
Attention Service Manager/Parts Department

Bulletin Level: 2* **Specific Warranty Coverage:** Standard warranty coverage

Subject: Solution Leakage - ***Amendment to original TSB US2007-961***

Models Affected: AquaClean 12/16/18 (ST/XP/FLX), AX 310/410 (J/UK), Klenzor 16/18 (MPH), Xtrac

Parts List Form Number(s) Affected: 56042452, 56042453, 56042466, 56042465, 56042506

ECO#: A-04317, A-04336

Informational Bulletin: NA

Issue: Solution leaking from under machine.

Cause: Excess torque applied to fittings during installation or excessive stress on fitting due to hose routing or orientation.

Corrective Action: **Field:**

- 1) On 18FLX machines between SN's 2020917 – 2053323 if fitting 56507993 is leaking, order same p/n. This fitting is now white nylon (see Fig 3). Also refer to TSBUS2008-1002.
- 2) On all models before SN 2064197 if straight black fitting 56409507 is leaking replace with white nylon fitting 56109565 (See Fig 1) OR if 90 deg black fitting 56900069 is leaking replace with white nylon fitting 56109566 (See Fig's 1 & 3).
- 3) On all models before SN 100001734 if black barb 56226190 in bottom of solution tank is leaking, order same p/n. This fitting is now white Zytel 101 (See Fig 4).

Factory:

Stronger, more ductile white Nylon and Zytel fittings were implemented on production machines as noted below. Gray Uniroyal M6325 permanent adhesive was replaced with white Loctite No More Leaks™ 80724 removable sealant to improve ease of service.

<u>P/N</u>	<u>SN</u>
56507993 (white version)	2053324
56109565	2064197
56109566	2064197
56226190 (white version)	100001734

* **Technical Service Bulletins Levels:**

Level 1: These Bulletins contain general information and are without specific warranty coverage.

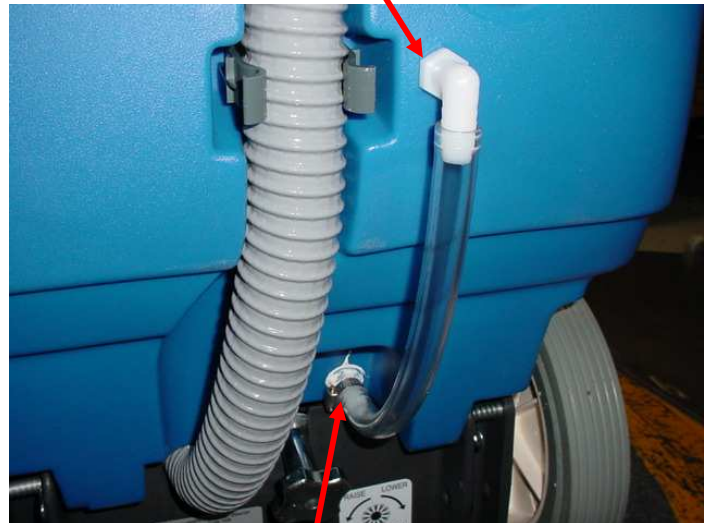
Level 2: These Bulletins describe continuous quality improvements that are made to products. Specific warranty coverage may apply and if so is noted in the Bulletin.

Level 3: These Bulletins describe a quality problem that has been determined to require a mandatory update to the product. Specific warranty coverage is as noted in Bulletin.

Original black 90 deg
fitting 56900069

New white 90 deg
fitting 56109566

Fig 1-



Original black straight
fitting 56409507

New white straight
fitting 56109565

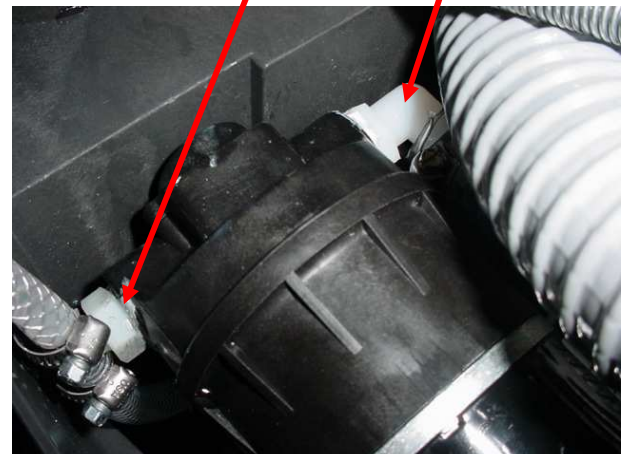
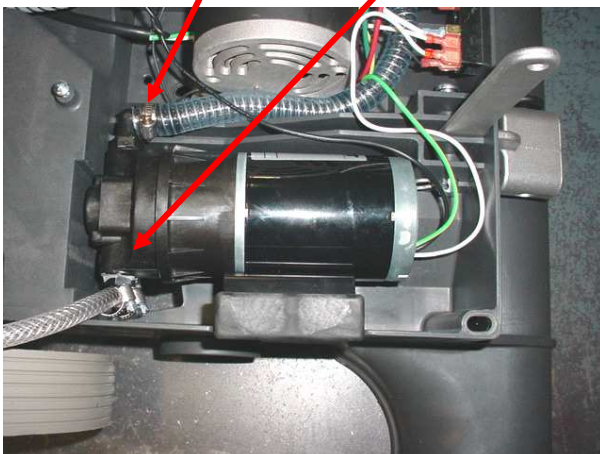
Original black 90 deg
fitting 56900069

Original black tee
fitting 56507993

New white tee
fitting 56507993

New white 90 deg
fitting 56109566

Fig 2-



Original black straight fitting
56262190 and gray adhesive



New white straight fitting
56262190 and white adhesive



Fig 3-