

Machines

Machine	TASKI swingo 1650, 1660, 1850, XP, 2100
Subassembly	Electronic

Diode and marking of positive terminal

Analysed defective electronic boards and relay showed signs as if induction current has damaged some of the electronic components and is limiting the lifetime of the relay.

In order to improve protection of electronic board and relay against this kind of outage a diode has been installed parallel to the coil of the relay.



Relay with diode and red marked positive terminal

For an improved protection of the electronic and increase lifetime of the relay, it is important to connect the relay properly. For this reason the positive terminal has been marked red.

Description	Material number	Remark
Relay 24V	4127063 (4586/118)	Existing spare part number

Service Information

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|--|---|
| ☐ Check parts on stock | ☐ Return defective parts to Münchwilen |
| ☐ Proactive exchange recommended | ☒ NO proactive exchange recommended |
| ☒ Modification is backwards compatible | ☐ Modification is NOT backwards compatible |
| ☐ Update/modify machines in the field | ☐ Entitled to warranty |
| ☐ Dispose/recycle defective parts | ☐ Parts are available ex stock Münchwilen |
| ☐ Others | |

Production

TASKI swingo 1650, 1850	as of machine number 9368
TASKI swingo 1660	at the time of releasing this Newsletter not available
TASKI swingo XP M / R	as of machine number 2315
TASKI swingo 2100µmicro	as of machine number 100