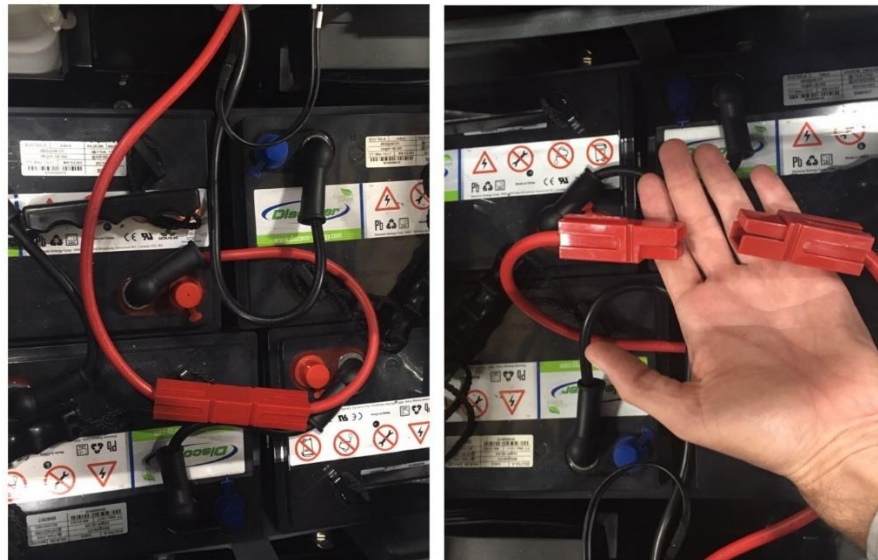


Replacing the VIB Board

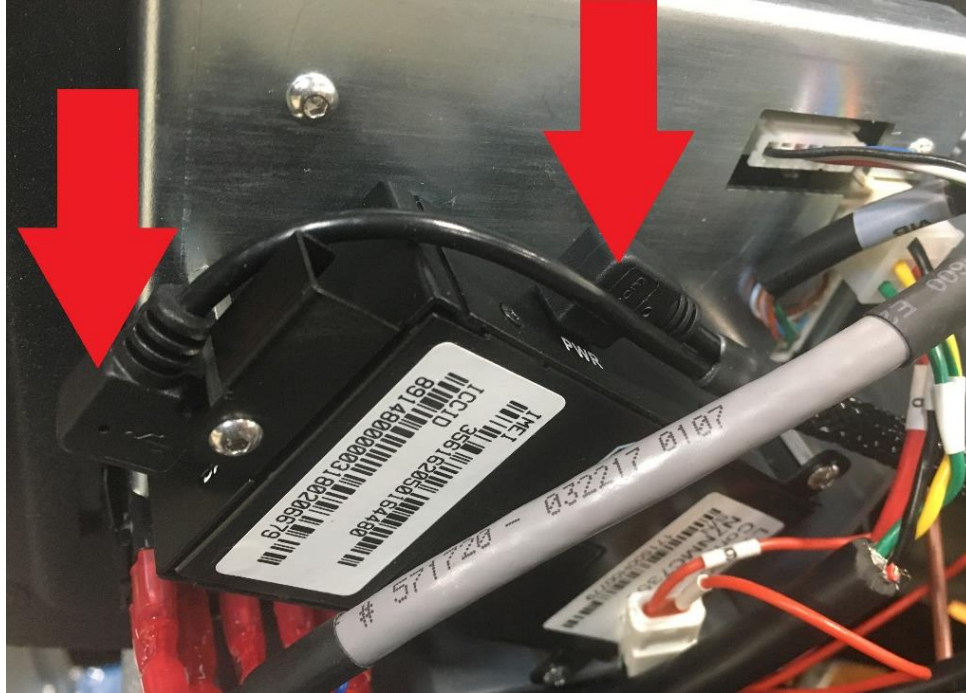
Turn the key to power off the scrubber. Raise the seat and disconnect the red battery coupling.



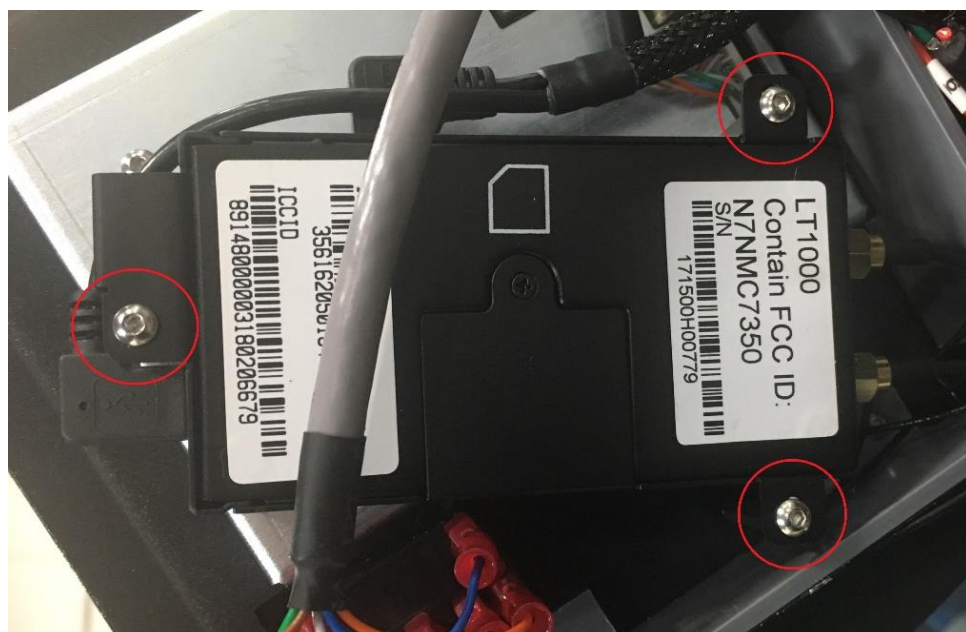
Use a 2.5 mm hex driver to remove the control panel screws.



Unplug the power cable and USB cable.



Use a 2 mm hex driver to remove the following hex screws.



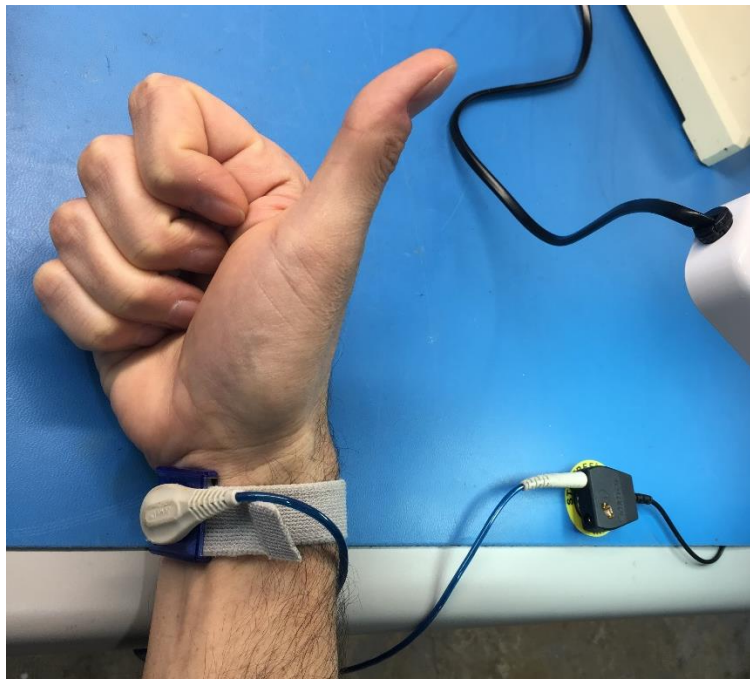


The Modem and antennae housing should now be freed. Be mindful not to cause trauma to the antennae wires when moving together the modem and housing.

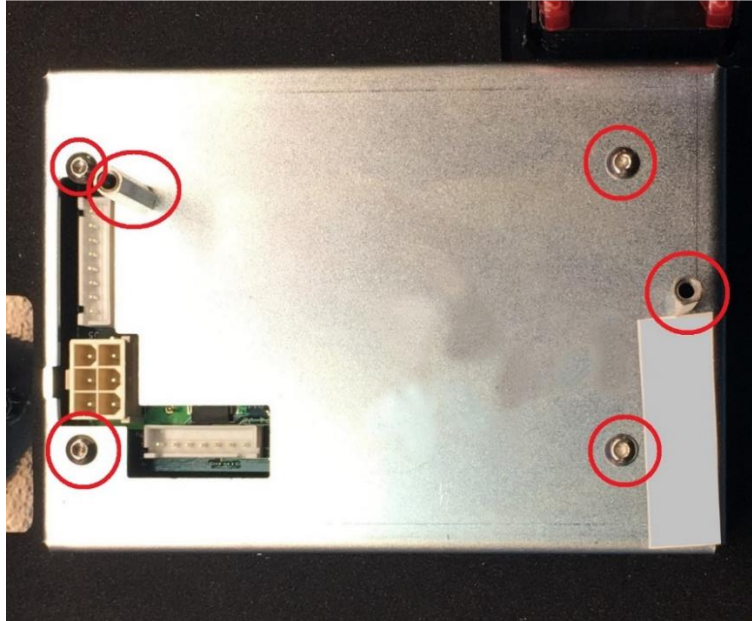
Unplug the three connections indicated below.



Before moving on, attach a grounding strap to protect against ESD.



Remove the two stand offs and four screws to release the board case.



Unscrew the four stand offs and disconnect the ribbon cables to free the VIB board. Replace the board. Follow these instructions in reverse order for reassembly.

