

## Machines

|                    |                          |
|--------------------|--------------------------|
| <b>Machine</b>     | <b>TASKI swingo 350E</b> |
| <b>Subassembly</b> | <b>Chassis</b>           |

## New hose for water regulation

Up to now a PVC hose has been used for the water flow in the machine. We have received increased feedback that the hose remains squashed at the water control valve and therefore it only allows a minor flow rate.



New hose EPDM placed in the machine



New regulation system

With immediate effect a hose made out of EPDM will be inserted. The hose remains stable in its form even after a longer time of being squashed and assures therefore the adjusted water flow rate.

| Description                       | Material number    | Remarks                    |
|-----------------------------------|--------------------|----------------------------|
| Dosing compl. (regulating system) | 4130175 (17421-82) | Existing spare part number |
| Hose EPDM 6/13 (Length 0.77m)     | 4119060 (8819/193) | Existing spare part number |
| Star knob                         | 4128870 (2433/110) | Existing spare part number |

## Service Information

- |                                                                          |                                                                             |
|--------------------------------------------------------------------------|-----------------------------------------------------------------------------|
| <input type="checkbox"/> Check parts on stock                            | <input type="checkbox"/> Return defective parts to Münchwilen               |
| <input type="checkbox"/> Proactive exchange recommended                  | <input checked="" type="checkbox"/> NO proactive exchange recommended       |
| <input checked="" type="checkbox"/> Modification is backwards compatible | <input type="checkbox"/> Modification is NOT backwards compatible           |
| <input type="checkbox"/> Update/modify machines in the field             | <input type="checkbox"/> Entitled to warranty                               |
| <input type="checkbox"/> Dispose/recycle defective parts                 | <input checked="" type="checkbox"/> Parts are available ex stock Münchwilen |
| <input checked="" type="checkbox"/> Others                               |                                                                             |

As the new hose has different measures the complete regulation system has to be replaced in order that the EPDM hose reaches the same max./min. flow rate. The star knob most probably gets destroyed when dismantling the bracket as the same is fixed with securing adhesive (Loctite) on the spindle.

## Production

TASKI swingo 350E

as of machine number 9828