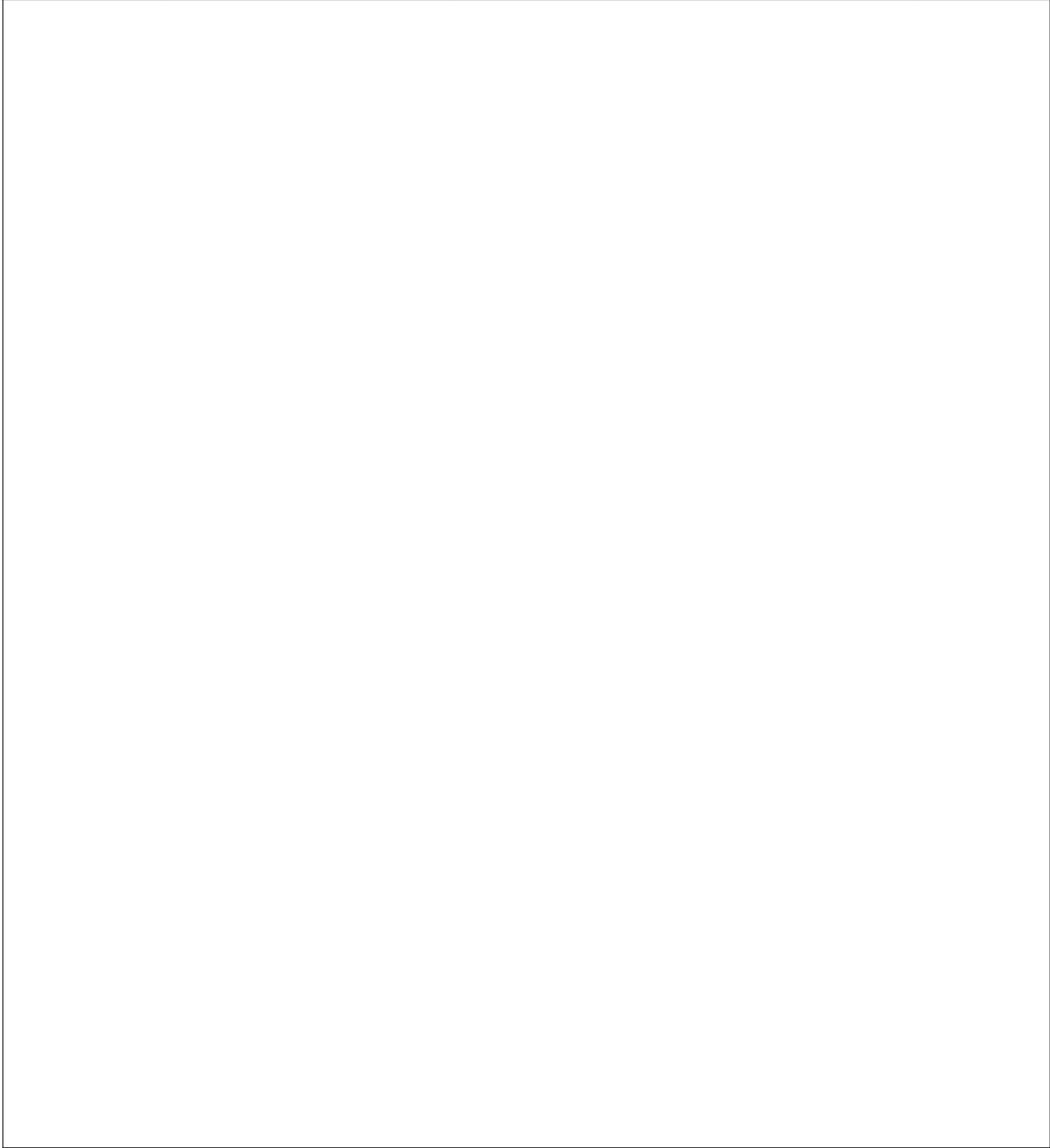
234803
DRAWING: DRW-6995 ISS:A02
18/07/2011



Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

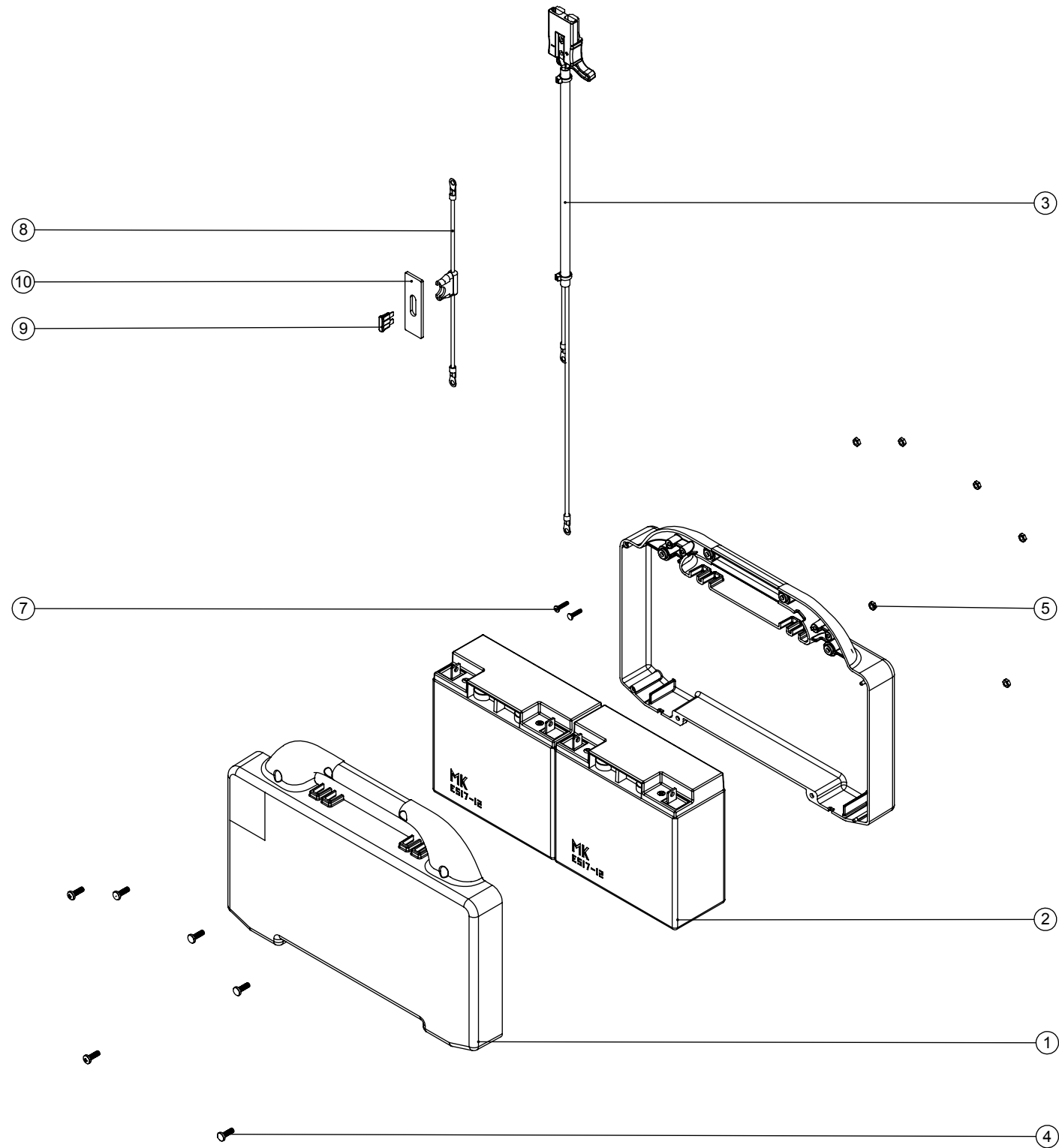
ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237227	TTB 1840 BATTERY CASE (HALF)	2
2	230181	MK BATTERY ES17-12 (12V-18AH/20HR)	2
3	321618	TTB 1840 BATTERY LEAD ASSEMBLY	1
4	219547	M5 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	6
5	219721	M5 STAINLESS STEEL FULL NUT	6
6	227008	BLACK CABLE CLAMP	1
7	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	2
8	330033	FUSE HOLDER ASSEMBLY	1
9	208526	40 AMP FUSE	1



Numatic International Spare Parts

Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

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DRAWING: DRW-6995 ISS:A03
01/07/2013



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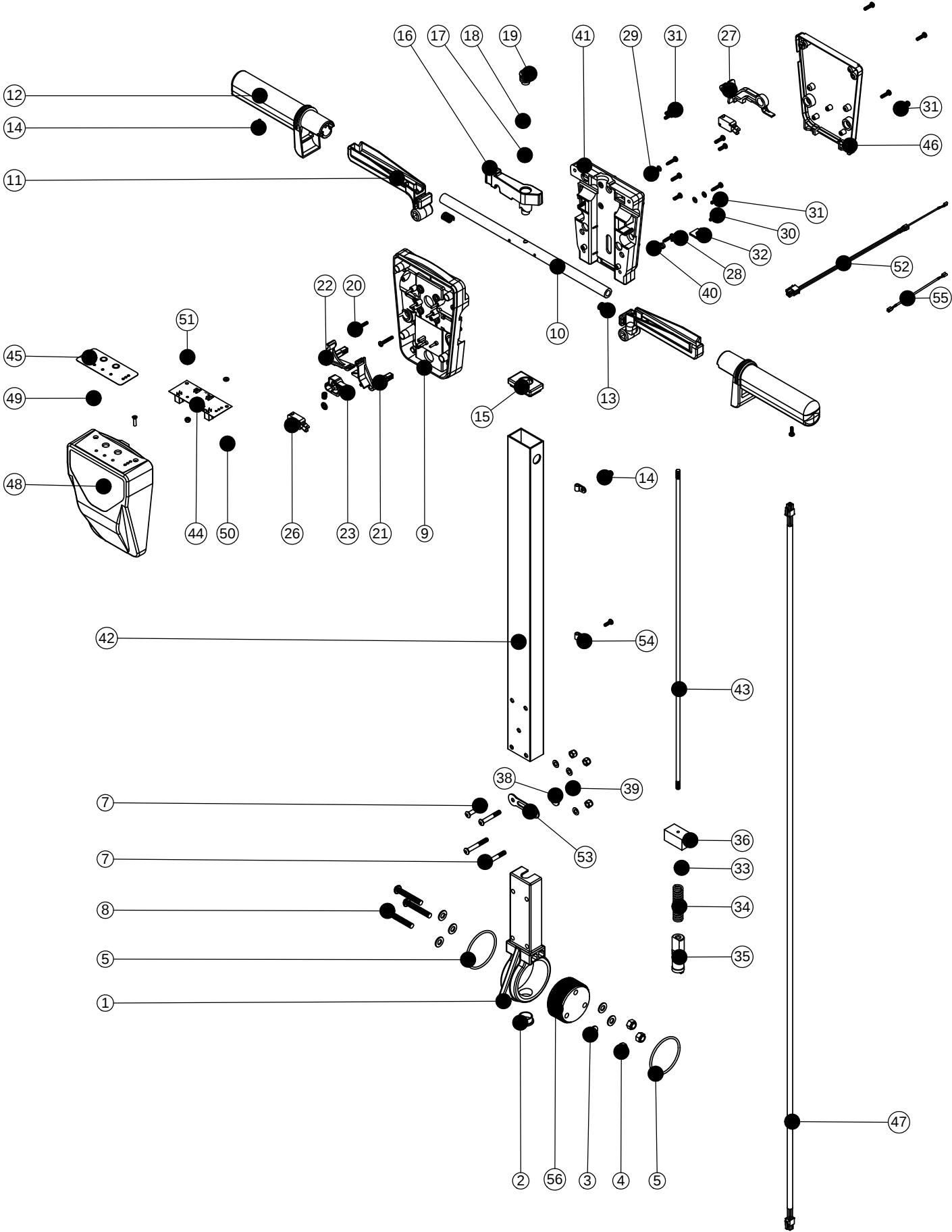
Model No: TTB 1840 BATTERY PACK EXPLODED DRAWING

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	237227	TTB 1840 BATTERY CASE (HALF)	2
2	230181	MK BATTERY ES17-12 (12V-18AH/20HR)	2
3	321618	TTB 1840 BATTERY LEAD ASSEMBLY	1
4	219547	M5 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	6
5	219721	M5 STAINLESS STEEL FULL NUT	6
7	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	2
8	330033	FUSE HOLDER ASSEMBLY	1
9	208526	40 AMP FUSE	1
10	304488	BATTERY PACK FUSE PLATE	1

Numatic International Spare Parts

Model No: TTB 1840 HANDLE EXPLODED DRAWING

DRAWING: DRW-6999 ISS:A01
25/02/2011



Numatic International Spare Parts

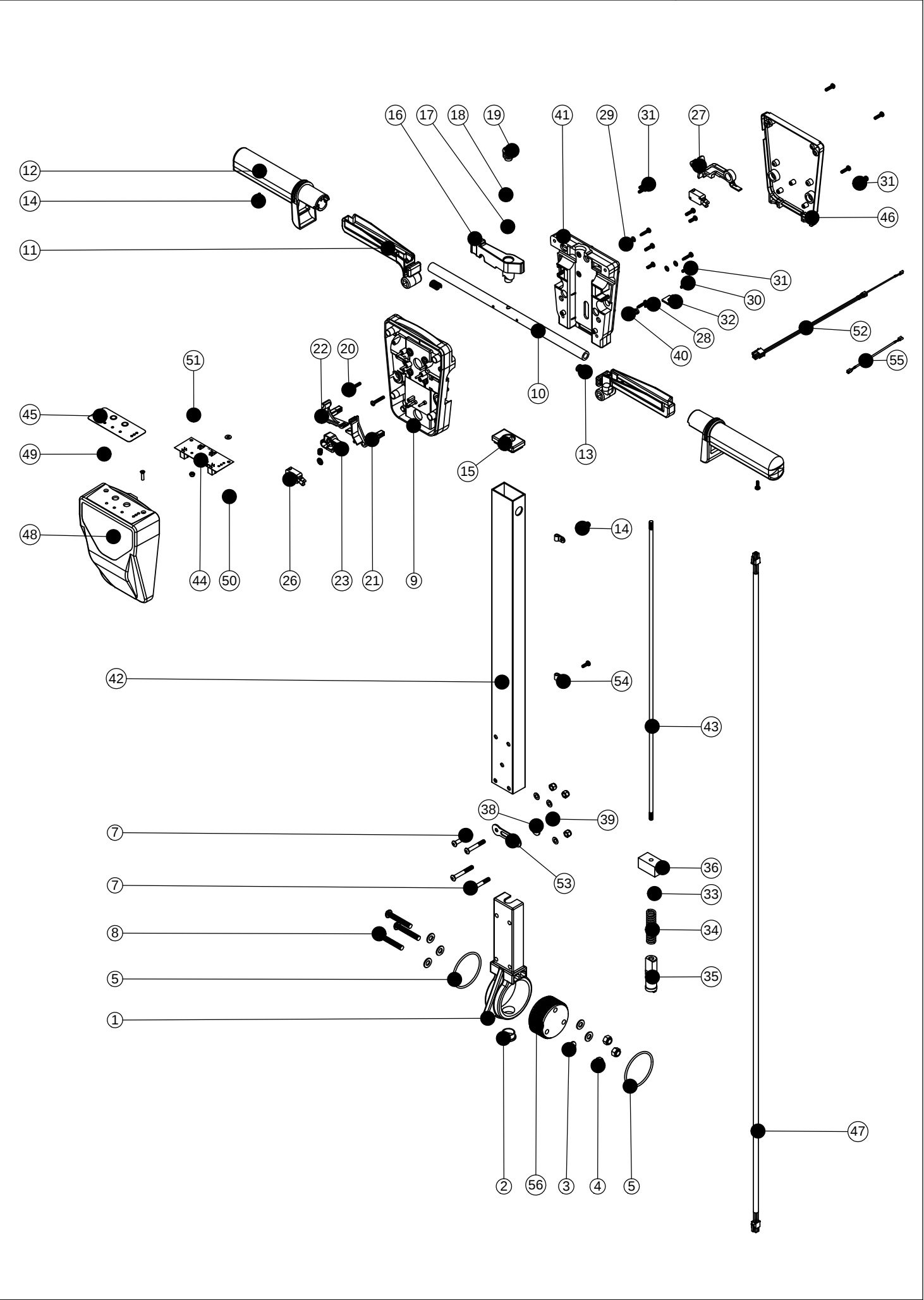
Model No: TTB 1840 HANDLE EXPLODED DRAWING

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	229081	HANDLE CASTING MACHINED	1
2	229099	25MM DIA HOLE PLUG	1
3	219010	M8 FORM A WASHER	6
4	219078	M8 NYLON INSERT NUT	3
5	219254	O RING 3MM DIA X 60MM I/D	2
6	219881	M6 X 45MM SOCKET BUTTON HEAD SCREW	1
7	219807	M6 X 40MM LONG SOCKET BUTTON HEAD BOLT	3
8	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT	3
9	227576	FRONT INNER HALF MOULDING	1
10	338269	CROSS TUBE	1
11	227581	TRIGGER MOULDING	2
12	227580	HAND GRIP MOULDING	2
13	219803	TRIGGER COMPRESSION SPRING	2
14	219270	No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW	4
15	227582	HANDLE PLUG MOULDING	1
16	227583	ADJUSTMENT LEVER MOULDING	1
17	219493	M6 NYLON WASHER	1
18	219642	M6 STAINLESS STEEL NYLON INSERT NUT	1
19	20638V	19MM BLACK TUBE END STOP	1
20	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW	2
21	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING	1
22	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING	1
23	227587	CENTRE SWITCH OPERATING LEVER MOULDING	1
24	219805	4MM SPIREFIX	1
25	219804	SWITCH COMPRESSION SPRING	1
26	229483	SNAP ACTION SWITCH	2
27	227584	INTERLOCK LEVER MOULDING	1
28	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	4
29	219206	M4 FORM A WASHER	4
30	219101	No8 X 1/2 INCH LONG POZI PAN PLASTITE SCREW	4
31	219105	No8 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	8
32	227666	BLANKING PLUG	1
33	219099	M6 HALF NUT	1
34	229138	SPRING	1
35	229073	GEAR LOCKING PIN	1
36	229030	ANTI VIBRATION PAD	1
37	219007	M6 FORM B WASHER	3
38	219008	M6 FORM G WASHER	1
39	219088	M6 NYLON INSERT NUT	4
40	229669	LOLINE HANDLE CABLE CLAMP	1
41	227577	REAR INNER HALF MOULDING	1
42	429132	600MM PAINTED HANDLE	1
43	215029	610MM HANDLE LOCKING ROD	1
44	208392	TTB 1840 CONTROL PCB	1
45	208483	CONTROL PANEL OVERLAY	1
46	227579	REAR COVER MOULDING	1
47	208469	TTB 1840 4 CORE LOOM ASSEMBLY	1
48	237272	TTB 1840 FRONT COVER MOULDING	1
49	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	2
50	219083	M4 NYLON INSERT NUT	2
51	208476	TTB 1840 CONTROL PCB SPACER	2
52	208486	3 CORE HANDLE LOOM	1
53	229139	CABLE CLAMP	1
54	208496	P CLIP	2
55	321627	130mm BLACK LINK WIRE	1
56	229074	ADJUSTMENT GEAR	1

Numatic International Spare Parts

Model No: TTB 1840 HANDLE EXPLODED DRAWING

234804
DRAWING: DRW-6999 ISS:A02
22/03/2011



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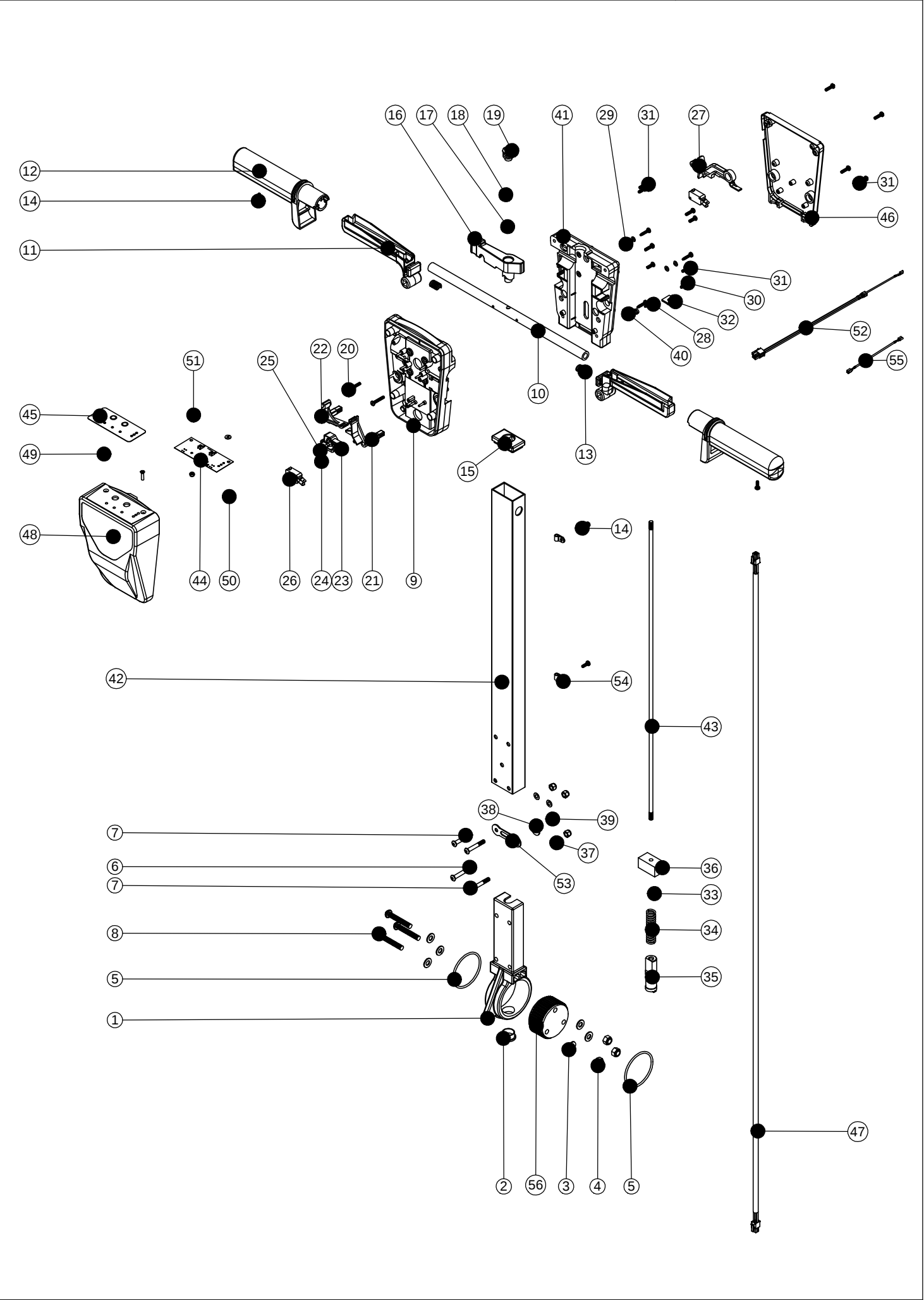
Model No: TTB 1840 HANDLE EXPLODED DRAWING

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	229081	HANDLE CASTING MACHINED	1
2	229099	25MM DIA HOLE PLUG	1
3	219010	M8 FORM A WASHER	6
4	219078	M8 NYLON INSERT NUT	3
5	219254	O RING 3MM DIA X 60MM I/D	2
6	219881	M6 X 45MM SOCKET BUTTON HEAD SCREW	1
7	219807	M6 X 40MM LONG SOCKET BUTTON HEAD BOLT	3
8	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT	3
9	227576	FRONT INNER HALF MOULDING	1
10	338269	CROSS TUBE	1
11	227581	TRIGGER MOULDING	2
12	227580	HAND GRIP MOULDING	2
13	219803	TRIGGER COMPRESSION SPRING	2
14	219270	No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW	4
15	227582	HANDLE PLUG MOULDING	1
16	227583	ADJUSTMENT LEVER MOULDING	1
17	219493	M6 NYLON WASHER	1
18	219642	M6 STAINLESS STEEL NYLON INSERT NUT	1
19	20638V	19MM BLACK TUBE END STOP	1
20	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW	2
21	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING	1
22	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING	1
23	227587	CENTRE SWITCH OPERATING LEVER MOULDING	1
24	219805	4MM SPIREFIX	1
25	219804	SWITCH COMPRESSION SPRING	1
26	229483	SNAP ACTION SWITCH	2
27	227584	INTERLOCK LEVER MOULDING	1
28	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	4
29	219206	M4 FORM A WASHER	4
30	219101	No8 X 1/2 INCH LONG POZI PAN PLASTITE SCREW	4
31	219105	No8 X 5/8 INCH LONG POZI PAN PLASTITE SCREW	8
32	227666	BLANKING PLUG	1
33	219099	M6 HALF NUT	1
34	229138	SPRING	1
35	229073	GEAR LOCKING PIN	1
36	229030	ANTI VIBRATION PAD	1
37	219007	M6 FORM B WASHER	3
38	219008	M6 FORM G WASHER	1
39	219088	M6 NYLON INSERT NUT	4
40	229669	LOLINE HANDLE CABLE CLAMP	1
41	227577	REAR INNER HALF MOULDING	1
42	429132	600MM PAINTED HANDLE	1
43	215029	610MM HANDLE LOCKING ROD	1
44	208392	TTB 1840 CONTROL PCB	1
45	208483	CONTROL PANEL OVERLAY	1
46	227579	REAR COVER MOULDING	1
47	208469	TTB 1840 4 CORE LOOM ASSEMBLY	1
48	237272	TTB 1840 FRONT COVER MOULDING	1
49	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	2
50	219083	M4 NYLON INSERT NUT	2
51	208521	NYLON WASHER 10.0 OD X 4.1 ID X 1.0MM	2
52	208486	3 CORE HANDLE LOOM	1
53	229139	CABLE CLAMP	1
54	208496	P CLIP	2
55	321627	130mm BLACK LINK WIRE	1
56	229074	ADJUSTMENT GEAR	1

Numatic International Spare Parts

Model No: TTB 1840 HANDLE EXPLODED DRAWING

234804
DRAWING: DRW-6999 ISS:A03
08/07/2011



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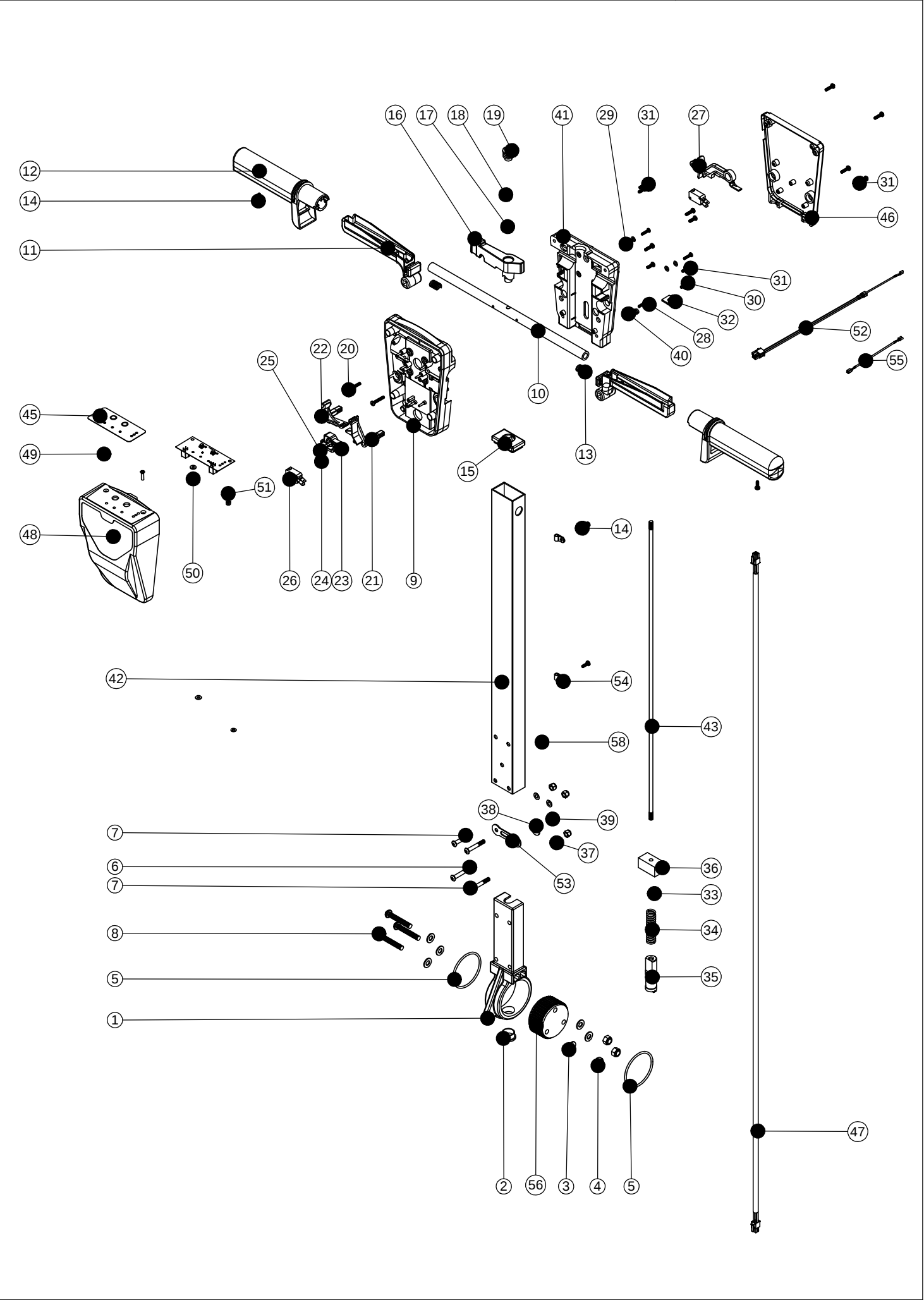
Model No: TTB 1840 HANDLE EXPLODED DRAWING

ITEM NO.	Item_No	DESCRIPTION	COMMENTS	QTY.
1	229081	HANDLE CASTING MACHINED		1
2	229099	25MM DIA HOLE PLUG		1
3	219010	M8 FORM A WASHER		6
4	219078	M8 NYLON INSERT NUT		3
5	219254	O RING 3MM DIA X 60MM I/D		2
6	219881	M6 X 45MM SOCKET BUTTON HEAD SCREW		1
7	219807	M6 X 40MM LONG SOCKET BUTTON HEAD BOLT		3
8	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT		3
9	227576	FRONT INNER HALF MOULDING		1
10	338269	CROSS TUBE		1
11	227581	TRIGGER MOULDING		2
12	227580	HAND GRIP MOULDING		2
13	219803	TRIGGER COMPRESSION SPRING		2
14	219270	No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW		4
15	227582	HANDLE PLUG MOULDING		1
16	227583	ADJUSTMENT LEVER MOULDING		1
17	219493	M6 NYLON WASHER		1
18	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
19	20638V	19MM BLACK TUBE END STOP		1
20	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW		2
21	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING		1
22	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING		1
23	227587	CENTRE SWITCH OPERATING LEVER MOULDING		1
24	219805	4MM SPIREFIX		1
25	219804	SWITCH COMPRESSION SPRING		1
26	229483	SNAP ACTION SWITCH		2
27	227584	INTERLOCK LEVER MOULDING		1
28	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		4
29	219206	M4 FORM A WASHER		4
30	219101	No8 X 1/2 INCH LONG POZI PAN PLASTITE SCREW		4
31	219105	No8 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		8
32	227666	BLANKING PLUG		1
33	219099	M6 HALF NUT		1
34	229138	SPRING		1
35	229073	GEAR LOCKING PIN		1
36	229030	ANTI VIBRATION PAD		1
37	219007	M6 FORM B WASHER		3
38	219008	M6 FORM G WASHER		1
39	219088	M6 NYLON INSERT NUT		4
40	229669	LOLINE HANDLE CABLE CLAMP		1
41	227577	REAR INNER HALF MOULDING		1
42	429132	600MM PAINTED HANDLE		1
43	215029	610MM HANDLE LOCKING ROD		1
44	208392	TTB 1840 CONTROL PCB		1
45	208483	CONTROL PANEL OVERLAY		1
46	227579	REAR COVER MOULDING		1
47	208469	TTB 1840 4 CORE LOOM ASSEMBLY		1
48	237272	TTB 1840 FRONT COVER MOULDING		1
49	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	TIGHTEN TO 1Nm	2
50	219083	M4 NYLON INSERT NUT		2
51	208521	NYLON WASHER 10.0 OD X 4.1 ID X 1.0MM		2
52	208486	3 CORE HANDLE LOOM		1
53	229139	CABLE CLAMP		1
54	208496	P CLIP		2
55	321627	130mm BLACK LINK WIRE		1
56	229074	ADJUSTMENT GEAR		1

Numatic International Spare Parts

Model No: TTB 1840 HANDLE EXPLODED DRAWING

234804
DRAWING: DRW-6999 ISS:A04
10/07/2012



Numatic International Spare Parts

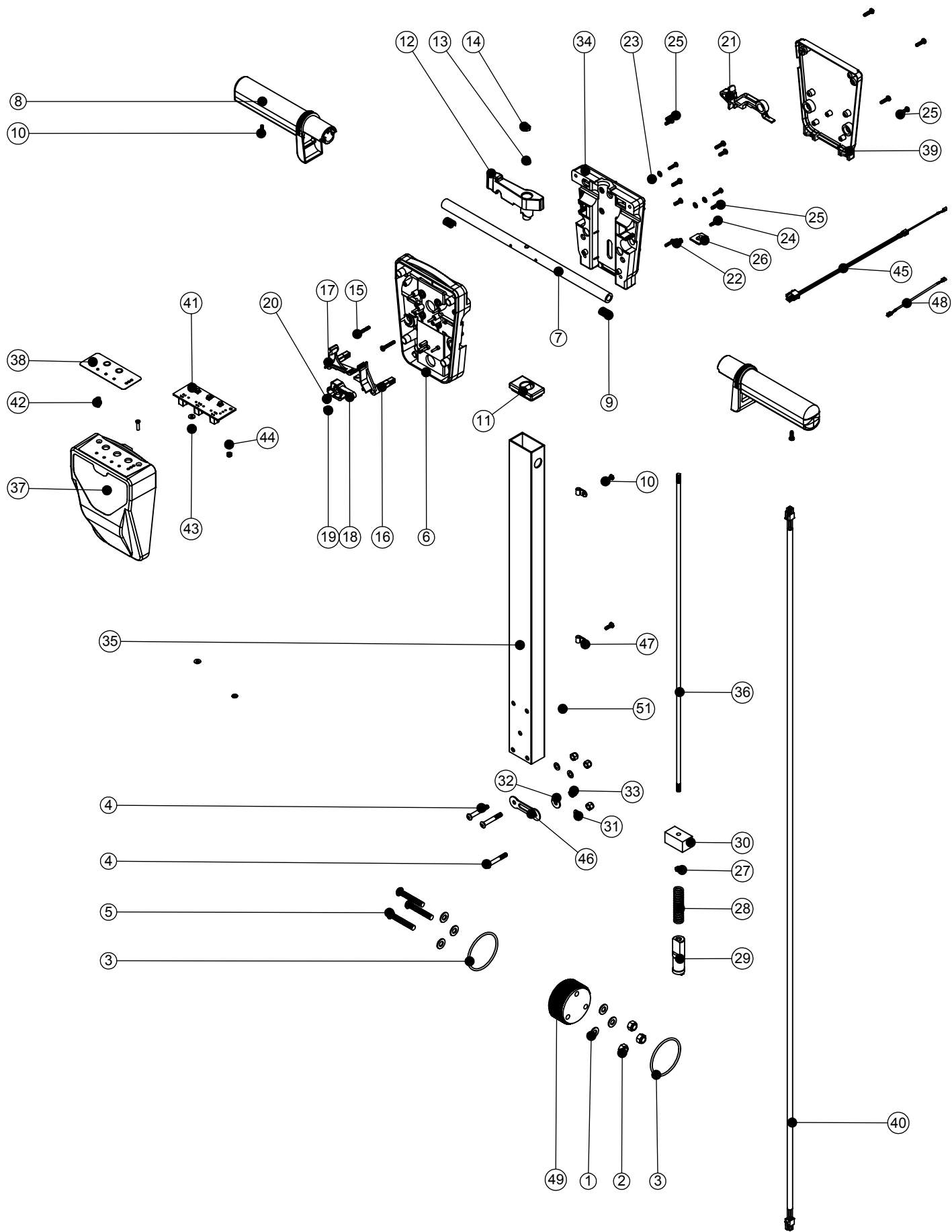
Model No: TTB 1840 HANDLE EXPLODED DRAWING

ITEM NO.	Item_No	DESCRIPTION	COMMENTS	QTY.
1	229081	HANDLE CASTING MACHINED		1
2	229099	25MM DIA HOLE PLUG		1
3	219010	M8 FORM A WASHER		6
4	219078	M8 NYLON INSERT NUT		3
5	219254	O RING 3MM DIA X 60MM I/D		2
6	219881	M6 X 45MM SOCKET BUTTON HEAD SCREW		1
7	219807	M6 X 40MM LONG SOCKET BUTTON HEAD BOLT		3
8	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT		3
9	227576	FRONT INNER HALF MOULDING		1
10	338269	CROSS TUBE		1
11	227581	TRIGGER MOULDING		2
12	227580	HAND GRIP MOULDING		2
13	219803	TRIGGER COMPRESSION SPRING		2
14	219270	No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW		4
15	227582	HANDLE PLUG MOULDING		1
16	227583	ADJUSTMENT LEVER MOULDING		1
17	219493	M6 NYLON WASHER		1
18	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
19	20638V	19MM BLACK TUBE END STOP		1
20	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW		2
21	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING		1
22	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING		1
23	227587	CENTRE SWITCH OPERATING LEVER MOULDING		1
24	219805	4MM SPIREFIX		1
25	219804	SWITCH COMPRESSION SPRING		1
26	229483	SNAP ACTION SWITCH		2
27	227584	INTERLOCK LEVER MOULDING		1
28	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		4
29	219206	M4 FORM A WASHER		4
30	219101	No8 X 1/2 INCH LONG POZI PAN PLASTIITE SCREW		4
31	219105	No8 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		8
32	227666	BLANKING PLUG		1
33	219099	M6 HALF NUT		1
34	229138	SPRING		1
35	229073	GEAR LOCKING PIN		1
36	229030	ANTI VIBRATION PAD		1
37	219007	M6 FORM B WASHER		3
38	219008	M6 FORM G WASHER		1
39	219088	M6 NYLON INSERT NUT		4
40	229669	LOLINE HANDLE CABLE CLAMP		1
41	227577	REAR INNER HALF MOULDING		1
42	429132	600MM PAINTED HANDLE		1
43	215029	610MM HANDLE LOCKING ROD		1
44	208392	TTB 1840 CONTROL PCB		1
45	208483	CONTROL PANEL OVERLAY		1
46	227579	REAR COVER MOULDING		1
47	208469	TTB 1840 4 CORE LOOM ASSEMBLY		1
48	237272	TTB 1840 FRONT COVER MOULDING		1
49	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	TIGHTEN TO 1Nm	2
50	219083	M4 NYLON INSERT NUT		2
51	208521	NYLON WASHER 10.0 OD X 4.1 ID X 1.0MM		3
52	208486	3 CORE HANDLE LOOM		1
53	229139	CABLE CLAMP		1
54	208496	P CLIP		2
55	321627	130mm BLACK LINK WIRE		1
56	229074	ADJUSTMENT GEAR		1
57	219688	M4 FORM A STAINLESS STEEL WASHER		1
58	229009	BLANKING PLUG		1

Numatic International Spare Parts

Model No: TTB 1840 HANDLE EXPLODED DRAWING

234804
DRAWING: DRW-6999 ISS:A05
30/01/2013



Numatic International Spare Parts

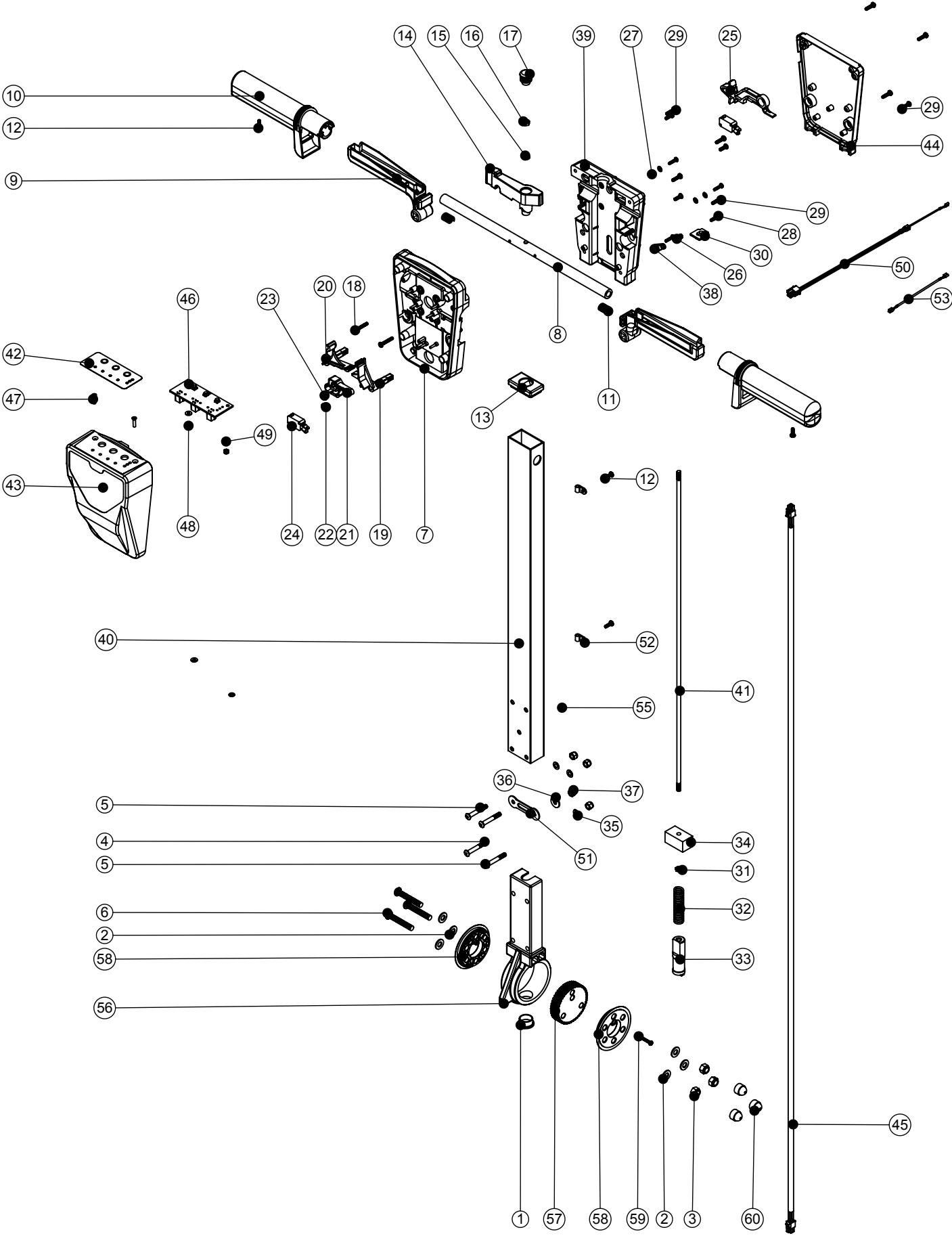
Model No: TTB 1840 HANDLE EXPLODED DRAWING

ITEM NO.	Item_No	DESCRIPTION	COMMENTS	QTY.
1	219010	M8 FORM A WASHER		6
2	219078	M8 NYLON INSERT NUT		3
3	219254	O RING 3MM DIA X 60MM I/D		2
4	219807	M6 X 40MM LONG SOCKET BUTTON HEAD BOLT		3
5	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT		3
6	227576	FRONT INNER HALF MOULDING		1
7	338269	CROSS TUBE		1
8	227580	HAND GRIP MOULDING		2
9	219803	TRIGGER COMPRESSION SPRING		2
10	219270	No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW		4
11	227582	HANDLE PLUG MOULDING		1
12	227583	ADJUSTMENT LEVER MOULDING		1
13	219493	M6 NYLON WASHER		1
14	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
15	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW		2
16	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING		1
17	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING		1
18	227587	CENTRE SWITCH OPERATING LEVER MOULDING		1
19	219805	4MM SPIREFIX		1
20	219804	SWITCH COMPRESSION SPRING		1
21	227584	INTERLOCK LEVER MOULDING		1
22	219107	No6 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		4
23	219206	M4 FORM A WASHER		4
24	219101	No8 X 1/2 INCH LONG POZI PAN PLASTITE SCREW		4
25	219105	No8 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		8
26	227666	BLANKING PLUG		1
27	219099	M6 HALF NUT		1
28	229138	SPRING		1
29	229073	GEAR LOCKING PIN		1
30	229030	ANTI VIBRATION PAD		1
31	219007	M6 FORM B WASHER		3
32	219008	M6 FORM G WASHER		1
33	219088	M6 NYLON INSERT NUT		4
34	227577	REAR INNER HALF MOULDING		1
35	429132	600MM PAINTED HANDLE		1
36	215029	610MM HANDLE LOCKING ROD		1
37	237429	TTB 1840 FRONT COVER MOULDING Hi/Lo		1
38	208483	CONTROL PANEL OVERLAY		1
39	227579	REAR COVER MOULDING		1
40	208469	TTB 1840 4 CORE LOOM ASSEMBLY		1
41	208609	TTB1840 STYLE CONTROL PCB		1
42	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	TIGHTEN TO 1Nm	2
43	219083	M4 NYLON INSERT NUT		2
44	208521	NYLON WASHER 10.0 OD X 4.1 ID X 1.0MM		3
45	208486	3 CORE HANDLE LOOM		1
46	229139	CABLE CLAMP		1
47	208496	P CLIP		2
48	321627	130mm BLACK LINK WIRE		1
49	229074	ADJUSTMENT GEAR		1
50	219688	M4 FORM A STAINLESS STEEL WASHER		1
51	229009	BLANKING PLUG		1

Numatic International Spare Parts

Model No: TTB 1840 HANDLE EXPLODED DRAWING

234804
DRAWING: DRW-6999 ISS:A11
20/02/2015



Numatic International Spare Parts

Model No: TTB 1840 HANDLE EXPLODED DRAWING

ITEM NO.	Item_No	DESCRIPTION	COMMENTS	QTY.
1	229099	25MM DIA HOLE PLUG		1
2	219010	M8 FORM A WASHER		6
3	219078	NUT.M8.NYLON INSERT.Z/PL		3
4	219881	M6 X 45MM SOCKET BUTTON HEAD SCREW		1
5	219807	M6 X 40MM LONG SOCKET BUTTON HEAD BOLT		3
6	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT		3
7	227576	FRONT INNER HALF MOULDING		1
8	338269	CROSS TUBE		1
9	227581	TRIGGER MOULDING (GREY)		2
10	227580	HAND GRIP MOULDING		2
11	219803	TRIGGER COMPRESSION SPRING		2
12	219270	No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW		4
13	227582	HANDLE PLUG MOULDING		1
14	227583	ADJUSTMENT LEVER MOULDING		1
15	219493	M6 NYLON WASHER		1
16	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
17	20638V	19MM BLACK TUBE END STOP		1
18	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW		2
19	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING		1
20	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING		1
21	227587	CENTRE SWITCH OPERATING LEVER MOULDING		1
22	219805	4MM SPIREFIX		1
23	219804	SWITCH COMPRESSION SPRING		1
24	229483	SNAP ACTION SWITCH		2
25	227584	INTERLOCK LEVER MOULDING		1
26	219107	NO6.5/8 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE		4
27	219206	M4 FORM A WASHER		4
28	219101	No8 X 1/2 INCH LONG POZI PAN PLASTIITE SCREW		4
29	219105	No8 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		8
30	227666	BLANKING PLUG		1
31	219099	M6 HALF NUT		1
32	229138	SPRING		1
33	229073	GEAR LOCKING PIN		1
34	229030	ANTI VIBRATION PAD		1
35	219007	M6 FORM B WASHER		3
36	219008	M6 FORM G WASHER		1
37	219088	M6 NYLON INSERT NUT		4
38	229669	LOLINE HANDLE CABLE CLAMP		1
39	227577	REAR INNER HALF MOULDING		1
40	429132	600MM PAINTED HANDLE		1
41	215029	610MM HANDLE LOCKING ROD		1
42	208622	CONTROL PANEL OVERLAY Hi Lo		1
43	237429	TTB1840 & TTB4045 & TTB4055 FRONT COVER MOULDING HI LO (STANDARD MATERIAL)		1
44	227579	REAR COVER MOULDING		1
45	208469	TTB 1840 4 CORE LOOM ASSEMBLY		1
46	208609	TTB1840 STYLE CONTROL PCB		1
47	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	TIGHTEN TO 1Nm	2
48	219083	M4 NYLON INSERT NUT		2
49	208521	NYLON WASHER 10.0 OD X 4.1 ID X 1.0MM		3
50	208486	3 CORE HANDLE LOOM		1
51	229139	CABLE CLAMP		1
52	208496	P CLIP		2
53	321627	130mm BLACK LINK WIRE		1
54	219688	M4 FORM A STAINLESS STEEL WASHER		1
55	229009	BLANKING PLUG		1
56	900398	HANDLE CASTING MACHINED (MODIFIED 229081)		1
57	900397	MINI ADJUSTMENT GEAR		1
58	900396	ADJUSTMENT GEAR SPACER		2
59	291150	NO6 X 1 INCH LONG POZI PAN SCREW S/S		1
60	903260	BOLT AND NUT CAP		3

Numatic International Spare Parts

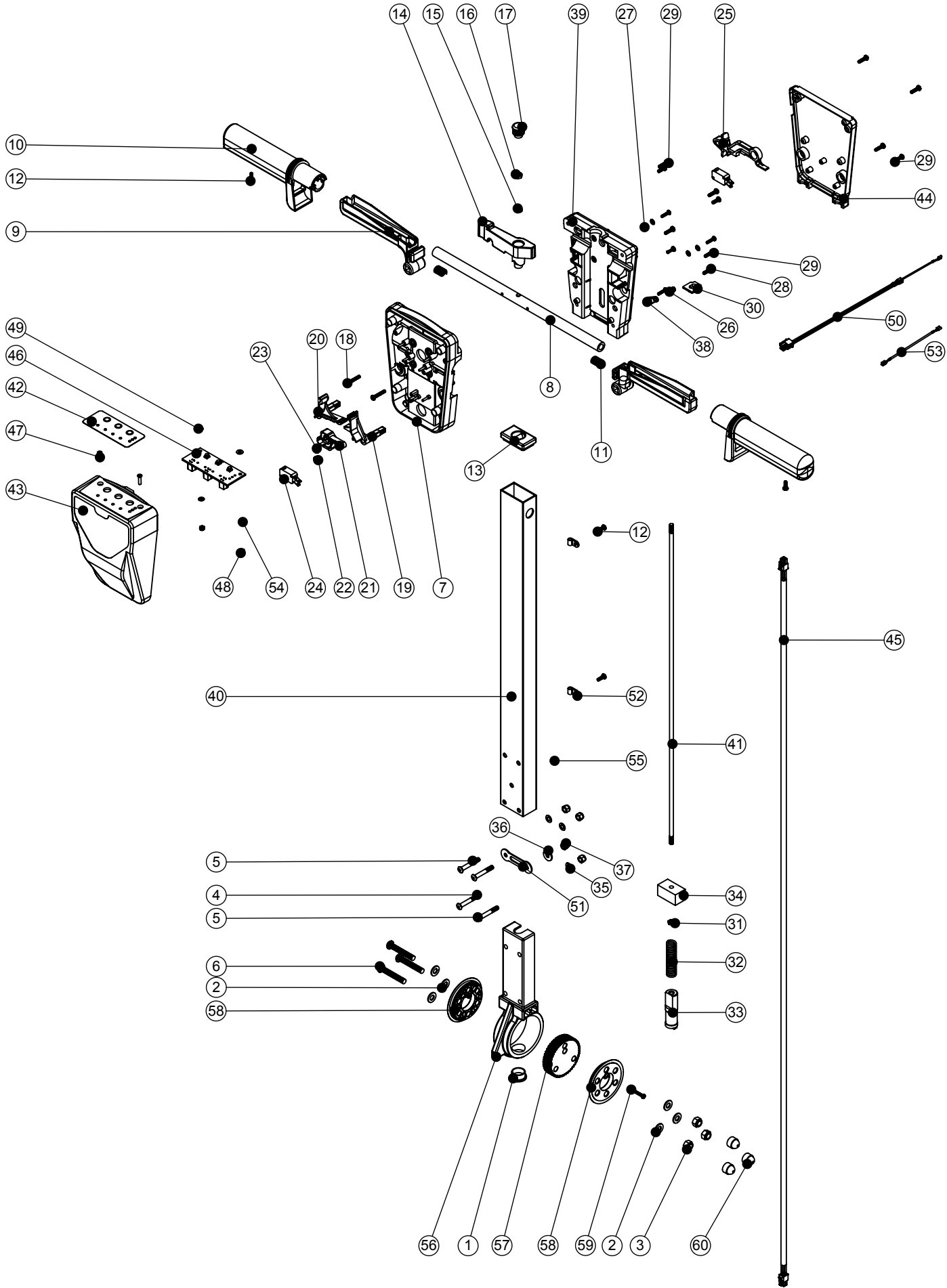
Model No: TTB 1840 HANDLE EXPLODED DRAWING

NB: FOR WIRING SEE DRAWING: WD-0???

Internal Code: 234804

DRAWING: DRW-6999 ISS:A13

PRO 16/10/2017



Numatic International Spare Parts

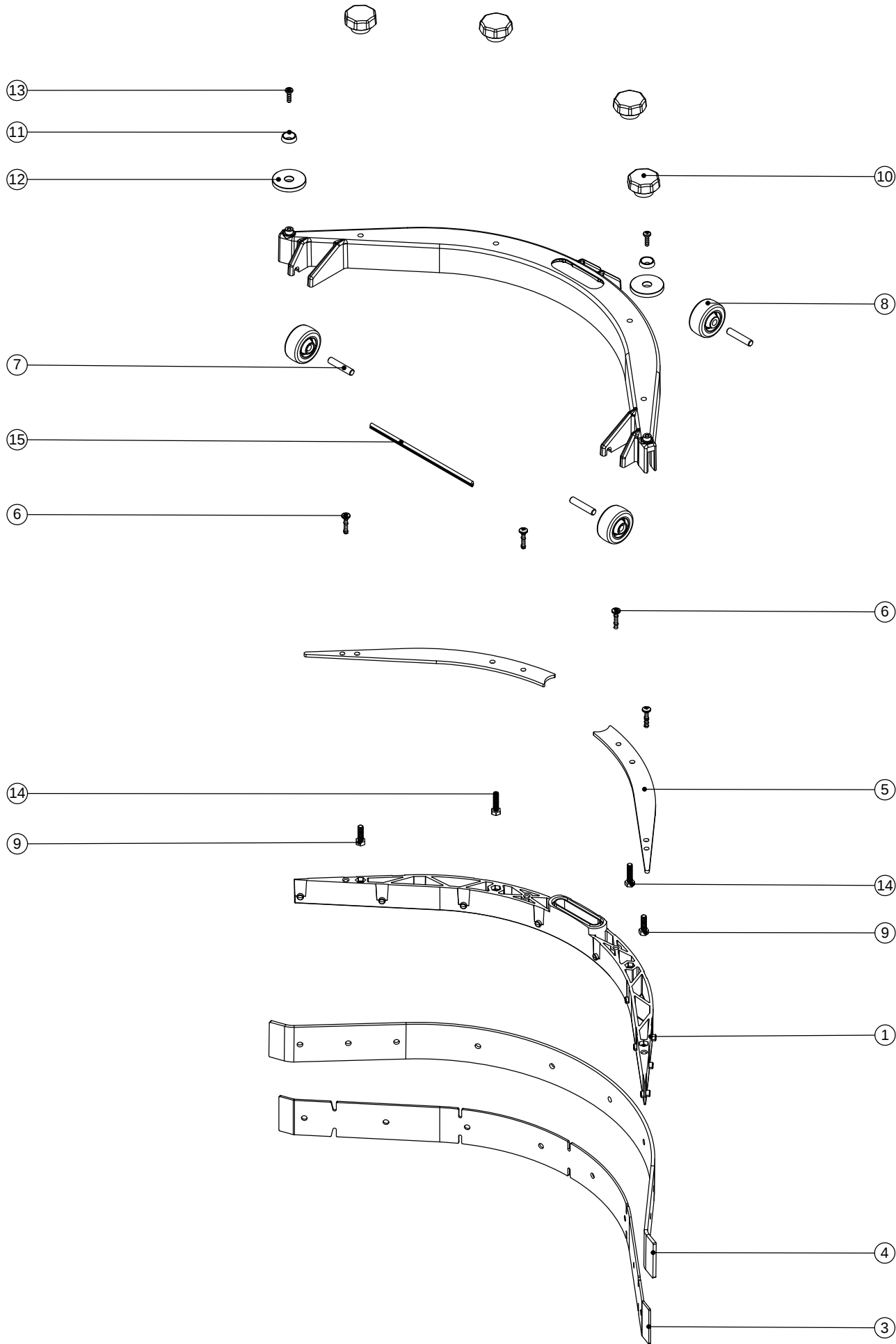
Model No: TTB 1840 HANDLE EXPLODED DRAWING

ITEM NO.	PART NO.	DESCRIPTION	COMMENTS	QTY.
1	229099	25MM DIA HOLE PLUG		1
2	219010	M8 FORM A WASHER		6
3	219078	NUT.M8.NYLON INSERT.Z/PL		3
4	219881	M6 X 45MM SOCKET BUTTON HEAD SCREW		1
5	219807	M6 X 40MM LONG SOCKET BUTTON HEAD BOLT		3
6	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT		3
7	227576	FRONT INNER HALF MOULDING		1
8	338269	CROSS TUBE		1
9	903547	TRIGGER MOULDING (RED)	GREY VERSION 227581	2
10	227580	HAND GRIP MOULDING		2
11	219803	TRIGGER COMPRESSION SPRING		2
12	219270	No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW		4
13	903546	HANDLE PLUG MOULDING (RED)	GREY VERSION 227582	1
14	903545	ADJUSTMENT LEVER MOULDING (RED)	GREY VERSION 227583	1
15	219493	M6 NYLON WASHER		1
16	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
17	20638V	19MM BLACK TUBE END STOP		1
18	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW		2
19	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING		1
20	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING		1
21	227587	CENTRE SWITCH OPERATING LEVER MOULDING		1
22	219805	4MM SPIREFIX		1
23	219804	SWITCH COMPRESSION SPRING		1
24	229483	SNAP ACTION SWITCH		2
25	227584	INTERLOCK LEVER MOULDING		1
26	219107	NO6.5/8 INCH LG.POZI-PAN.SCREW.Z/PL.PLASTITE		4
27	219206	M4 FORM A WASHER		4
28	219101	No8 X 1/2 INCH LONG POZI PAN PLASTIITE SCREW		4
29	219105	No8 X 5/8 INCH LONG POZI PAN PLASTITE SCREW		8
30	227666	BLANKING PLUG		1
31	219099	M6 HALF NUT		1
32	229138	SPRING		1
33	229073	GEAR LOCKING PIN		1
34	229030	ANTI VIBRATION PAD		1
35	219007	M6 FORM B WASHER		3
36	219008	M6 FORM G WASHER		1
37	219088	M6 NYLON INSERT NUT		4
38	229669	LOLINE HANDLE CABLE CLAMP		1
39	227577	REAR INNER HALF MOULDING		1
40	429132	600MM PAINTED HANDLE		1
41	215029	610MM HANDLE LOCKING ROD		1
42	208622	CONTROL PANEL OVERLAY Hi Lo		1
43	237429	TTB1840 & TTB4045 & TTB4055 FRONT COVER MOULDING HI LO (STANDARD MATERIAL)		1
44	227579	REAR COVER MOULDING		1
45	208469	TTB 1840 4 CORE LOOM ASSEMBLY		1
46	208609	TTB1840 STYLE CONTROL PCB		1
47	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	TIGHTEN TO 1Nm	2
48	219083	M4 NYLON INSERT NUT		2
49	208521	NYLON WASHER 10.0 OD X 4.1 ID X 1.0MM		2
50	208486	3 CORE HANDLE LOOM		1
51	229139	CABLE CLAMP		1
52	208496	P CLIP		2
53	321627	130mm BLACK LINK WIRE		1
54	219688	M4 FORM A STAINLESS STEEL WASHER		2
55	229009	BLANKING PLUG		1
56	900398	HANDLE CASTING MACHINED (HNS VERSION)		1
57	900397	MINI ADJUSTMENT GEAR		1
58	900396	ADJUSTMENT GEAR SPACER		2
59	291150	NO6 X 1 INCH LONG POZI PAN SCREW S/S		1
60	903260	BOLT AND NUT CAP		3

Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

234807
DRAWING: DRW-7011 ISS:A01
15/03/2011



Numatic International Spare Parts

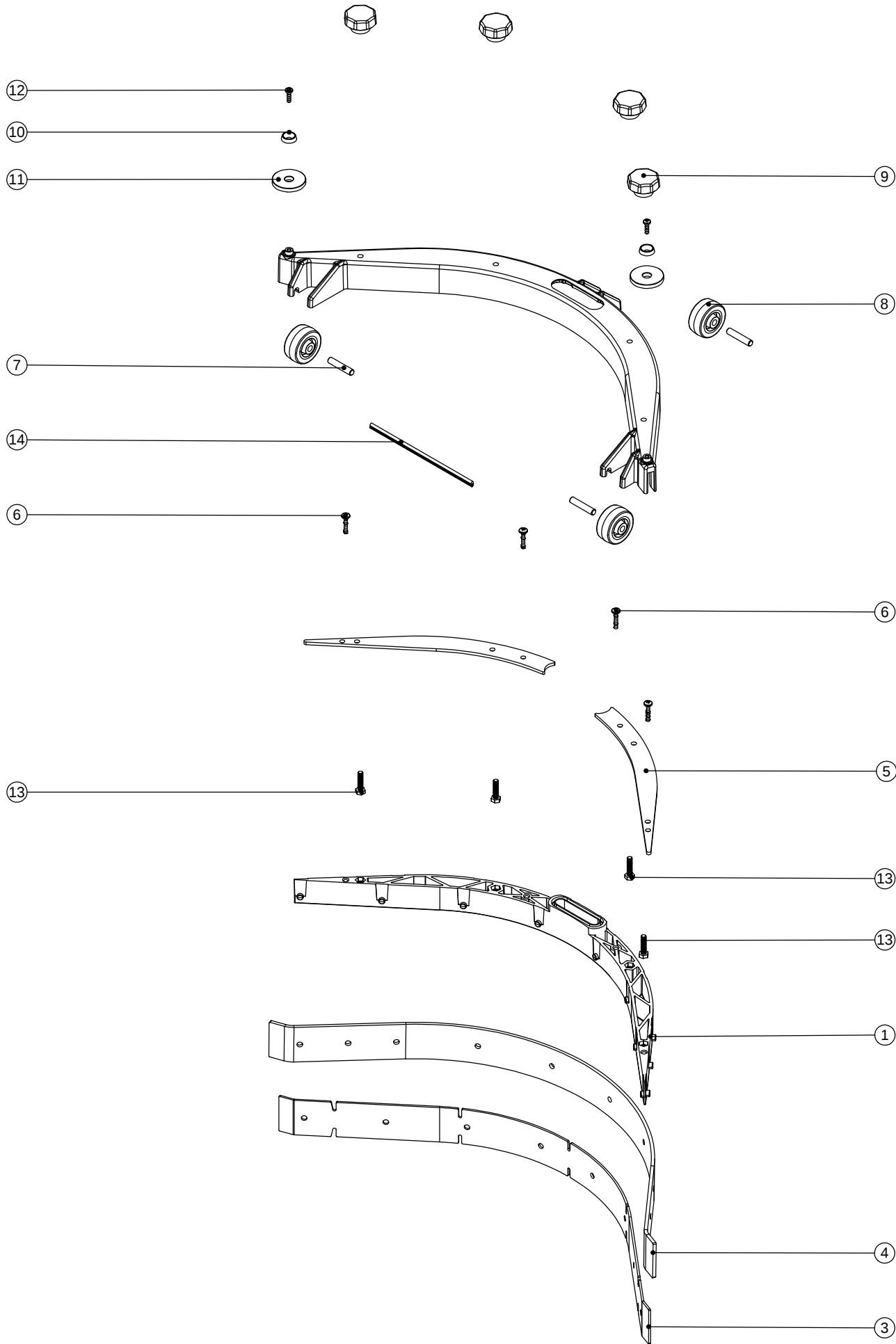
Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237235	TTB 1840 SQUEEGEE INNER MOULDING	1
2	237236	TTB 1840 SQUEEGEE OUTER MOULDING	1
3	208456	TTB 1840 SQUEEGEE FRONT BLADE	1
4	208457	TTB 1840 SQUEEGEE REAR BLADE	1
5	392127 429130	TTB 1840 SQUEEGEE SIDE PLATE Z/PL	2
6	219568	No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW	4
7	391397	TTB 1840 SQUEEGEE AXLE	3
8	208454	TTB 1840 SQUEEGEE WHEEL	3
9	219051	M5 X 16MM LONG HEX SCREW	2
10	208455	TTB 1840 SQUEEGEE KNOB	4
11	219573	SCREW INSULATOR	2
12	237266	TTB 1840 BUFFER WHEEL	2
13	219318	No6 X 1/2 INCH LONG POZI PAN PLASTITE SCREW	2
14	291029	M5.20MM LG.HEX.SCREW.Z/PL	2
15	209077	SQUEEGEE SEAL EXTRUSION	1

Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

234807
DRAWING: DRW-7011 ISS:A02
26/10/2011



Numatic International Spare Parts

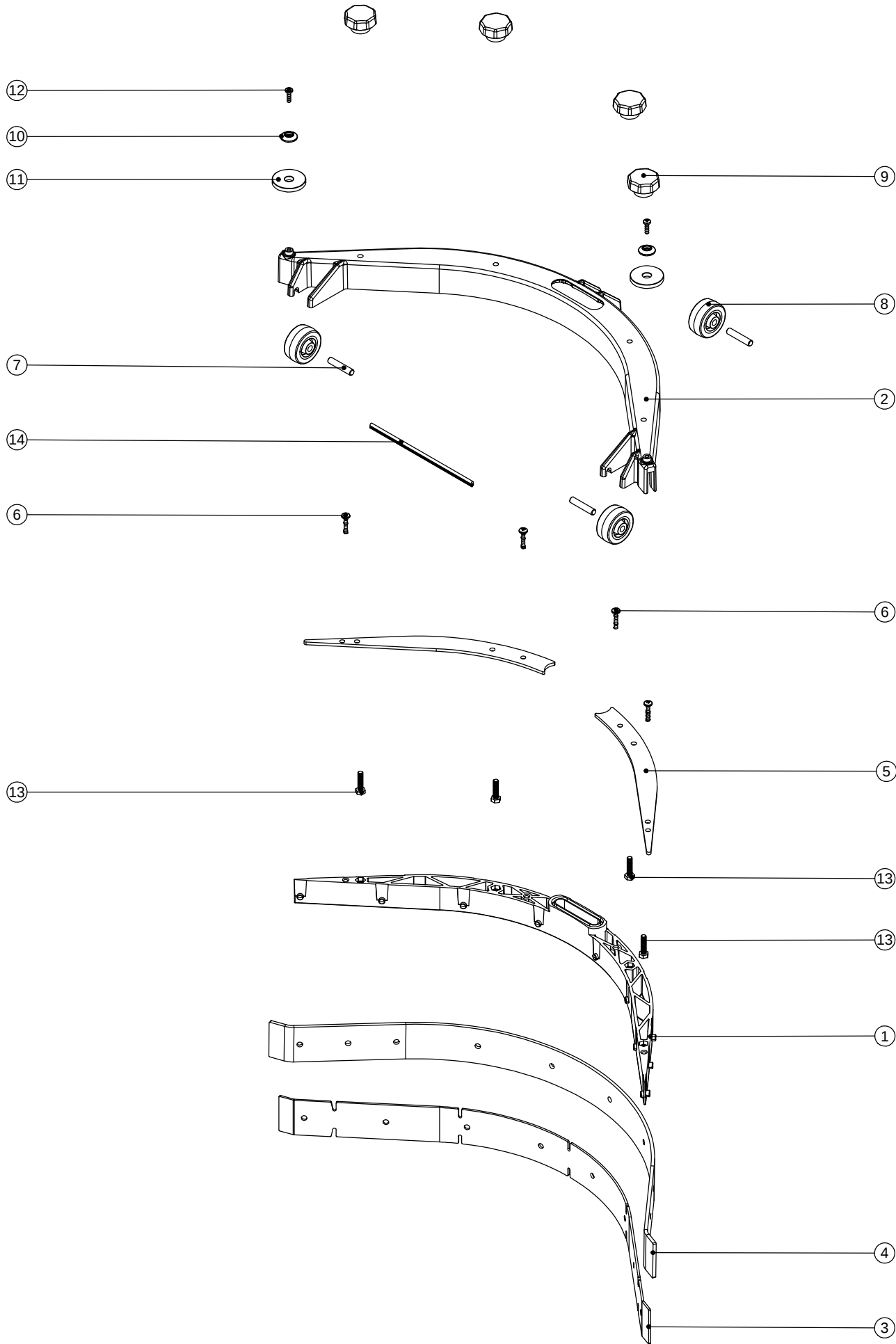
Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237235	TTB 1840 SQUEEGEE INNER MOULDING	1
2	237236	TTB 1840 SQUEEGEE OUTER MOULDING	1
3	208456	TTB 1840 SQUEEGEE FRONT BLADE	1
4	208457	TTB 1840 SQUEEGEE REAR BLADE	1
5	429130	TTB 1840 SQUEEGEE SIDE PLATE Z/PL	2
6	219568	No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW	4
7	391397	TTB 1840 SQUEEGEE AXLE	3
8	208454	TTB 1840 SQUEEGEE WHEEL	3
9	208455	TTB 1840 SQUEEGEE KNOB	4
10	219573	SCREW INSULATOR	2
11	237266	TTB 1840 BUFFER WHEEL	2
12	219318	No6 X 1/2 INCH LONG POZI PAN PLASTITE SCREW	2
13	291029	M5.20MM LG.HEX.SCREW.Z/PL	4
14	209077	SQUEEGEE SEAL EXTRUSION	1

Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

234807
DRAWING: DRW-7011 ISS:A03
19/03/2012



Numatic International Spare Parts

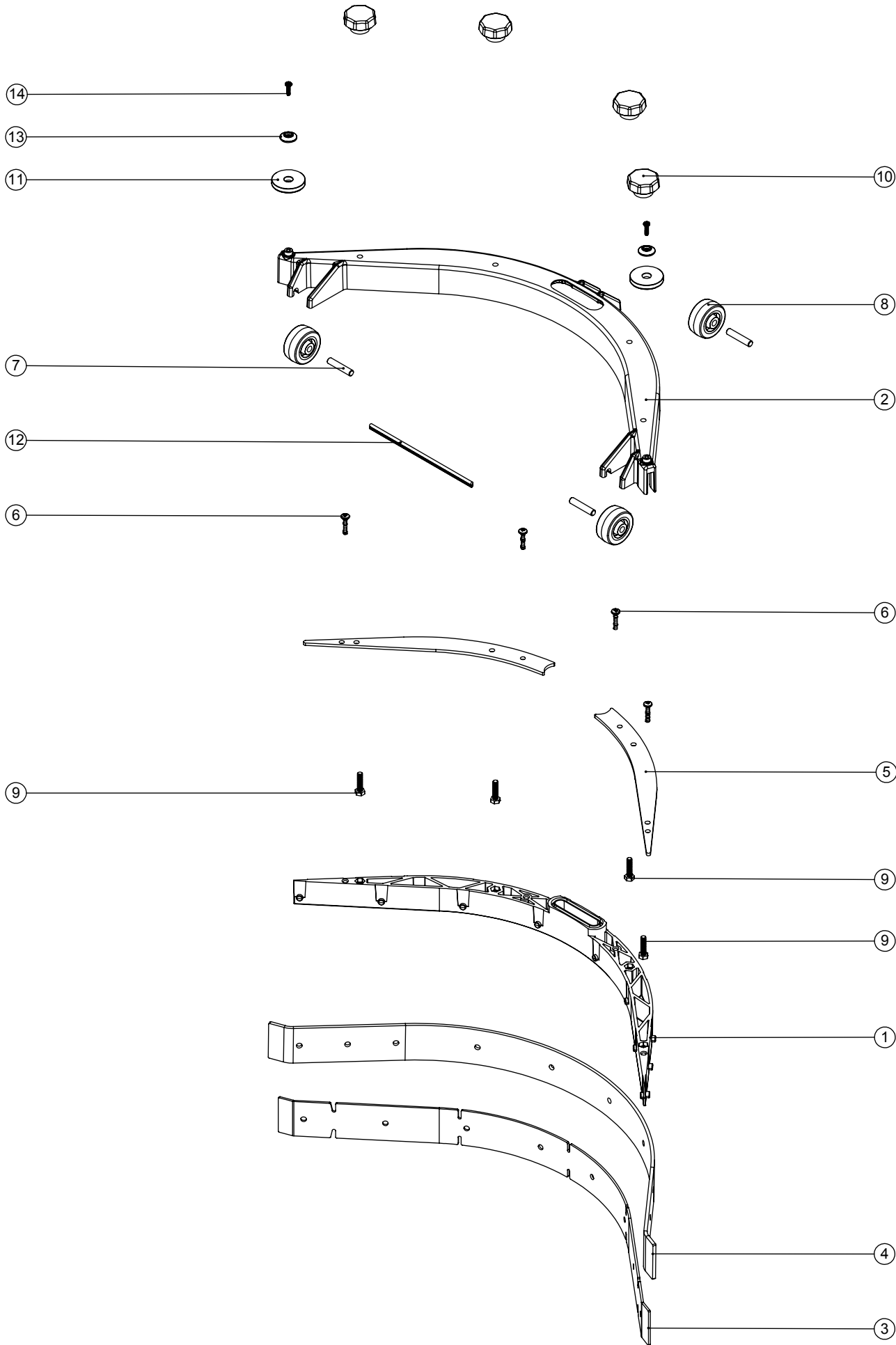
Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	237235	TTB 1840 SQUEEGEE INNER MOULDING	1
2	237236	TTB 1840 SQUEEGEE OUTER MOULDING	1
3	208456	TTB 1840 SQUEEGEE FRONT BLADE	1
4	208457	TTB 1840 SQUEEGEE REAR BLADE	1
5	429130	TTB 1840 SQUEEGEE SIDE PLATE Z/PL	2
6	219568	No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW	4
7	391397	TTB 1840 SQUEEGEE AXLE	3
8	208454	TTB 1840 SQUEEGEE WHEEL	3
9	208455	TTB 1840 SQUEEGEE KNOB	4
10	208603	NYLON FINISHING WASHER (BLACK)	2
11	237266	TTB 1840 BUFFER WHEEL	2
12	219318	No6 X 1/2 INCH LONG POZI PAN PLASTITE SCREW	2
13	291029	M5.20MM LG.HEX.SCREW.Z/PL	4
14	209077	SQUEEGEE SEAL EXTRUSION	1

Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

234807
DRAWING: DRW-7011 ISS:A04
08/08/2012



Numatic International Spare Parts

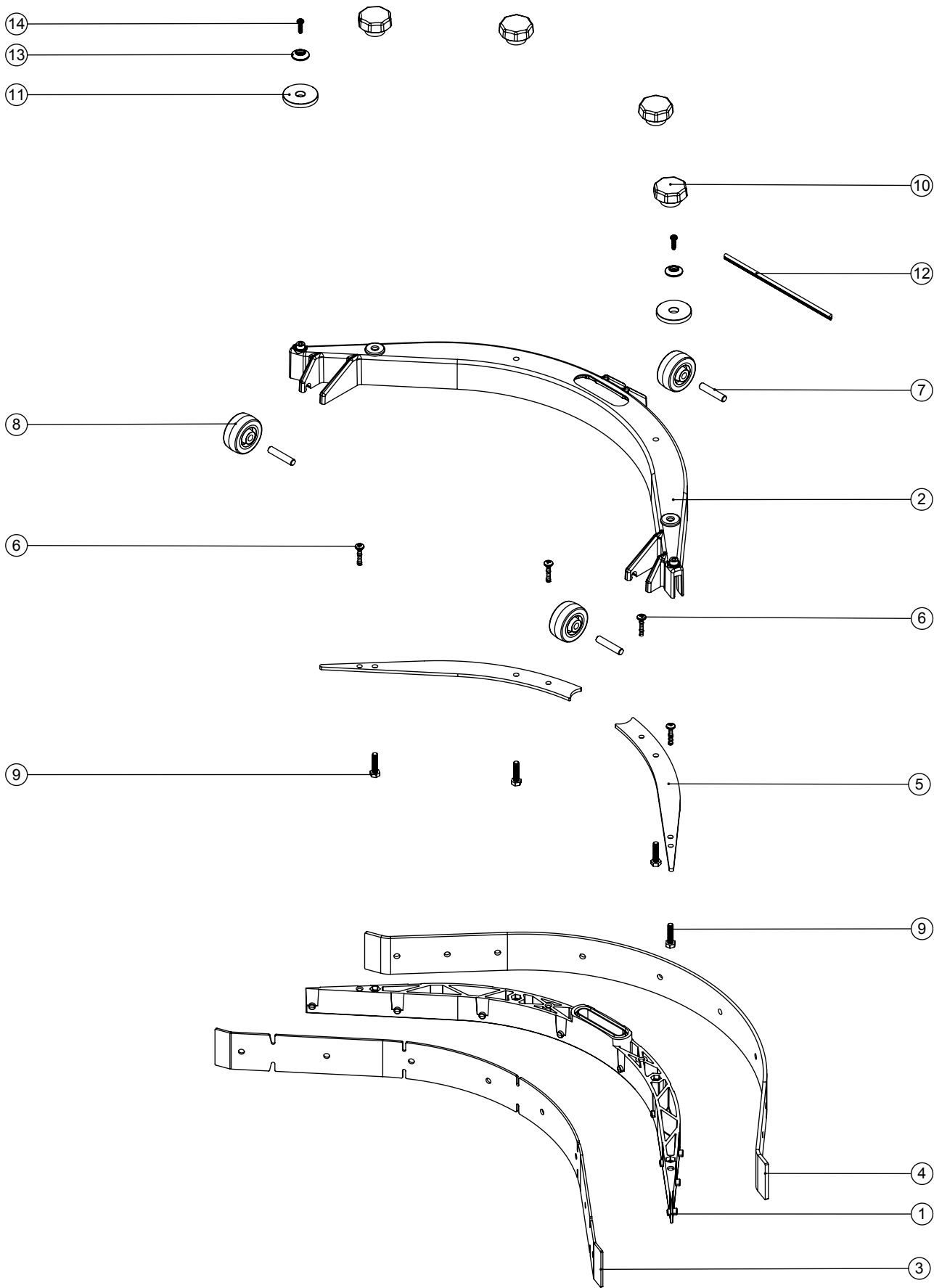
Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	237235	TTB 1840 SQUEEGEE INNER MOULDING	1
2	237236	TTB 1840 SQUEEGEE OUTER MOULDING	1
3	208456	TTB 1840 SQUEEGEE FRONT BLADE	1
4	208457	TTB 1840 SQUEEGEE REAR BLADE	1
5	429130	TTB 1840 SQUEEGEE SIDE PLATE Z/PL	2
6	219568	No8 X 3/4 INCH LONG POZI PAN STAINLESS STEEL SCREW	4
7	208610	TTB 1840 SQUEEGEE AXLE	3
8	208454	TTB 1840 SQUEEGEE WHEEL	3
9	291029	M5.20MM LG.HEX.SCREW S/S	4
10	208455	TTB 1840 SQUEEGEE KNOB	4
11	237266	TTB 1840 BUFFER WHEEL	2
12	209077	SQUEEGEE SEAL EXTRUSION	1
13	208603	NYLON FINISHING WASHER (BLACK)	2
14	291053	3.5 X 12MM POZI PAN PLASTITE SCREW S/S	2

Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

234807
DRAWING: DRW-7011 ISS:A08
28/06/2016



Numatic International Spare Parts

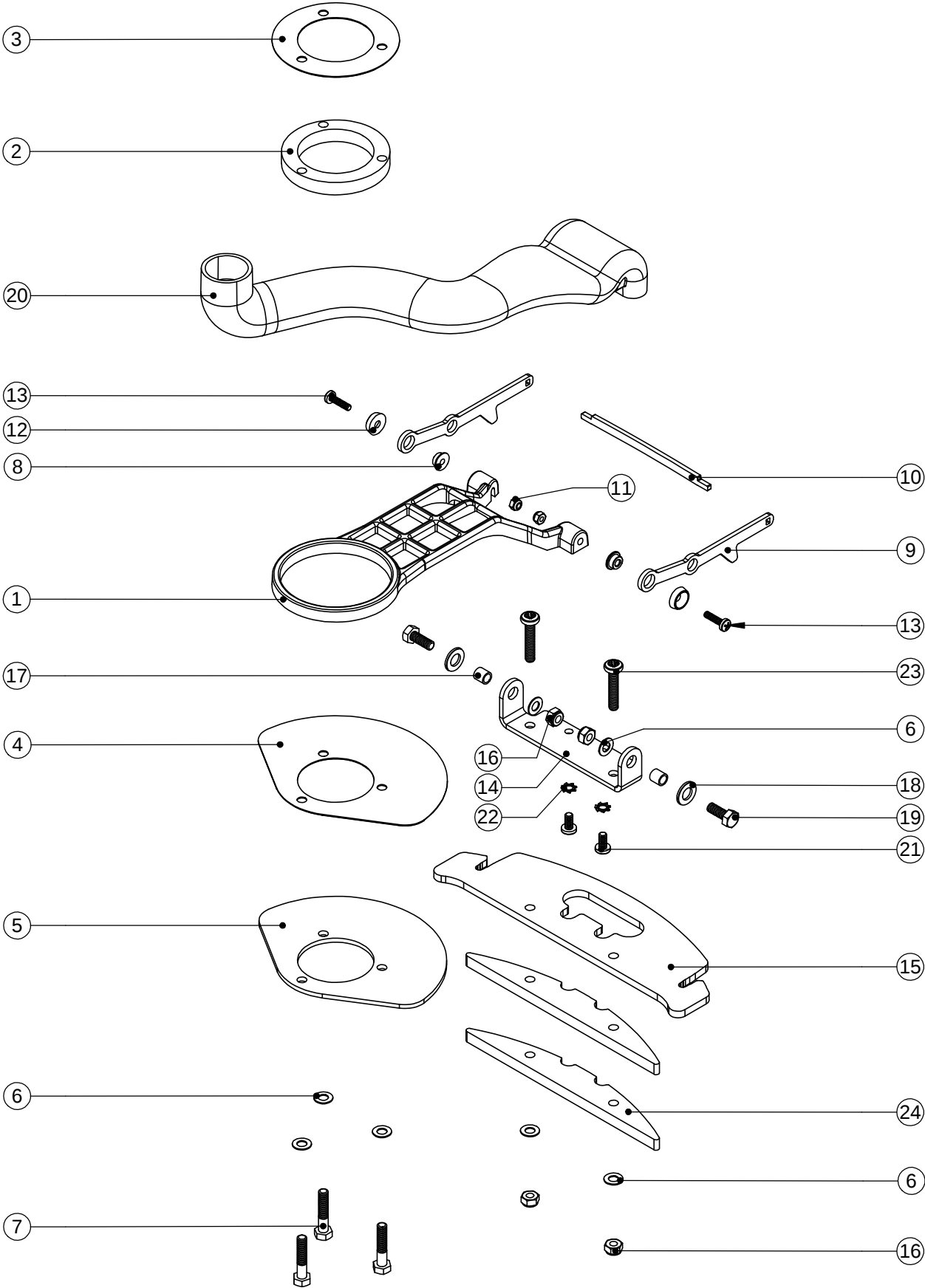
Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	237235	TTB 1840 SQUEEGEE INNER MOULDING	1
2	237236	TTB 1840 SQUEEGEE OUTER MOULDING	1
3	903288	TTB 1840 SQUEEGEE FRONT BLADE	1
4	903291	TTB 1840 SQUEEGEE REAR BLADE	1
5	429130	TTB 1840 SQUEEGEE SIDE PLATE Z/PL	2
6	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	4
7	208610	TTB 1840 SQUEEGEE AXLE	3
8	208454	TTB 1840 SQUEEGEE WHEEL	3
9	291029	M5.20MM LG.HEX.SCREW S/S	4
10	208455	TTB 1840 SQUEEGEE KNOB	4
11	237266	BUFFER WHEEL	2
12	209077	SQUEEGEE SEAL EXTRUSION	1
13	208603	NYLON FINISHING WASHER (BLACK)	2
14	291053	3.5 X 12MM POZI PAN PLASTITE SCREW S/S	2

Numatic International Spare Parts

Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

234839
DRAWING: DRW-10739 ISS:A01
31/10/2011



Numatic International Spare Parts

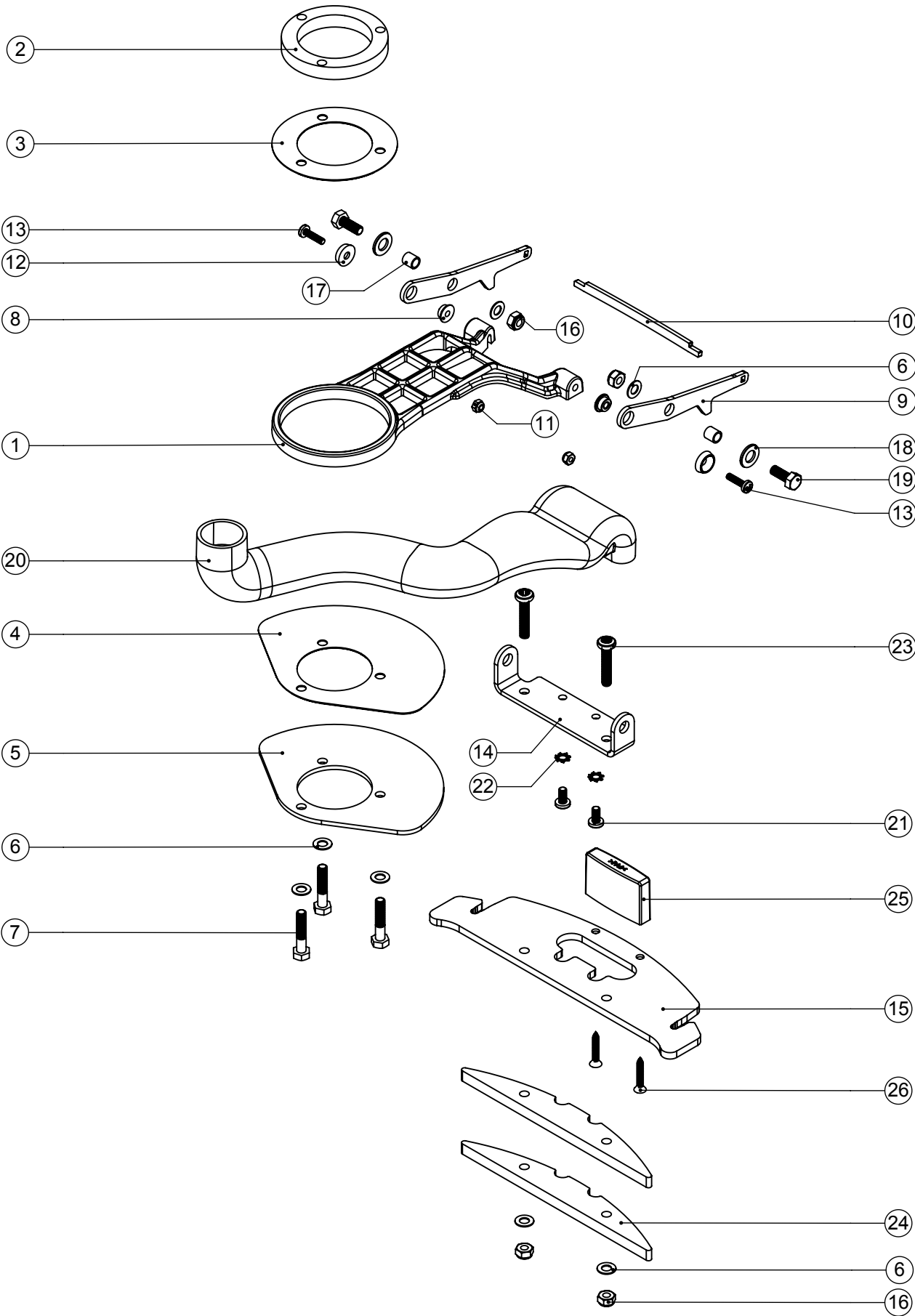
Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

ITEM NO.	PART No	DESCRIPTION	QTY.
1	429133	TTB 1840 SWING ARM PAINTED	1
2	208449	TTB 1840 SWING ARM CENTRE PIVOT	1
3	208491	TTB 1840 NYLON DISC	1
4	208482	TTB 1840 SWING ARM NYLON PLATE	1
5	429126	TTB 1840 SWING ARM BOTTOM PLATE	1
6	219560	M6 FORM B STAINLESS STEEL WASHER	7
7	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
8	237265	PIVOT BUSH	2
9	392120	TTB 1840 SQUEEGEE PIVOT ARM	2
10	392124	TTB 1840 SQUEEGEE LIFT PLATE	1
11	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2
12	219573	SCREW INSULATOR	2
13	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	2
14	392119	PIPE CONNECTING BRACKET	1
15	429129	TTB 1840 SQUEEGEE SKID PLATE	1
16	219642	M6 STAINLESS STEEL NYLON INSERT NUT	4
17	208475	8MM SPACER	2
18	219578	M8 FORM A STAINLESS STEEL WASHER	2
19	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	2
20	330068	FLUID TUBE PROCESSED	1
21	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	2
22	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER	2
23	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW	2
24	429131	TTB 1840 ADDITIONAL WEIGHT	2

Numatic International Spare Parts

Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

234839
DRAWING: DRW-10739 ISS:A02
06/08/2013



Numatic International Spare Parts

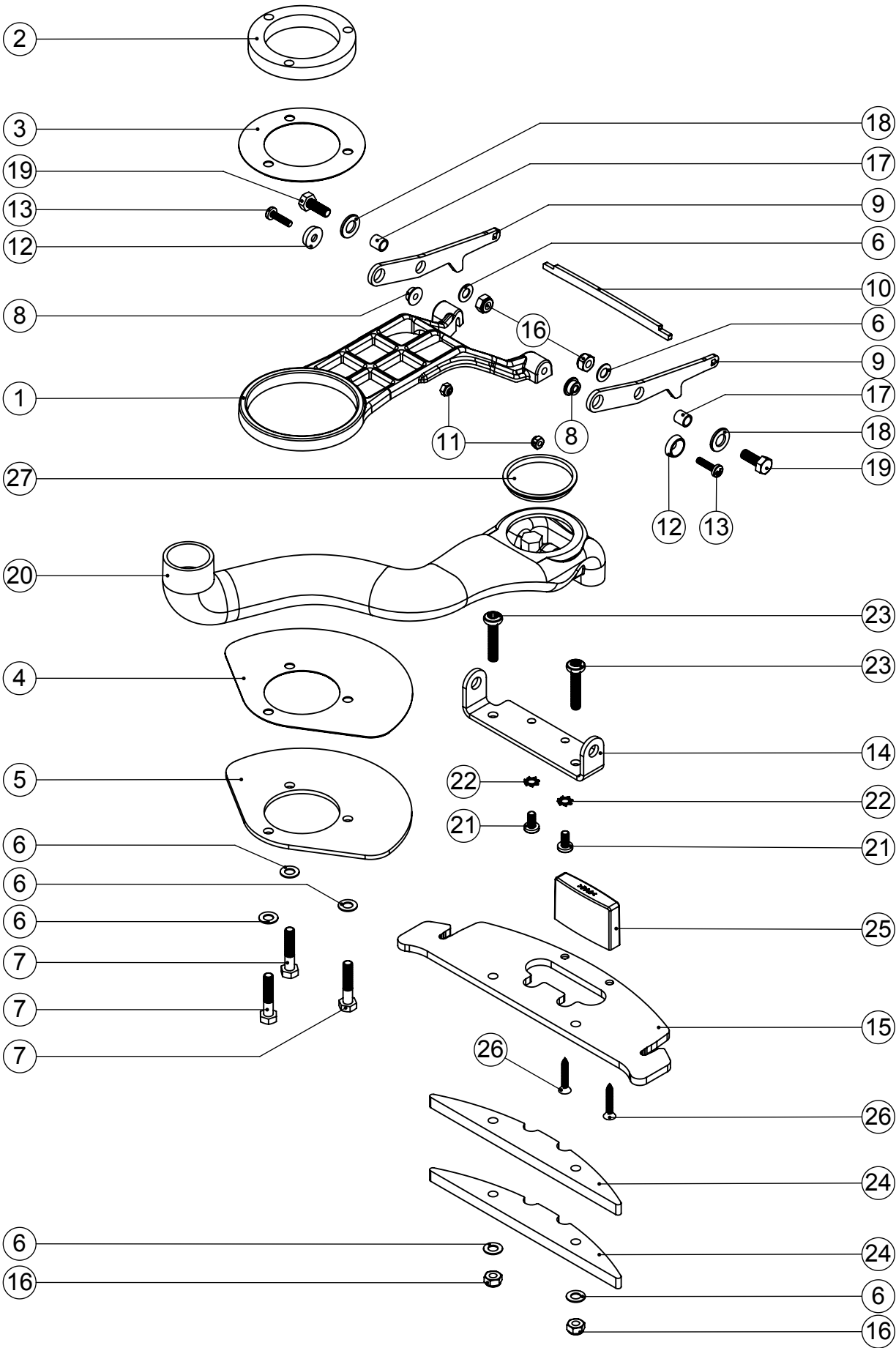
Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

ITEM NO.	PART No.	DESCRIPTION	QTY.
1	429133	TTB 1840 SWING ARM PAINTED	1
2	208449	TTB 1840 SWING ARM CENTRE PIVOT	1
3	208491	TTB 1840 NYLON DISC	1
4	208482	TTB 1840 SWING ARM NYLON PLATE	1
5	429126	TTB 1840 SWING ARM BOTTOM PLATE	1
6	219560	M6 FORM B STAINLESS STEEL WASHER	7
7	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
8	237265	PIVOT BUSH	2
9	392120	TT/TTB 1840 SQUEEGEE PIVOT ARM	2
10	392124	TTB 1840 SQUEEGEE LIFT PLATE	1
11	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2
12	219573	SCREW INSULATOR	2
13	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	2
14	392119	PIPE CONNECTING BRACKET	1
15	429129	TTB 1840 SQUEEGEE SKID PLATE	1
16	219642	M6 STAINLESS STEEL NYLON INSERT NUT	4
17	208475	8MM SPACER	2
18	219578	M8 FORM A STAINLESS STEEL WASHER	2
19	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	2
20	330068	FLUID TUBE PROCESSED	1
21	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	2
22	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER	2
23	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW	2
24	429131	TTB 1840 ADDITIONAL WEIGHT	2
25	237531	LOWER LIFT BLOCK	1
26	291086	No.8 X 1 A2 S/ST PZ COUNTER SUNK. SELF TAP TYPE AB	2

Numatic International Spare Parts

Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

234839
DRAWING: DRW-10739 ISS:A05
16/09/2015



Numatic International Spare Parts

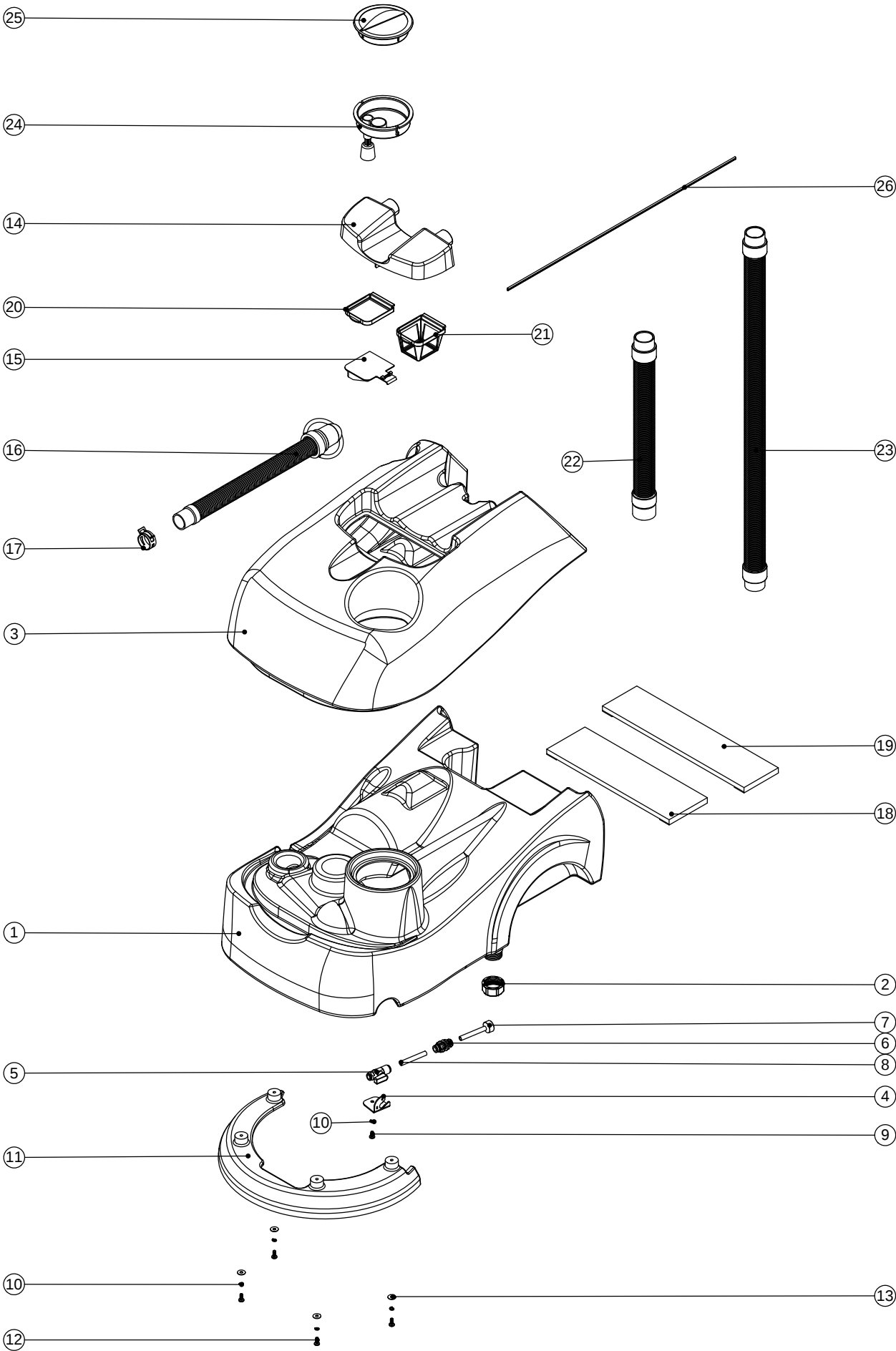
Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

ITEM NO.	PART No.	DESCRIPTION	QTY.
1	429133	TTB 1840 SWING ARM PAINTED	1
2	208449	TTB 1840 SWING ARM CENTRE PIVOT	1
3	208491	TTB 1840 NYLON DISC	1
4	208482	TTB 1840 SWING ARM NYLON PLATE	1
5	429126	TTB 1840 SWING ARM BOTTOM PLATE	1
6	219560	M6 FORM B STAINLESS STEEL WASHER	7
7	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
8	237265	PIVOT BUSH	2
9	392120	TT/TTB 1840 SQUEEGEE PIVOT ARM	2
10	392124	TTB 1840 SQUEEGEE LIFT PLATE	1
11	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2
12	219573	SCREW INSULATOR	2
13	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	2
14	392119	PIPE CONNECTING BRACKET	1
15	429129	TTB 1840 SQUEEGEE SKID PLATE	1
16	219642	M6 STAINLESS STEEL NYLON INSERT NUT	4
17	208475	8MM SPACER	2
18	219578	M8 FORM A STAINLESS STEEL WASHER	2
19	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	2
20	330068	TT / TTB 1840 FLUID PIPE PROCESSED	1
21	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	2
22	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER	2
23	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW	2
24	429131	TTB 1840 ADDITIONAL WEIGHT	2
25	237531	LOWER LIFT BLOCK	1
26	291086	No.8 X 1 A2 S/ST PZ COUNTER SUNK. SELF TAP TYPE AB	2
27	901880	PROTECTION PLUG DIA 43MM	1

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

DRAWING: DRW-6988 ISS:A01
15/03/2011



Numatic International Spare Parts

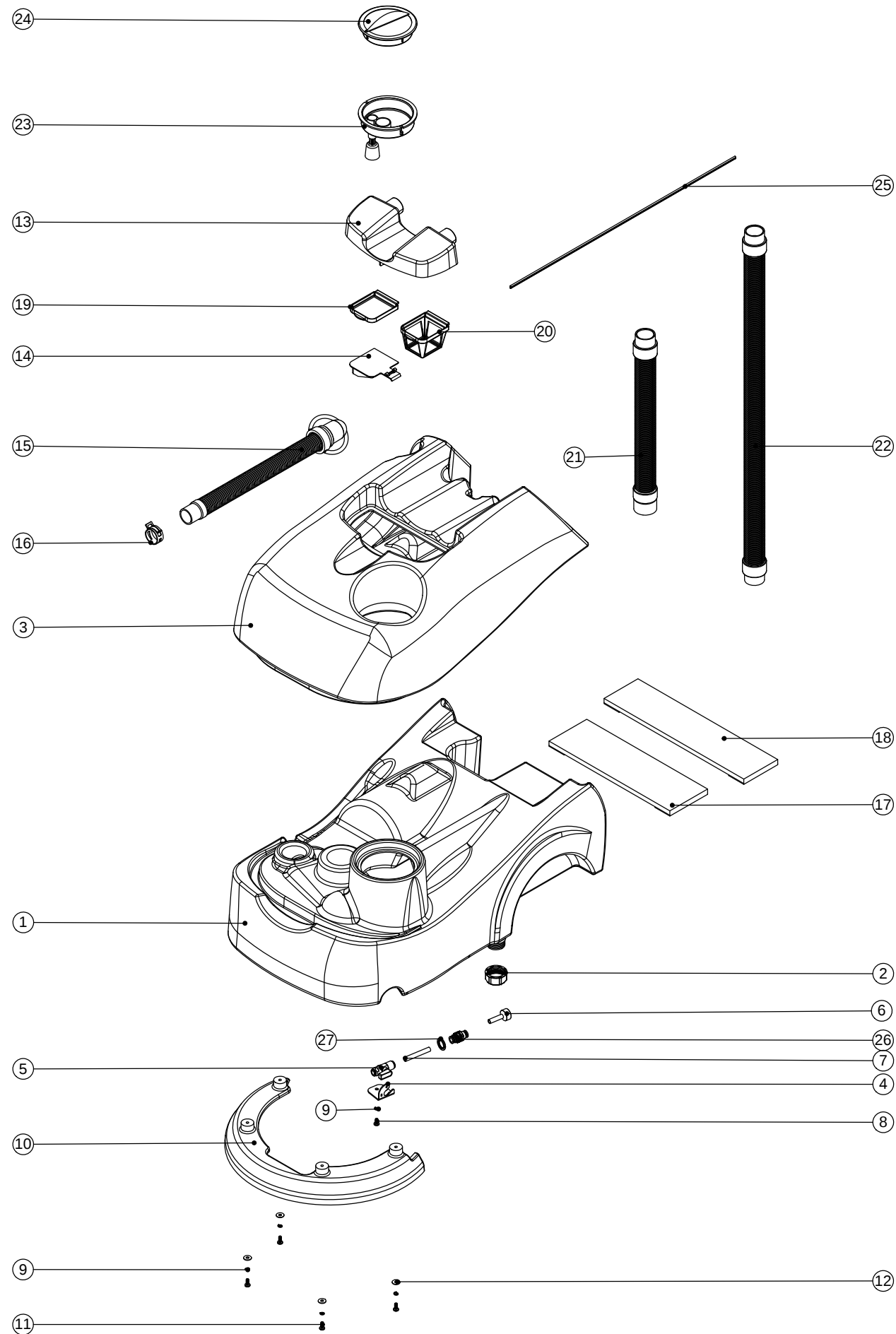
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 COLLECTION TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	216258	BULKHEAD FITTING 8MM	1
7	303961	TANK FILTER ASSEMBLY	1
8	303960	TANK FILTER TUBE	1
9	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
10	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
11	237233	TTB 1840 DECK MOULDING	1
12	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
13	219644	M5 FORM G STAINLESS STEEL WASHER	4
14	237230	TTB 1840 SEPARATOR MOULDING	1
15	237231	TTB 1840 SHUT OFF FLAP	1
16	330997	TTB 1840 DUMP HOSE ASSEMBLY	1
17	208471	CONSTANT TENSION CLIP	1
18	208479	TTB 1840 FOAM PAD (100 X 320)	1
19	208478	TTB 1840 FOAM PAD (90 X 370)	1
20	237232	TTB 1840 AIR FILTER PANEL	1
21	237260	TTB 1840 GRIT BASKET	1
22	213055	TTB 1840 VAC HOSE C/W CUFFS	1
23	213054	SUCTION HOSE	1
24	303985	TTB 1840 FILLER CAP ASSEMBLY	1
25	237268	FILLER CAP LID	1
26	209081	SEPERATOR SEAL EXTRUSION	1

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

DRAWING: DRW-6988 ISS:A02
28/03/2011



Numatic International Spare Parts

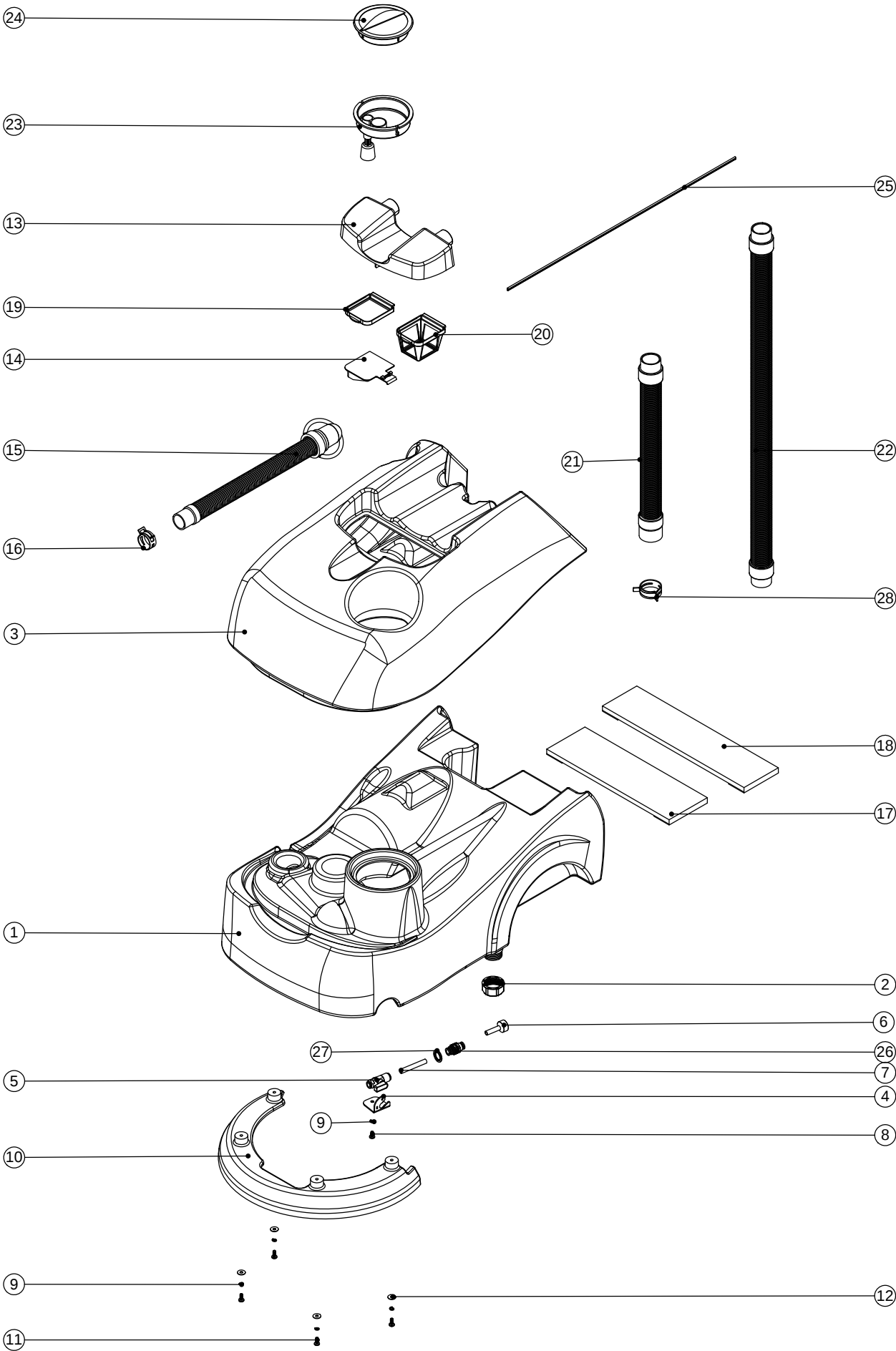
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

ITEM NO.	Item_No	DESCRIPTION	QTY.
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2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 COLLECTION TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	303961	TANK FILTER ASSEMBLY	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	330997	TTB 1840 DUMP HOSE ASSEMBLY	1
16	208471	CONSTANT TENSION CLIP	1
17	208479	TTB 1840 FOAM PAD (100 X 320)	1
18	208478	TTB 1840 FOAM PAD (90 X 370)	1
19	237232	TTB 1840 AIR FILTER PANEL	1
20	237260	TTB 1840 GRIT BASKET	1
21	213055	TTB 1840 VAC HOSE C/W CUFFS	1
22	213054	SUCTION HOSE	1
23	303985	TTB 1840 FILLER CAP ASSEMBLY	1
24	237268	FILLER CAP LID	1
25	209081	SEPERATOR SEAL EXTRUSION	1
26	208522	8MM PUSH FIT METAL BULKHEAD FITTING	1
27	208525	BONDED SEAL	1

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

234806
DRAWING: DRW-6988 ISS:A04
24/05/2011



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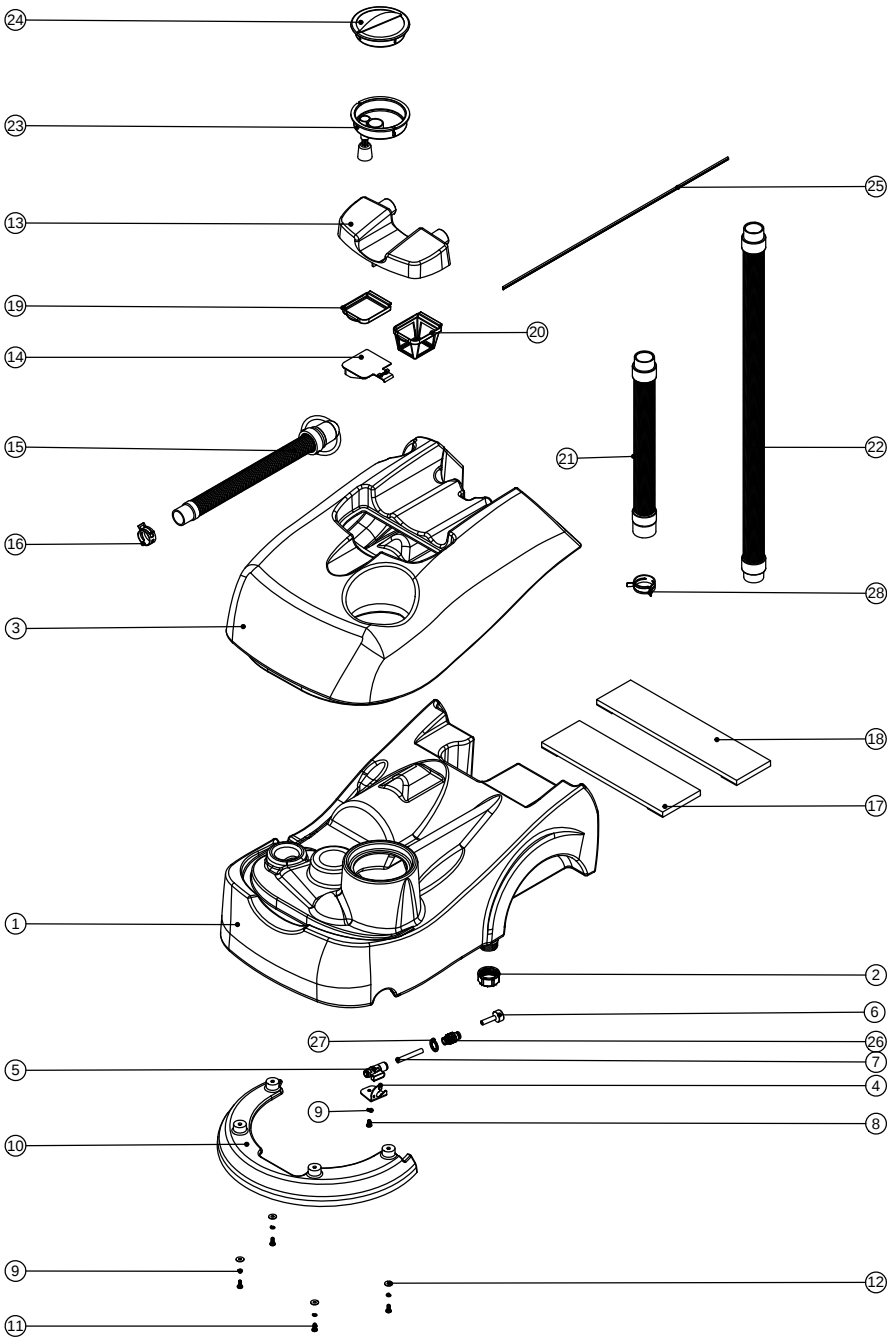
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 COLLECTION TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	303961	TANK FILTER ASSEMBLY	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	303997	TTB 1840 DUMP HOSE ASSEMBLY	1
16	208471	CONSTANT TENSION CLIP	1
17	208479	TTB 1840 FOAM PAD (100 X 320)	1
18	208478	TTB 1840 FOAM PAD (90 X 370)	1
19	237232	TTB 1840 AIR FILTER PANEL	1
20	237260	TTB 1840 GRIT BASKET	1
21	213055	TTB 1840 VAC HOSE C/W CUFFS	1
22	213054	SUCTION HOSE	1
23	303985	TTB 1840 FILLER CAP ASSEMBLY	1
24	237268	FILLER CAP LID	1
25	209081	SEPERATOR SEAL EXTRUSION	1
26	208522	8MM PUSH FIT METAL BULKHEAD FITTING	1
27	208525	BONDED SEAL	1
28	208537	VAC HOSE CONSTANT TENSION CLIP	1

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

234806
DRAWING: DRW-6988 ISS:A05
31/08/2011



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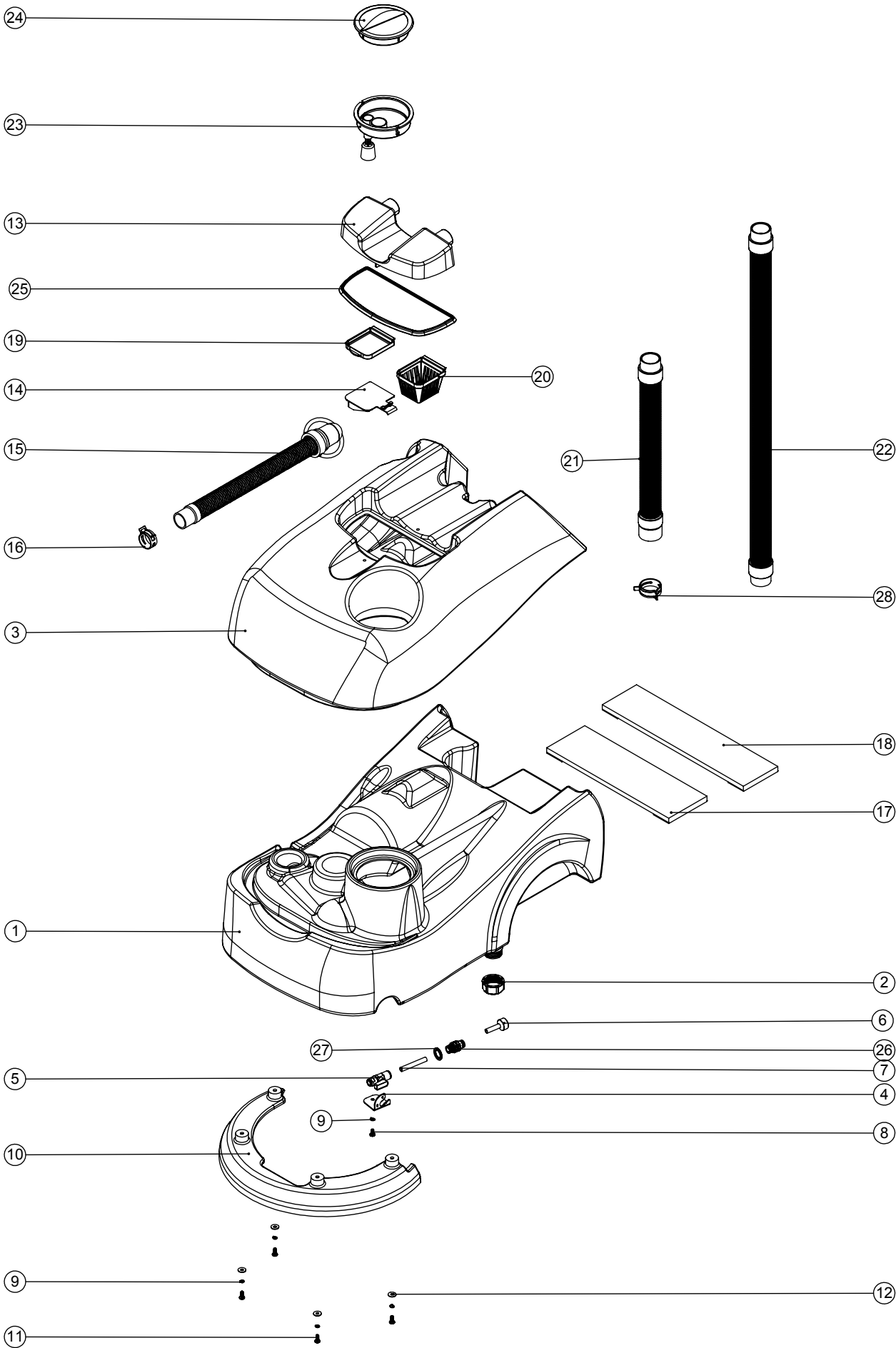
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 COLLECTION TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	303961	TANK FILTER ASSEMBLY	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	303997	TTB 1840 DUMP HOSE ASSEMBLY	1
16	208471	CONSTANT TENSION CLIP	1
17	208479	TTB 1840 FOAM PAD (100 X 320)	1
18	208478	TTB 1840 FOAM PAD (90 X 370)	1
19	237232	TTB 1840 AIR FILTER PANEL	1
20	237260	TTB 1840 GRIT BASKET	1
21	213055	TTB 1840 VAC HOSE C/W CUFFS	1
22	213054	SUCTION HOSE	1
23	303985	TTB 1840 FILLER CAP ASSEMBLY	1
24	237268	FILLER CAP LID	1
25	209081	SEPERATOR SEAL EXTRUSION	1
26	208522	8MM PUSH FIT METAL BULKHEAD FITTING	1
27	208525	BONDED SEAL	1
28	208537	VAC HOSE CONSTANT TENSION CLIP	1

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Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

234806
DRAWING: DRW-6988 ISS:A06
11/06/201
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Numatic International Spare Parts

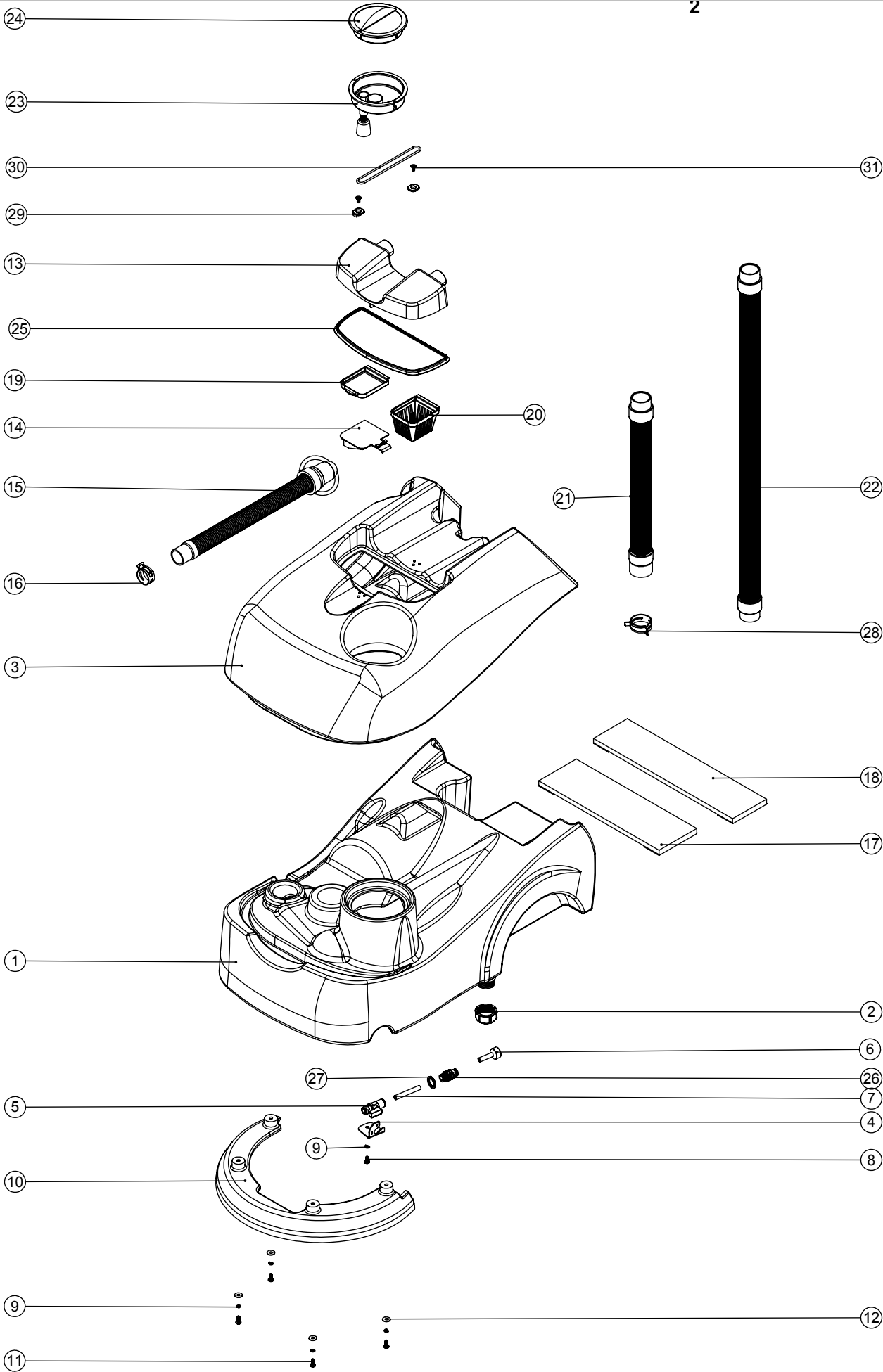
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 COLLECTION TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	303961	TANK FILTER ASSEMBLY	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	303997	TTB 1840 DUMP HOSE ASSEMBLY	1
16	208471	CONSTANT TENSION CLIP	1
17	208479	TTB 1840 FOAM PAD (100 X 320)	1
18	208478	TTB 1840 FOAM PAD (90 X 370)	1
19	237232	TTB 1840 AIR FILTER PANEL	1
20	237411	TOP TANK FILTER	1
21	213055	TTB 1840 VAC HOSE C/W CUFFS	1
22	213054	SUCTION HOSE	1
23	303985	TTB 1840 FILLER CAP ASSEMBLY	1
24	237268	FILLER CAP LID	1
25	237418	TTB 1840 SEPARATOR SEAL MOULDING	1
26	208522	8MM PUSH FIT METAL BULKHEAD FITTING	1
27	208525	BONDED SEAL	1
28	208537	VAC HOSE CONSTANT TENSION CLIP	1

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

234806
DRAWING: DRW-6988 ISS:A07
28/11/201



Numatic International Spare Parts

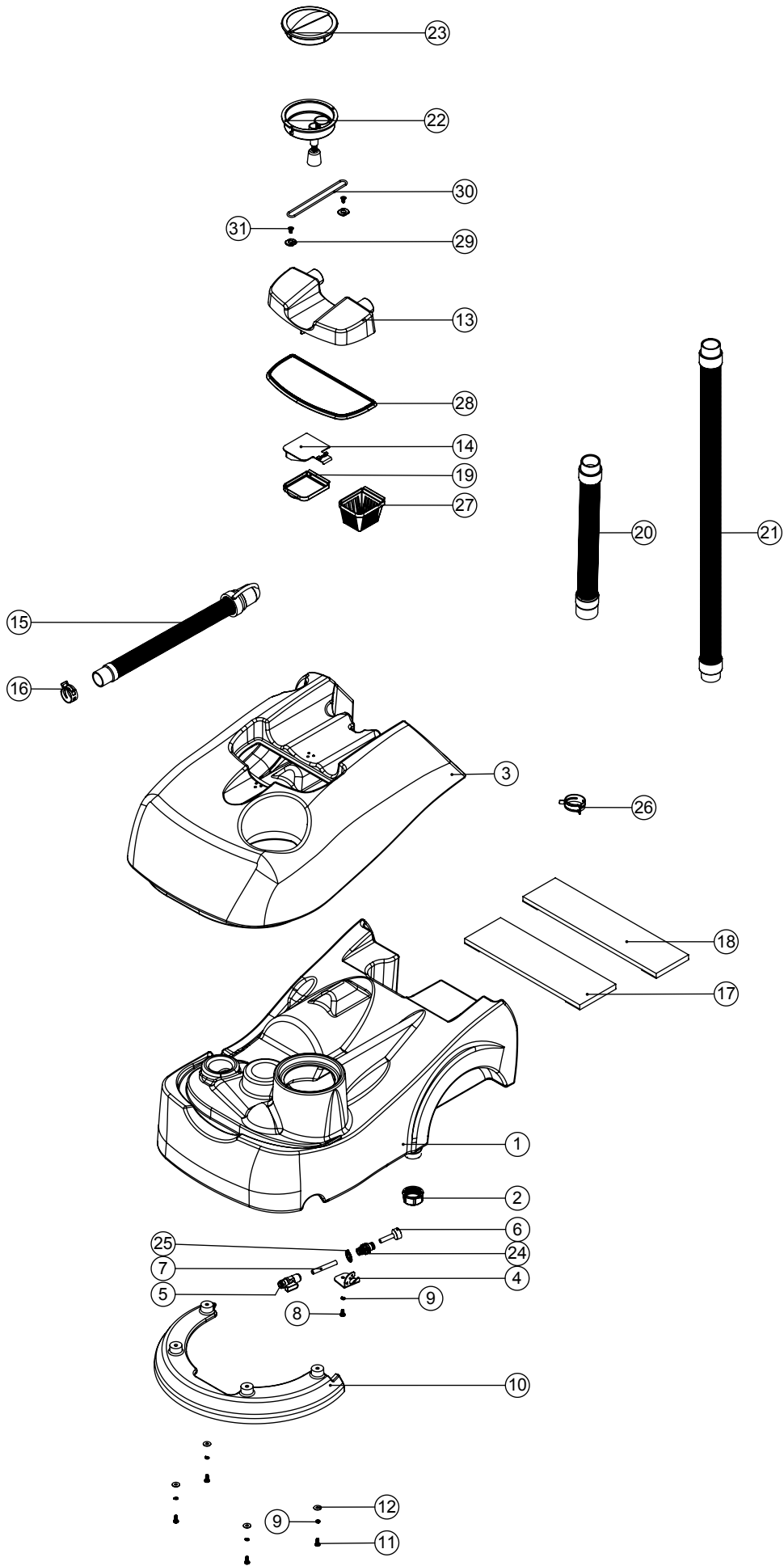
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

ITEM NO.	Item_No	DESCRIPTION	QTY.
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 COLLECTION TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	303961	TANK FILTER ASSEMBLY	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	303997	TTB 1840 DUMP HOSE ASSEMBLY	1
16	208471	CONSTANT TENSION CLIP	1
17	208479	TTB 1840 FOAM PAD (100 X 320)	1
18	208478	TTB 1840 FOAM PAD (90 X 370)	1
19	237232	TTB 1840 AIR FILTER PANEL	1
20	237411	TOP TANK FILTER	1
21	213055	TTB 1840 VAC HOSE C/W CUFFS	1
22	213054	SUCTION HOSE	1
23	303985	TTB 1840 FILLER CAP ASSEMBLY	1
24	237268	FILLER CAP LID	1
25	237418	TTB 1840 SEPARATOR SEAL MOULDING	1
26	208522	8MM PUSH FIT METAL BULKHEAD FITTING	1
27	208525	BONDED SEAL	1
28	208537	VAC HOSE CONSTANT TENSION CLIP	1
29	237397	O RING CLIP MOULDING	2
30	208715	O RING (3mmDIA.95mm)	1
31	291008	M5 X 10MM LONG POZI PAN COUNTERSUNK STAINLESS STEEL SCREW	2

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

Internal Code: 234806
PRO DRAWING: DRW-6988 ISS:A10
01/06/2015



Numatic International Spare Parts

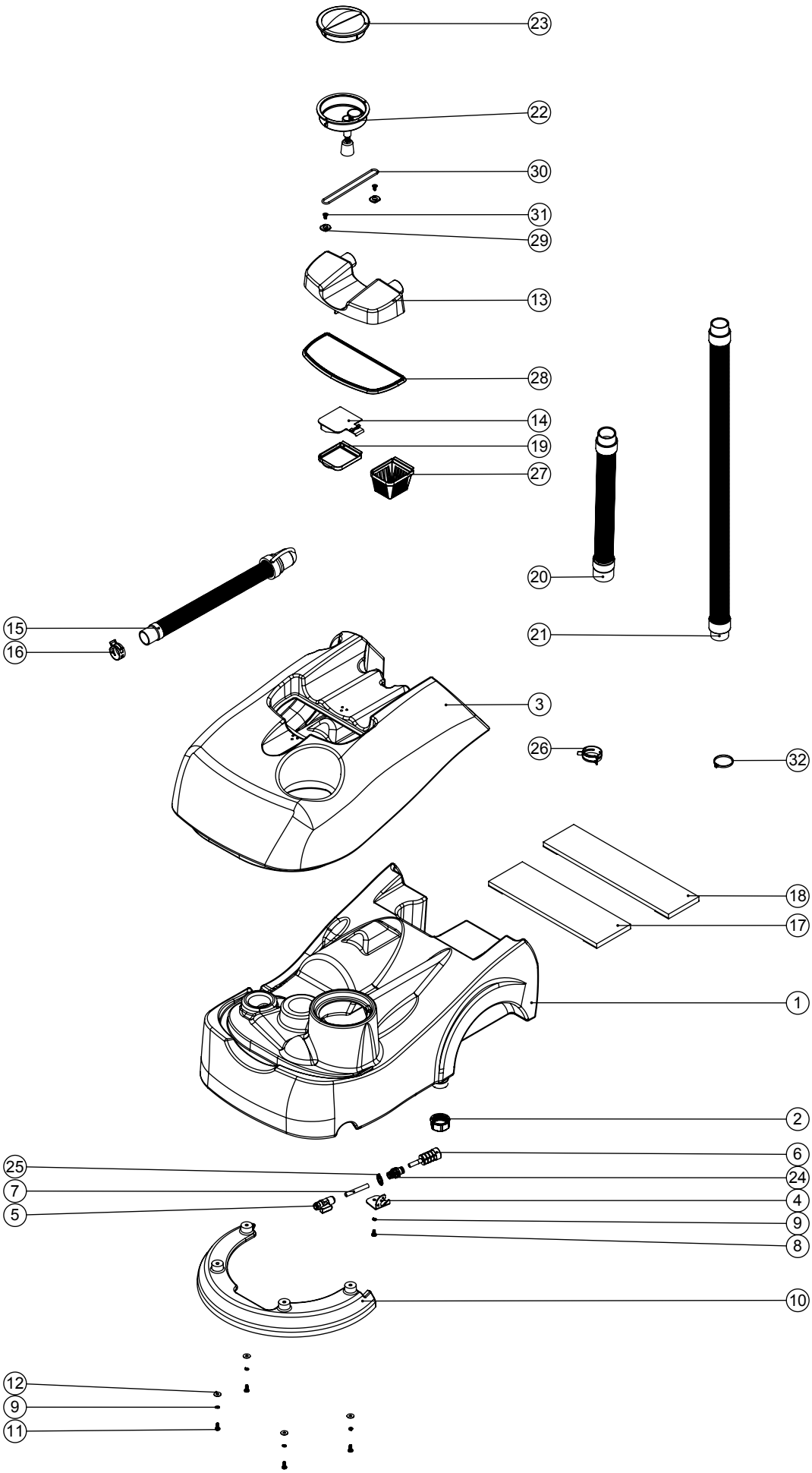
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

ITEM:	PART No:	DESCRIPTION	QTY
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 TOP TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	303961	TANK FILTER ASSEMBLY	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	303997	TTB 1840 DUMP HOSE ASSEMBLY	1
16	208471	CONSTANT TENSION CLIP	1
17	208479	TTB 1840 FOAM PAD (100 X 320)	1
18	208478	TTB 1840 FOAM PAD (90 X 370)	1
19	237232	TTB 1840 AIR FILTER PANEL	1
20	213055	TTB 1840 VAC HOSE C/W CUFFS	1
21	213054	SUCTION HOSE	1
22	303985	TTB 1840 FILLER CAP ASSEMBLY	1
23	237268	FILLER CAP LID	1
24	208522	8MM PUSH FIT METAL BULKHEAD FITTING	1
25	208525	BONDED SEAL	1
26	208537	VAC HOSE CONSTANT TENSION CLIP	1
27	237411	TOP TANK FILTER	1
28	237418	TTB 1840 SEPARATOR SEAL MOULDING	1
29	237397	O RING CLIP MOULDING	2
30	208715	O RING (3mmDIA.95mm)	1
31	291008	M5 X 10MM LONG POZI PAN COUNTERSUNK STAINLESS STEEL SCREW	2

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

Internal Code: 234806
MS5 DRAWING: DRW-6988 ISS:A19
09/12/2015



Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

Provisional

ITEM:	PART No:	DESCRIPTION	QTY
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 TOP TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	903404	TANK FILTER ASSEMBLY (INCREASED)	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	303997	TTB 1840 DUMP HOSE ASSEMBLY	1
16	208471	CONSTANT TENSION CLIP	1
17	208479	TTB 1840 FOAM PAD (100 X 320)	1
18	208478	TTB 1840 FOAM PAD (90 X 370)	1
19	237232	TTB 1840 AIR FILTER PANEL	1
20	213055	TTB 1840 VAC HOSE C/W CUFFS	1
21	213054	SUCTION HOSE	1
22	303985	TTB 1840 FILLER CAP ASSEMBLY	1
23	237268	FILLER CAP LID	1
24	902109	8MM PUSH FIT BRASS BULKHEAD FITTING	1
25	208525	BONDED SEAL	1
26	208537	VAC HOSE CONSTANT TENSION CLIP	1
27	237411	TOP TANK FILTER	1
28	237418	TTB 1840 SEPARATOR SEAL MOULDING	1
29	237397	O RING CLIP MOULDING	2
30	208715	O RING (3mmDIA.95mm)	1
31	291008	M5 X 10MM LONG POZI PAN COUNTERSUNK STAINLESS STEEL SCREW	2
32	220138	BLACK CABLE TIE	1

Numatic International Spare Parts

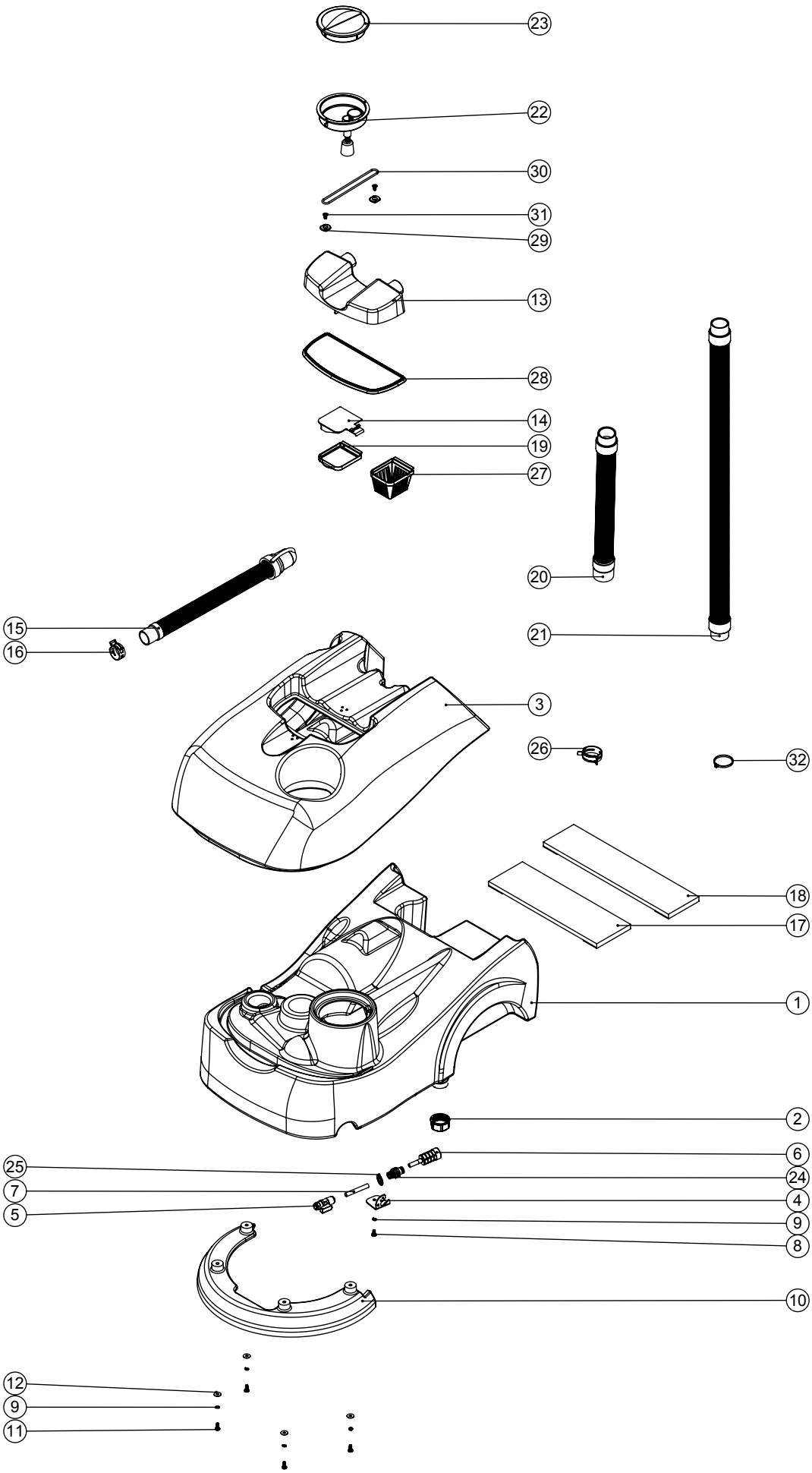
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

Internal Code:

234806

TB

DRAWING: DRW-6988 ISS:A19
28/06/2016



Numatic International Spare Parts

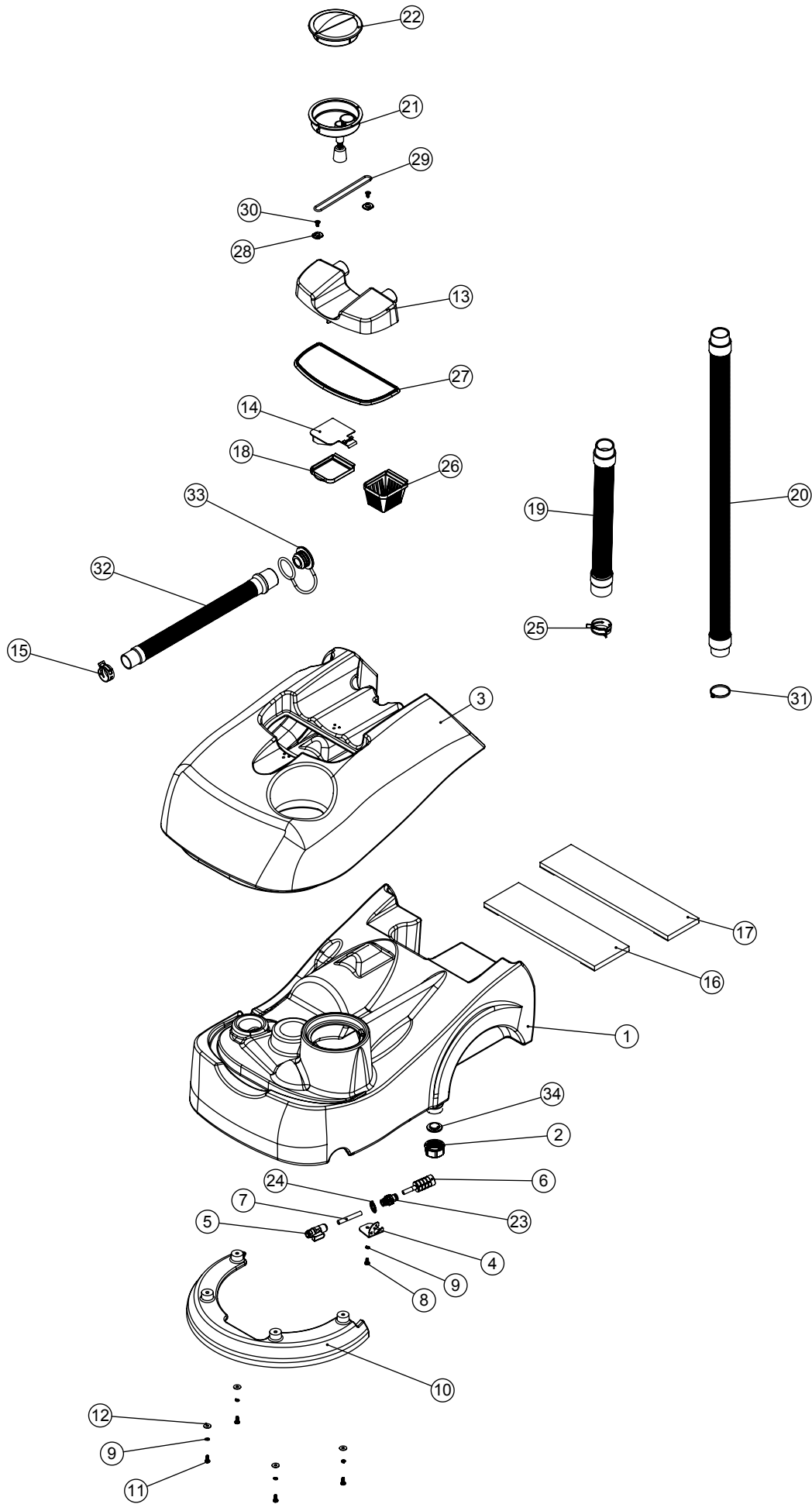
Model No: TTB 1840 TANK & SEPERATOR EXPLODED DRAWING ASSEMBLY

ITEM:	PART No:	DESCRIPTION	QTY
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 TOP TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	903404	TANK FILTER ASSEMBLY (INCREASED)	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	303997	TTB 1840 DUMP HOSE ASSEMBLY	1
16	208471	CONSTANT TENSION CLIP	1
17	208479	TTB 1840 FOAM PAD (100 X 320)	1
18	208478	TTB 1840 FOAM PAD (90 X 370)	1
19	237232	TTB 1840 AIR FILTER PANEL	1
20	213055	TTB 1840 VAC HOSE C/W CUFFS	1
21	213054	SUCTION HOSE	1
22	303985	TTB 1840 FILLER CAP ASSEMBLY	1
23	237268	FILLER CAP LID	1
24	902109	8MM PUSH FIT BRASS BULKHEAD FITTING	1
25	208525	BONDED SEAL	1
26	208537	VAC HOSE CONSTANT TENSION CLIP	1
27	237411	TOP TANK FILTER	1
28	237418	TTB 1840 SEPARATOR SEAL MOULDING	1
29	237397	O RING CLIP MOULDING	2
30	208715	O RING (3mmDIA.95mm)	1
31	291008	M5 X 10MM LONG POZI PAN COUNTERSUNK STAINLESS STEEL SCREW	2
32	220138	BLACK CABLE TIE	1

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPARATOR EXPLODED DRAWING ASSEMBLY

Internal Code: 234806
MS4 DRAWING: DRW-6988 ISS:A24
08/11/2016



Numatic International Spare Parts

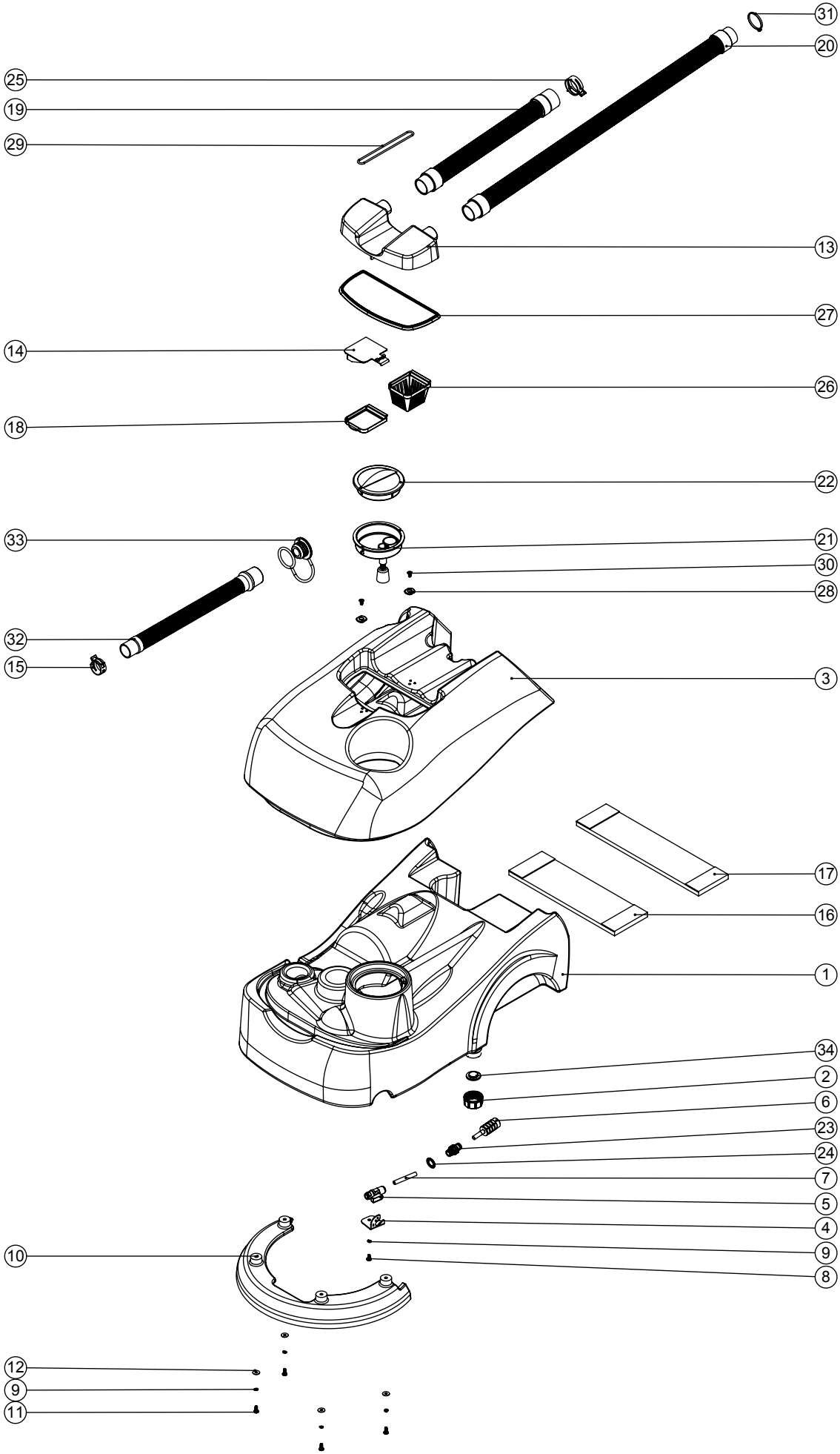
Model No: TTB 1840 TANK & SEPARATOR EXPLODED DRAWING ASSEMBLY

ITEM:	PART No:	DESCRIPTION	QTY
1	237228	TTB 1840 CLEAN TANK	1
2	208448	TANK DRAIN CAP	1
3	237229	TTB 1840 TOP TANK	1
4	392125	TTB 1840 TAP PLATE	1
5	216260	MINI BALL VALVE	1
6	303961	TANK FILTER ASSEMBLY	1
7	303960	TANK FILTER TUBE	1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5
10	237233	TTB 1840 DECK MOULDING	1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4
12	219644	M5 FORM G STAINLESS STEEL WASHER	4
13	237230	TTB 1840 SEPARATOR MOULDING	1
14	237231	TTB 1840 SHUT OFF FLAP	1
15	208471	CONSTANT TENSION CLIP	1
16	208479	TTB 1840 FOAM PAD (100 X 320)	1
17	208478	TTB 1840 FOAM PAD (90 X 370)	1
18	237232	TTB 1840 AIR FILTER PANEL	1
19	213055	TTB 1840 VAC HOSE C/W CUFFS	1
20	213054	SUCTION HOSE	1
21	303985	TTB 1840 FILLER CAP ASSEMBLY	1
22	237268	FILLER CAP LID	1
23	902109	8MM PUSH FIT BRASS BULKHEAD FITTING	1
24	208525	BONDED SEAL	1
25	208537	VAC HOSE CONSTANT TENSION CLIP	1
26	237411	TOP TANK FILTER	1
27	237418	TTB 1840 SEPARATOR SEAL MOULDING	1
28	237397	O RING CLIP MOULDING	2
29	208715	O RING (3mmDIA.95mm)	1
30	291008	M5 X 10MM LONG POZI PAN COUNTERSUNK STAINLESS STEEL SCREW	2
31	220138	BLACK CABLE TIE	1
32	208466	TTB 1840 DUMP HOSE	1
33	903325	32MM HOSE CAP RED	1
34	905467	SEALING BUNG	1

Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPARATOR EXPLODED DRAWING ASSEMBLY

Internal Code: 234806
PRO DRAWING: DRW-6988 ISS:A26
16/10/2017



Numatic International Spare Parts

Model No: TTB 1840 TANK & SEPARATOR EXPLODED DRAWING ASSEMBLY

ITEM:	PART No:	DESCRIPTION	COMMENTS	QTY
1	237228	TTB 1840 CLEAN TANK		1
2	906415	CAP MOULDING	REPLACES 208448	1
3	240127	TTB 1840 TOP TANK (GRAPHITE)	BLUE VERSION 237229	1
4	392125	TTB 1840 TAP PLATE		1
5	216260	MINI BALL VALVE		1
6	303961	TANK FILTER ASSEMBLY		1
7	303960	TANK FILTER TUBE		1
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW		1
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER		5
10	237233	TTB 1840 DECK MOULDING		1
11	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW		4
12	219644	M5 FORM G STAINLESS STEEL WASHER		4
13	237230	TTB 1840 SEPARATOR MOULDING		1
14	237231	TTB 1840 SHUT OFF FLAP		1
15	208471	CONSTANT TENSION CLIP		1
16	208479	TTB 1840 FOAM PAD (100 X 320)		1
17	208478	TTB 1840 FOAM PAD (90 X 370)		1
18	237232	TTB 1840 AIR FILTER PANEL		1
19	213055	TTB 1840 VAC HOSE C/W CUFFS		1
20	213054	SUCTION HOSE		1
21	303985	TTB 1840 FILLER CAP ASSEMBLY		1
22	903544	FILLER CAP LID (RED)	GREY VERSION 237268	1
23	902109	8MM PUSH FIT BRASS BULKHEAD FITTING		1
24	208525	BONDED SEAL		1
25	208537	VAC HOSE CONSTANT TENSION CLIP		1
26	237411	TOP TANK FILTER		1
27	237418	TTB 1840 SEPARATOR SEAL MOULDING		1
28	903875	O RING CLIP MOULDING (RED)	BLACK VERSION 237397	2
29	208715	O RING (3mmDIA.95mm)		1
30	291008	M5 X 10MM LONG POZI PAN COUNTERSUNK STAINLESS STEEL SCREW		2
31	220138	BLACK CABLE TIE		1
32	303997	DUMP HOSE ASSEMBLY		1
33	903325	32MM HOSE CAP RED		1
34	905467	SEALING BUNG		1

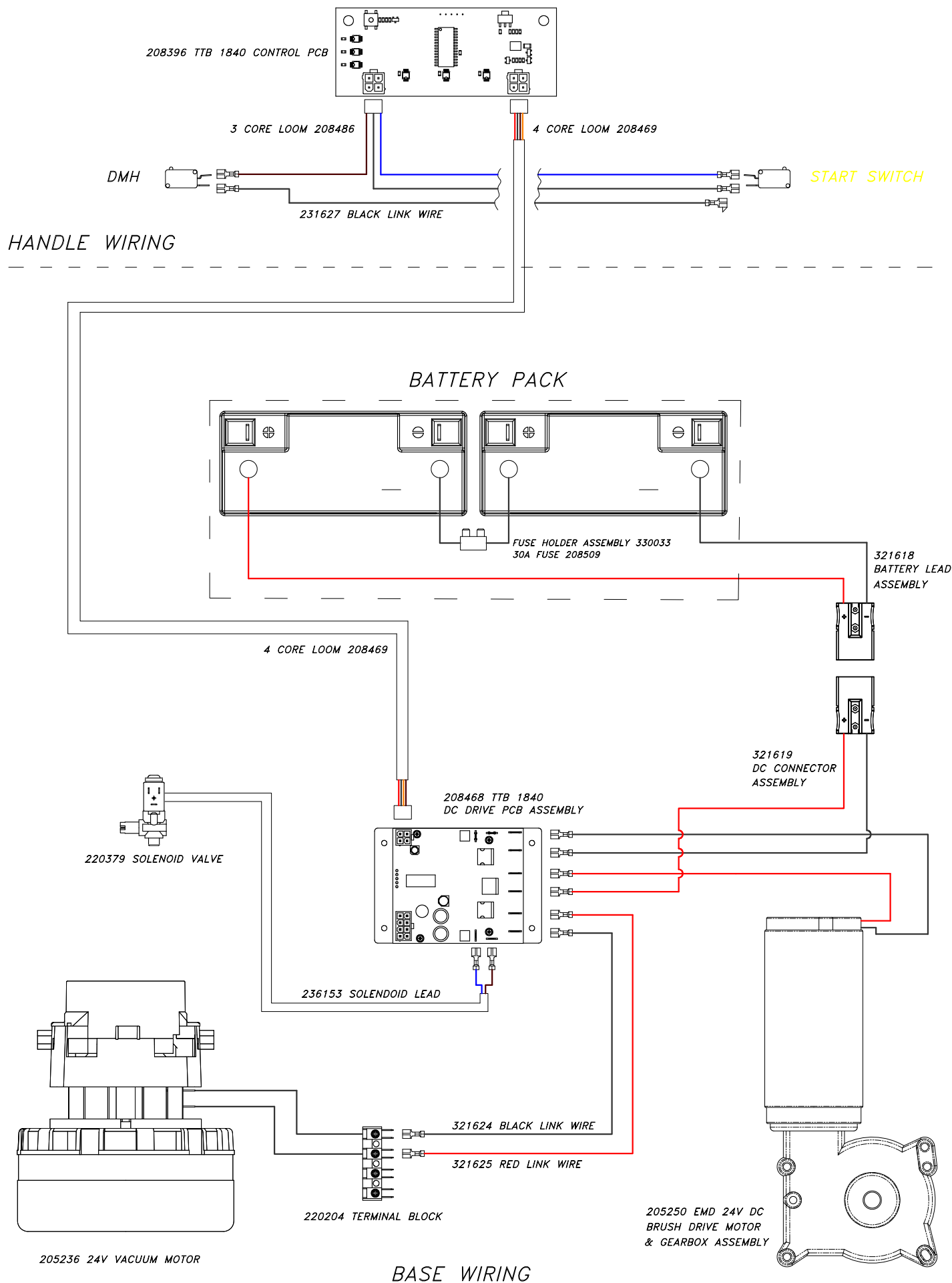
WIRING DIAGRAM

Comp. No
123363

DRG. No
DRW-7279

TTB 1840 WIRING DIAGRAM

ISSUE	REVISION	DRAWN	APPD.	DATE
A01	NEW DRAWING	JSW	MJC	07:03:2011



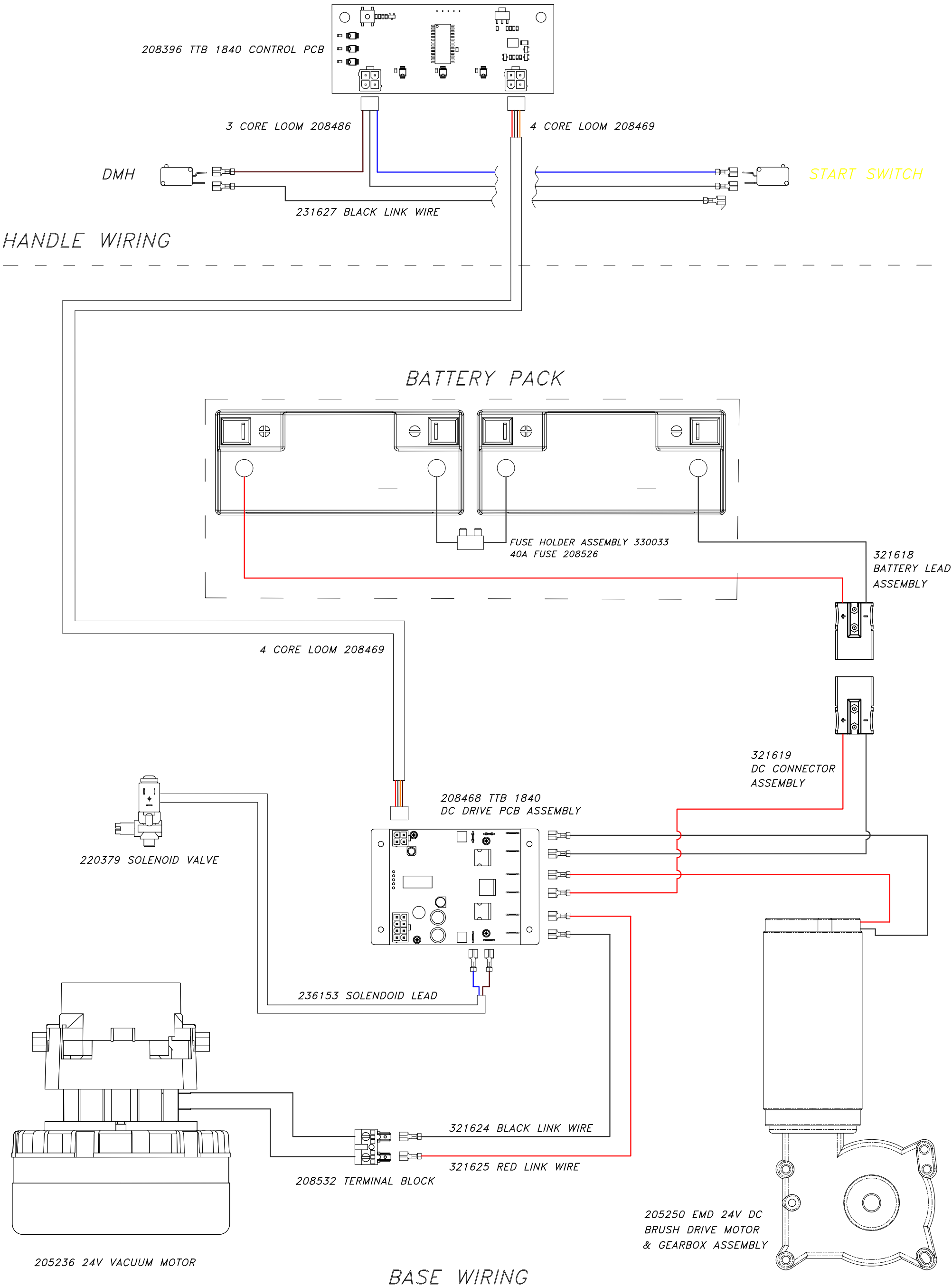
WIRING DIAGRAM

Comp. No
123363

DRG. No
DRW-7279

TTB 1840 WIRING DIAGRAM

ISSUE	REVISION	DRAWN	APPD.	DATE
A02	40A FUSE 208526 & TERMINAL BLOCK 208532 ADDED	JSW	MJC	20:06:2011



WIRING DIAGRAM

Comp. No
123363

DRG. No
DRW-7279

TTB 1840 WIRING DIAGRAM

ISSUE	REVISION	DRAWN	APPD.	DATE
A03	220395 PUSH ON TERMINAL INSULATOR ADDED	JSW	NP	19:07:2011

208396 TTB 1840 CONTROL PCB

3 CORE LOOM 208486

4 CORE LOOM 208469

DMH

231627 BLACK LINK WIRE

START SWITCH

HANDLE WIRING

BATTERY PACK

FUSE HOLDER ASSEMBLY 330033
40A FUSE 208526

321618
BATTERY LEAD
ASSEMBLY

4 CORE LOOM 208469

321619
DC CONNECTOR
ASSEMBLY

208468 TTB 1840
DC DRIVE PCB ASSEMBLY

220379 SOLENOID VALVE

236153 SOLENOID LEAD

208532 TERMINAL BLOCK

321624 BLACK LINK WIRE

321625 RED LINK WIRE

220395 PUSH ON
TERMINAL INSULATOR

205236 24V VACUUM MOTOR

205250 EMD 24V DC
BRUSH DRIVE MOTOR
& GEARBOX ASSEMBLY

BASE WIRING

WIRING DIAGRAM

Comp. No
123363

DRG. No
DRW-7279

TTB 1840 WIRING DIAGRAM

ISSUE	REVISION	DRAWN	APPD.	DATE
A04	208392 PART NUMBER WAS 208396 IN ERROR	JSW	NP	12:10:2011

208392 TTB 1840 CONTROL PCB

3 CORE LOOM 208486

4 CORE LOOM 208469

DMH

231627 BLACK LINK WIRE

START SWITCH

HANDLE WIRING

BATTERY PACK

FUSE HOLDER ASSEMBLY 330033
40A FUSE 208526

321618
BATTERY LEAD
ASSEMBLY

4 CORE LOOM 208469

321619
DC CONNECTOR
ASSEMBLY

208468 TTB 1840
DC DRIVE PCB ASSEMBLY

220379 SOLENOID VALVE

236153 SOLENOID LEAD

208532 TERMINAL BLOCK

321624 BLACK LINK WIRE

321625 RED LINK WIRE

220395 PUSH ON
TERMINAL INSULATOR

205236 24V VACUUM MOTOR

205250 EMD 24V DC
BRUSH DRIVE MOTOR
& GEARBOX ASSEMBLY

BASE WIRING

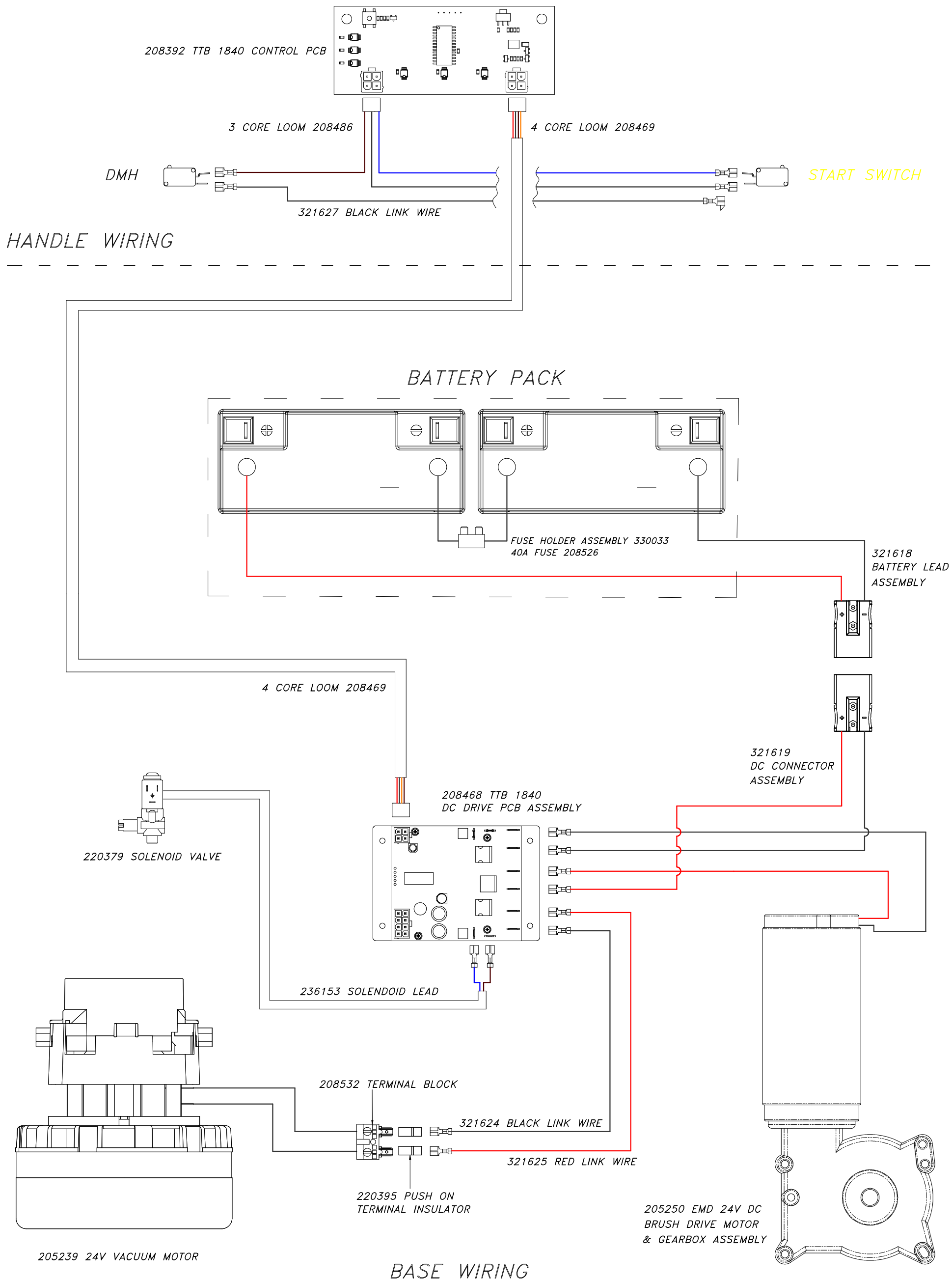
WIRING DIAGRAM

Comp. No
123363

DRG. No
DRW-7279

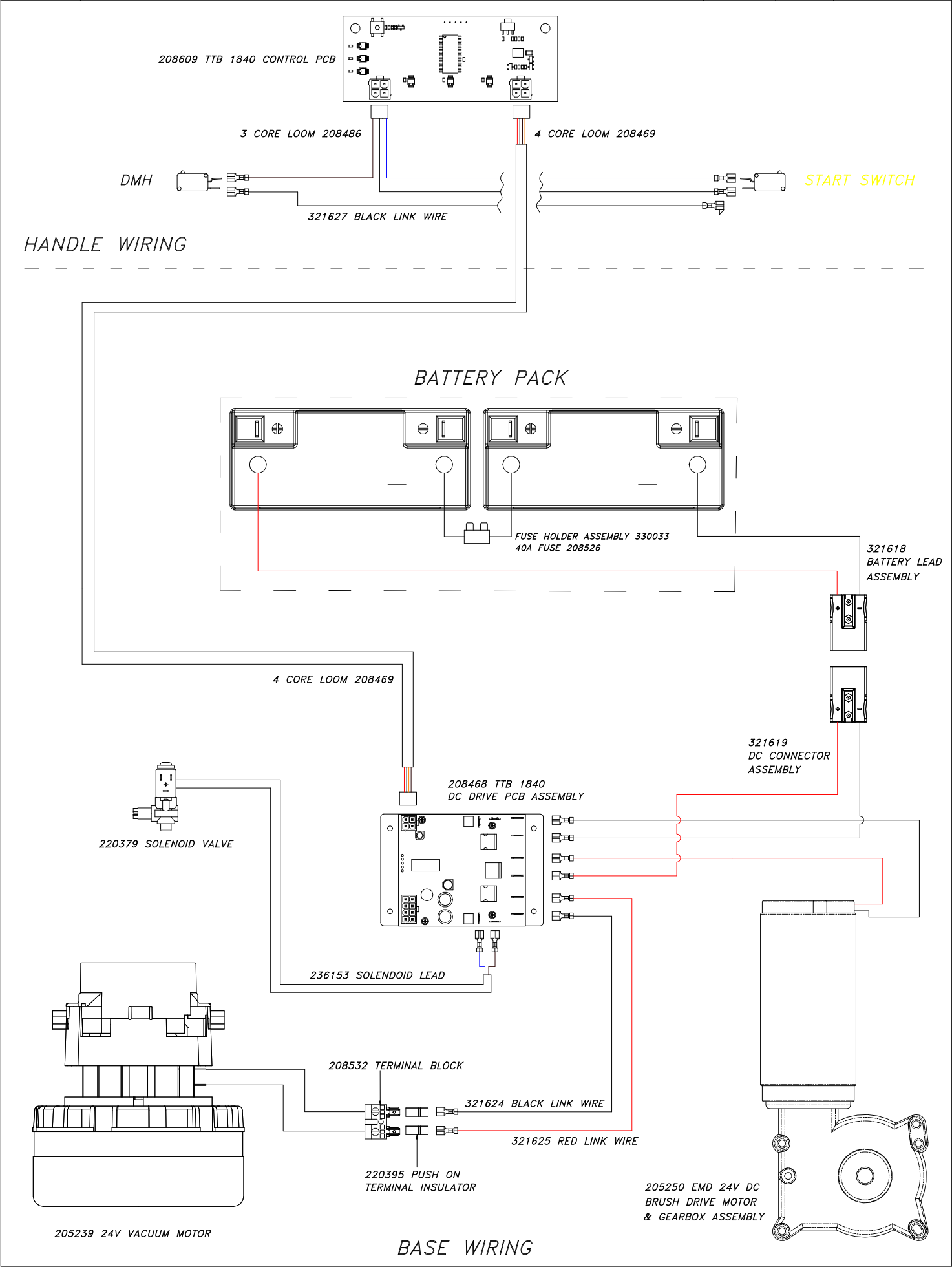
TTB 1840 WIRING DIAGRAM

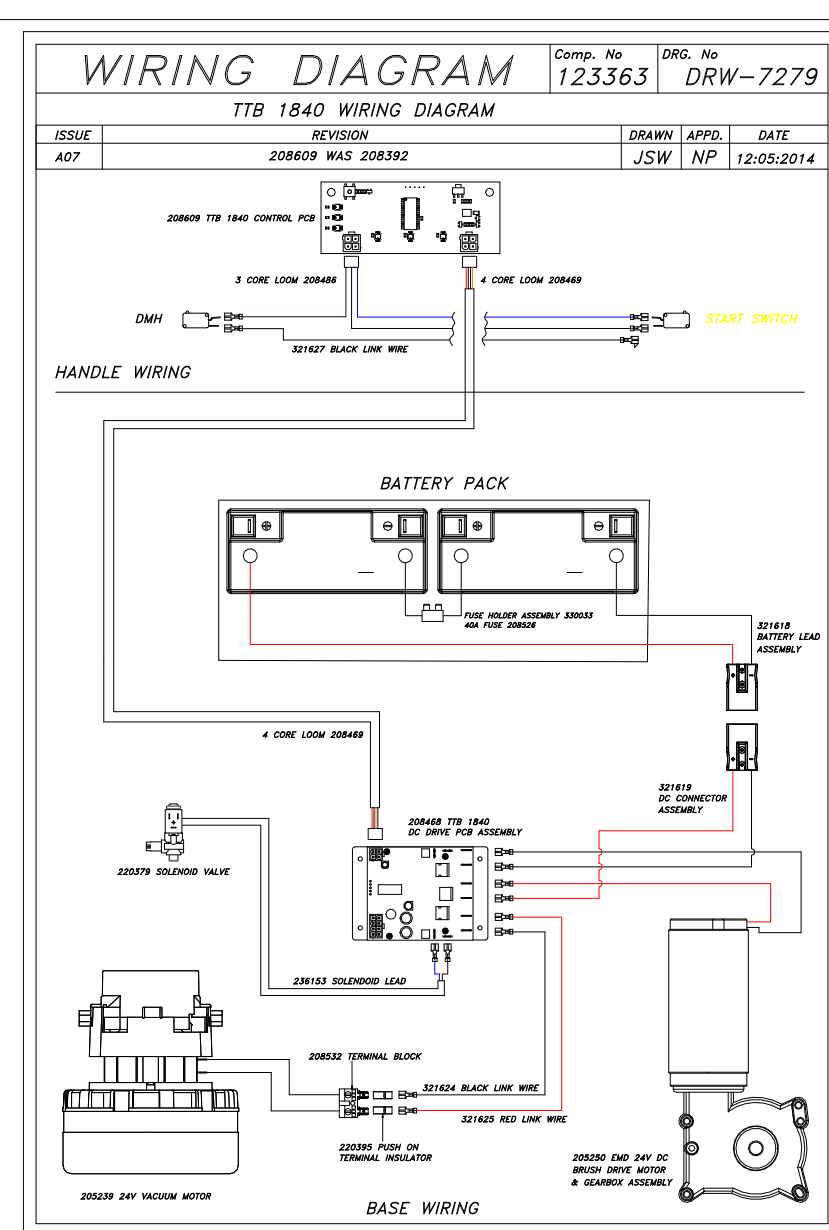
ISSUE	REVISION	DRAWN	APPD.	DATE
A06	321627 WAS 231627 IN ERROR	JSW	NP	06:08:2012



TTB 1840 WIRING DIAGRAM

ISSUE	REVISION	DRAWN	APPD.	DATE
A07	208609 WAS 208392	JSW	NP	12:05:2014





TTB 1840 WIRING DIAGRAM

ISSUE	REVISION	DRAWN	APPD.	DATE
A08	SCHEMATIC ADDED	AM	MC	16:02:2015

