
Attention Service Manager/Parts Department

Bulletin Level: 1*

Specific Warranty Coverage: N/A

Subject: Introduction of release of 24V Transaxle Hub Kit, p/n 56380503

Models Affected: Adphibian (all), AquaPLUS (all), AX 651, BA 625, BA 725, BA 725C, BA 825, Convertamatic (all)

Parts List Form Numbers Affected: 56042476, 56042451, 56042497, 56042504

ECO#: A-04268, A-04378

Informational Bulletin: A Hub Kit is now available for the 24V Transaxle (p/n 56315062) that allows you to replace a damaged Hub without having to replace the entire Transaxle Assembly.

Contents of the 24V Transaxle Hub Kit:

Qty.	Description
1	Instruction Sheet, part number 56090001
1	Wheel Flange
4	¼"-20 x 1" Stud (pressed into the Wheel Flange)
2	Retaining Ring
1	#605 Woodruff Key
2	Steel Shim – 1⅞" O.D. x ¾" I.D. x .010" thick



Tools Required to Install the Hub Kit:

- 7/16" Socket and Ratchet
- Retaining Ring Pliers (for external retaining rings)
- Gear Puller
- Anti-seize compound (Never-Seez® or equivalent)
- Non-marring hammer/mallet

To Install 24V Transaxle Hub Kit:

Follow the procedures in the Installation Instructions, part number 56090001, included with the kit.

* **Technical Service Bulletin Levels:**

Level 1: These Bulletins contain general information and are without specific warranty coverage.

Level 2: These Bulletins describe continuous quality improvements that are made to products. Specific warranty coverage may apply and if so is noted in the Bulletin.

Level 3: These Bulletins describe a quality problem that has been determined to require a mandatory update to the product. Specific warranty coverage is as noted in Bulletin.