

Machines

Machine	TASKI swingo XP
Subassembly	Steering unit

Hall – Sensors and magnets in steering unit

We have detected during internal programming of the hall sensors in the steering unit that the relevant magnets are partially out of the tolerance range. Even the production had to test various magnets until the matching pairing could be found.

To increase process security in service cases we introduce in addition to the existing spare parts, the complete steering unit as a spare part (see picture below).



Description	Material number	Remarks
Steering unit	4130538 (18603-98)	New spare part number

Service Information

- | | |
|--|---|
| ☐ Check parts on stock | ☐ Return defective parts to Münchwilen |
| ☐ Proactive exchange recommended | ☒ NO proactive exchange recommended |
| ☒ Modification is backwards compatible | ☐ Modification is NOT backwards compatible |
| ☐ Update/modify machines in the field | ☐ Entitled to warranty |
| ☐ Dispose/recycle defective parts | ☒ Parts are available ex stock Münchwilen |
| ☐ Others | |