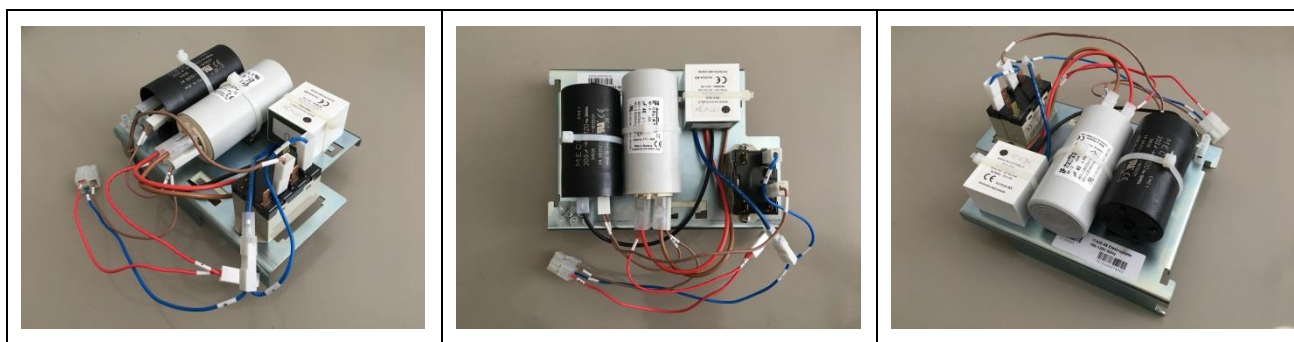


Machines

Machine	TASKI swingo 350E
Subassembly	Base

Introduction electronic relay

We repeatedly received input from the field that the capacitors breakdown. Investigations have shown that common reasons for these failures are voltage fluctuations (e.g. unstable power supply, extension cables, etc.) combined with short switch-on time of the machine. These two factors have a vital impact on the live expectation of the capacitors (mainly the start capacitor). The new electronic relay optimises the switching process between start- and operating capacitor, which will help to reduce the breakdowns.



Description	Material number	Remarks
Electronic panel 220-240V 50Hz	4130136 (17421-80)	Existing spare part number
Electronic panel 100-120V 60Hz	4130830 (17420-95)	Existing spare part number

Service Information

- | | |
|--|---|
| ☐ Check parts on stock | ☐ Return defective parts to Münchwilen |
| ☐ Proactive exchange recommended | ☒ NO proactive exchange recommended |
| ☒ Modification is backwards compatible | ☐ Modification is NOT backwards compatible |
| ☐ Update/modify machines in the field | ☐ Entitled to warranty |
| ☐ Dispose/recycle defective parts | ☒ Parts are available ex stock Münchwilen |
| ☒ Others | |

In case of a service we recommend to exchange the complete electric panel. The electronic relay will not be introduced as a spare part. Internal tests have shown that in case of a malfunction/breakdown of the relay, the other two components (capacitors) of the relay plate can also get damaged.



GTS Newsletter

2020/14E

Production

TASKI swingo 350E (220-240V)

as of machine number 21377

TASKI swingo 350E (100-120V)

as of machine number 24196