
Attention Service Manager/ Parts Department

Bulletin Level: 2* **Specific Warranty Coverage:** Standard warranty coverage

Subject: Scrub Deck Drive Belt Noise or Wear

Models Affected:

- AquaPLUS (all models)

Parts List Form Number(s) Affected: 56042476

ECO# : NA

Informational Bulletin: NA

Issue: Brush drive noise or premature drive belt failure

Cause: Incorrect belt and pulleys installed.

Corrective Action: Field:

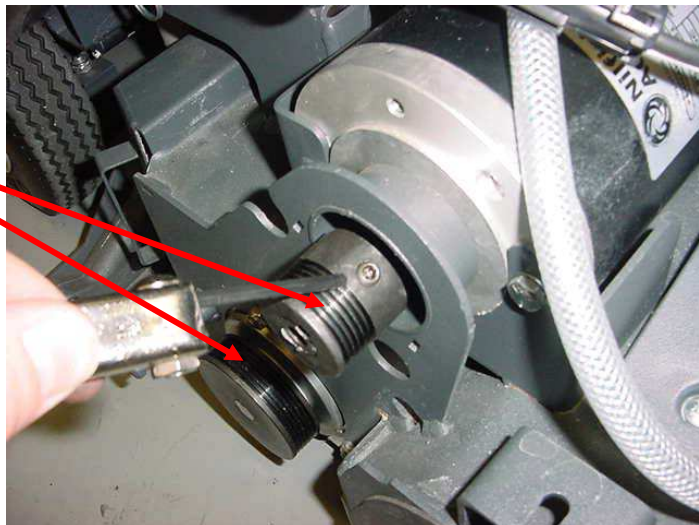
On machines with S/N's prior to those noted below replace 6 groove pulley 56407442 and 6 rib belt 56315321 with 8 groove pulley 56316054 and 8 rib belt 56315053 as shown in Fig's 2-6.

Factory:

8 groove pulley and 8 rib belt installed effective with SN 2019115.

Incorrect pulley and belt
with 6 grooves/ribs

Fig 1-



* **Technical Service Bulletins Levels:**

Level 1: These Bulletins contain general information and are without specific warranty coverage.

Level 2: These Bulletins describe continuous quality improvements that are made to products. Specific warranty coverage may apply and if so is noted in the Bulletin.

Level 3: These Bulletins describe a quality problem that has been determined to require a mandatory update to the product. Specific warranty coverage is as noted in Bulletin.

Fig 2- Remove belt drive cover

Remove belt drive cover
retaining screw

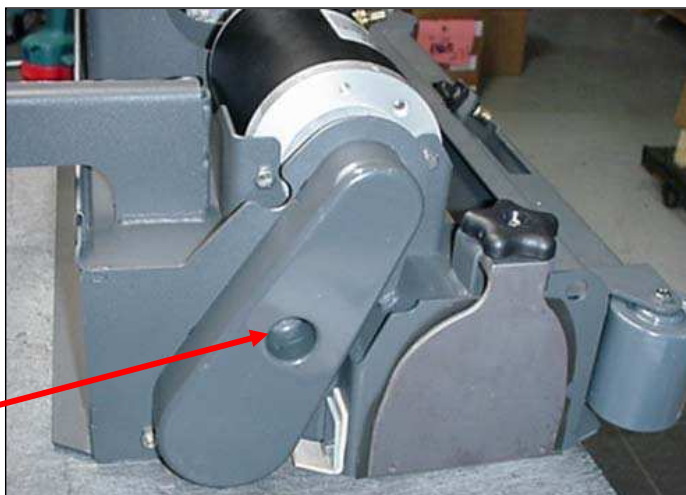
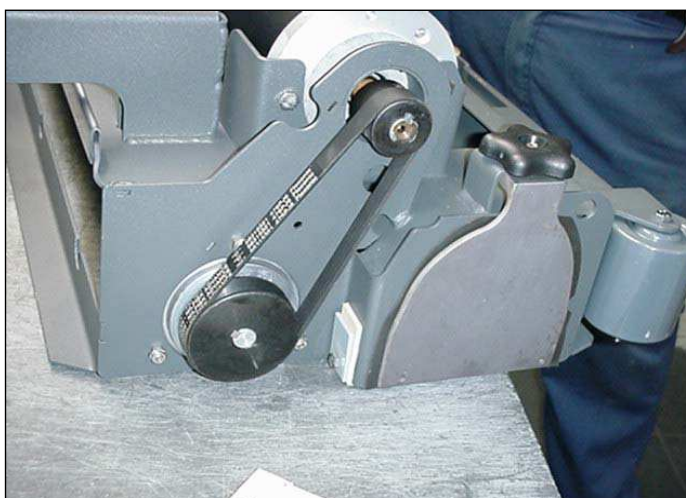


Fig 3- Remove belt 56315321

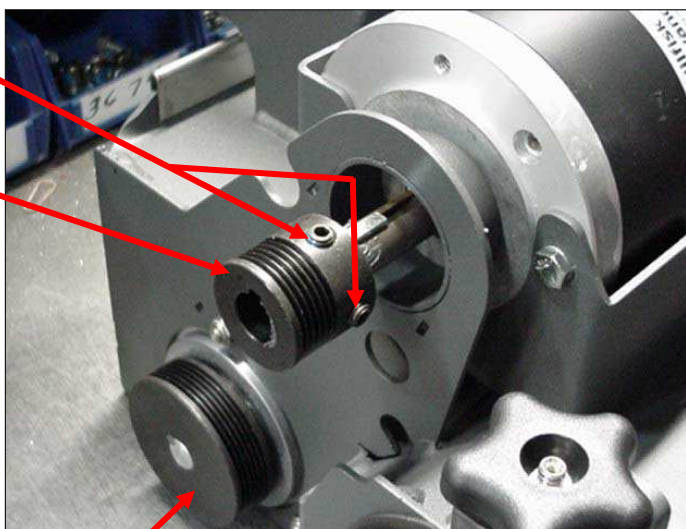
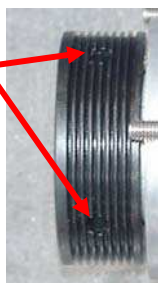


Allen head set
screws 56002086

Pulley 56316066

Fig 4- Loosen set screws and remove
6 groove sheaves

Allen head set
screws 56002119



Pulley 56316054

Fig 5- Install 8 grooves pulleys

Hold metal bar or straight edge to outer surface of both sheaves, adjust small pulley until both are even, then tighten set screws with Allen wrench.

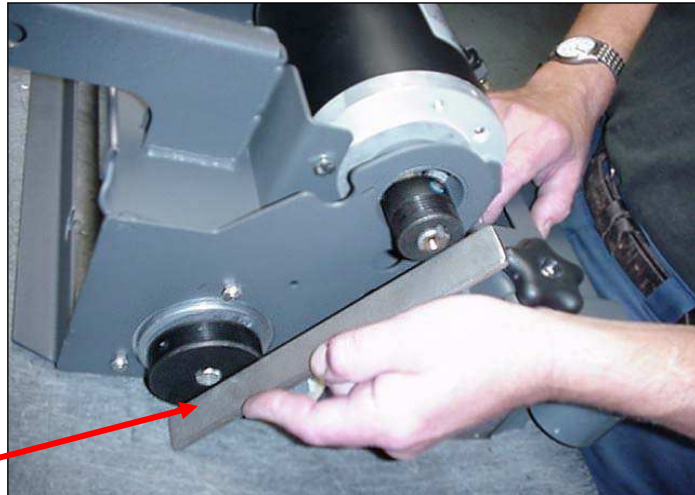


Fig 6- Install 8 rib belt 56315053 and then reinstall belt cover

Correct pulleys and belts with 8 grooves/ribs

