

ServiceMASTER®

Commercial

Dual Motor

Upright Vacuum

53600 120V[Ⓢ]/c[Ⓢ]

19051 100V Japan

19050 240V 50HZ/England

■ OPERATION ■ SERVICE ■ PARTS ■ CARE

Revised 11/3/96

Manual #69362

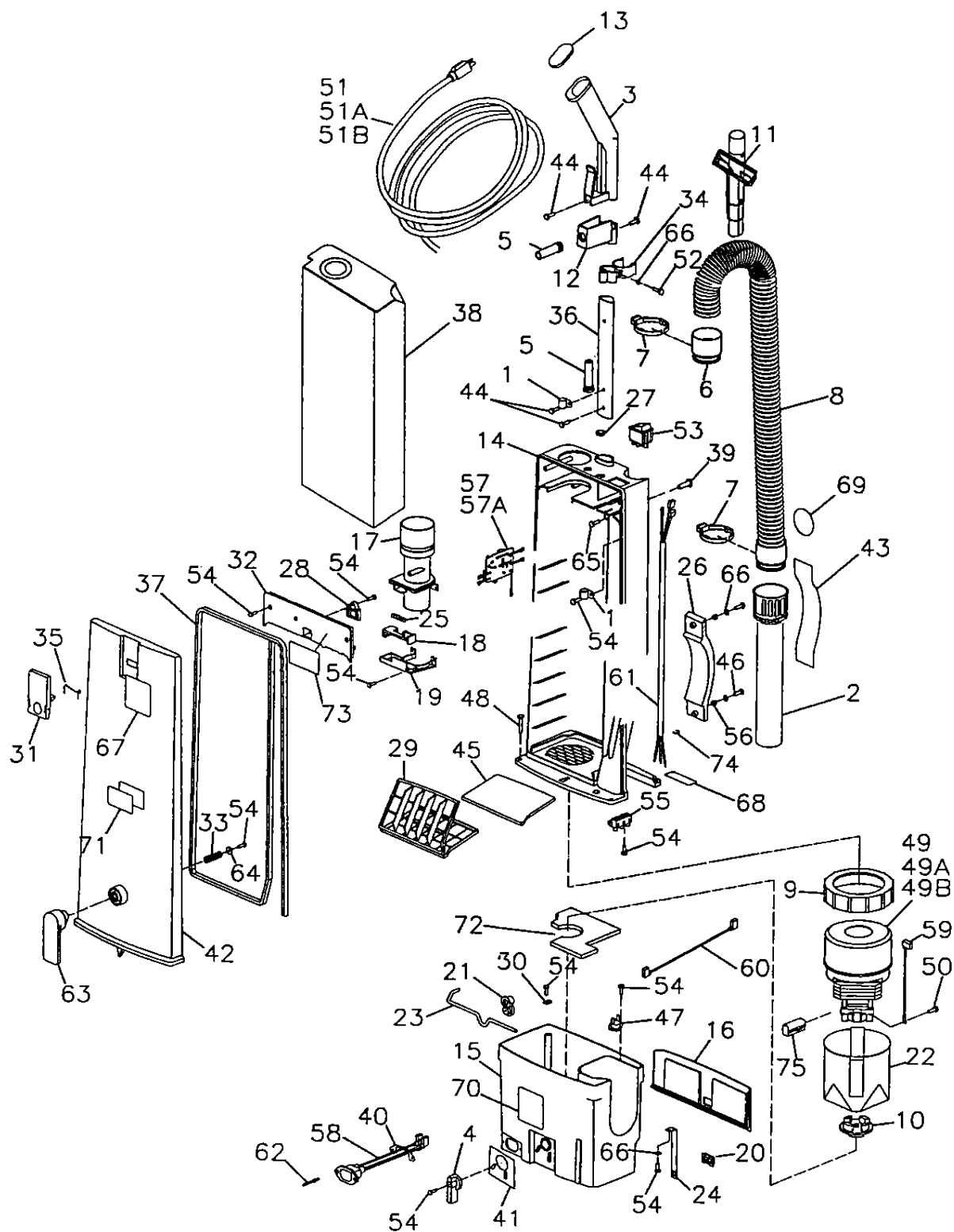
Starting Serial # _____

The ServiceMaster Company

One ServiceMaster Way

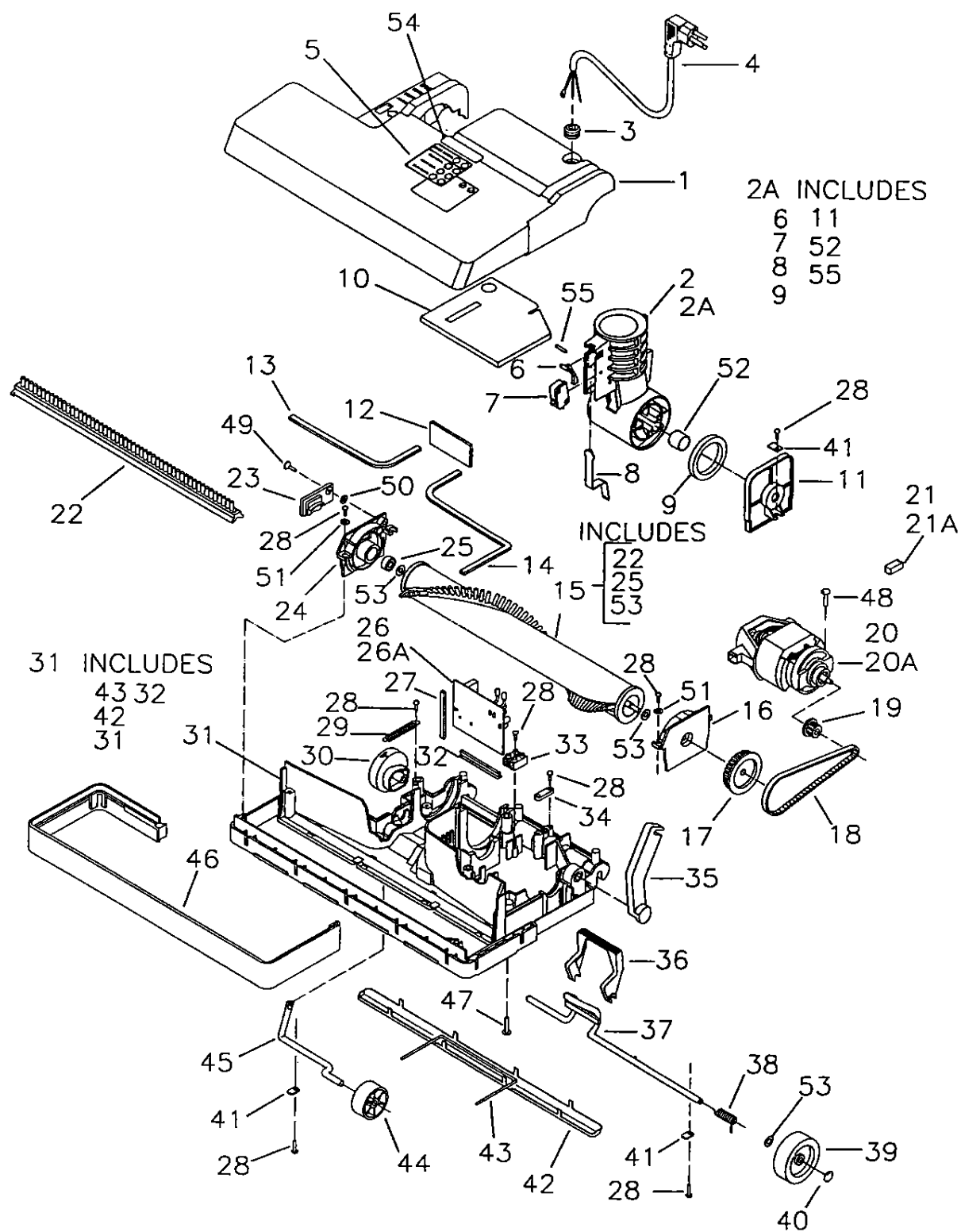
Downers Grove, IL 60515 USA

03/04/2010 8:39AM (GMT-06:00)



Parts List

Item	Part No.	Qty.	Description	Item	Part No.	Qty.	Description
1	53601	2	Clamp, Plastic 5/16 3305	42	53643	1	Grey Rear Vac Cover
2	53602	1	Wand Upright	43	53644	1	Decal
3	53603	1	Handle, Grey	44	53645	4	SCR-ST-B 10-32 x .50 PL
4	53604	1	Housing Release Knob	45	53646	1	Filter, Foam
5	53605	2	Cord Strain Relief	45A	53660	1	Hospital Filter - Pkg. of 10 (not shown)
6	53606	2	Hose Lock Fitting	46	53647	2	SCR-MC 8-32 x .75 STPL
7	53607	2	Hose Lock Ring	47	53648	1	Thermdisc 290 Twin
8	53608	1	Upright Vacuum Hose	48	53649	4	SCR-MC 10-32 x 1.25 STPL
9	53609	1	Vac Motor Gasket	49	53650	1	Vac Motor 6378-07 120V
10	53610	1	Vac Motor Dampener	49A	53743	1	Vac Motor 6379-00 240V
11	53611	1	Crevice Tool	49B	53744	1	Vac Motor 6804-00 100V
12	53612	1	Cord Retainer Grey	50	53652	1	SCR-ST-B 10 x .37 NI
13	53613	1	Handle Cap Grey	51	53653	1	Power Cord Upright 115V
14	53614	1	Grey Upper Housing, Front	51A	53654	1	Cord HO5 VVF2 x 1.5 x 40' (not shown)
15	53615	1	Grey Housing Vac Motor	51B	53745	1	Power Cord 100V (not shown)
16	53616	1	Grey Filter, Door Assembly	52	53655	1	SCR HI/LO #10 x 5/8 PL
17	53617	1	Grey Coupling Hose	53	53656	1	2-Position Switch
18	53618	1	Grey Latch, Bag Clip	54	53657	14	SCR-ST-B HI-LO 8 x .50 PL
19	53619	1	Grey Cover, Bag Latch	55	53658	1	Terminal Block 4 Position
20	53620	1	Grey Button Bag Filter	56	53659	2	Nut-Nyloc 8-32
21	53621	1	Cam, Lock and Release	57	53661	1	PC Board for 2-Position Switch
22	53622	1	Cover, Vac Motor	58	53663	1	Receptacle AC Power
23	53623	1	Wire Form, Lock-Release	59	53664	1	Wire Assembly, Grounding
24	53624	1	Spring Cover Button	60	53665	1	Wire Assembly
25	53625	1	Spring Bag Latch	61	53666	1	Wire Harness for 2-Position Switch
26	53626	1	Grey Handle Transport	62	53667	2	Rivet Pop
27	53627	1	Lense-Bag Full Light	63	53668	1	Cord Hook
28	53628	1	Cover, Latch	64	53669	1	WSR-Flat #10
29	53629	1	Filter Frame, Vac Motor	65	53670	1	SCR-MC 10-32 x .50 STPL
30	53630	2	Tab, Holddown	66	53671	3	WSR-Flat #8
31	53631	1	Grey Latch	67	53672	1	Decal, 2-Position Switch
32	53632	1	Grey Cover Electrical	68	53673	1	Decal Insert Hose
33	53633	1	Spring, Cord Hook	69	53674	1	Decal Made in USA
34	53634	1	Tool Clip	70	xxxxx	1	Decal, SM Serial Plate
35	53635	1	Spring Bag Cover Latch	71	53675	1	Decal Warning 1.25 x 2.75
36	53636	1	Extruded Handle	72	53676	1	Insulator Pad, Vac Motor
37	53637	1	Vac Cover Gasket 3/16 x 3/8	73	53677	1	Decal Bag Install
38	53638	1	Upright Bag, Pkg. of 10	74	53678	1	Strain Relief
38A	53639	1	Cloth Bag (not shown)	75	53679	2	Carbon Brush (53650)
39	53640	1	Nut-Riv 10-32	76	53711	1	ServiceMaster Decal (not shown)
40	53641	1	Backer Plate	77	50137	1	Replacement Plug (not shown)
41	53642	1	Decal Base Release				



Parts List

Item	Part No.	Qty.	Description
1	53680	1	Brush Base Top Cover 14" Grey
2	53681	1	Coupling Housing/Base
2A	53682	1	Coupling Housing/Comp. (includes 6,7,8,9,11,52,55)
3	53683	1	Line Cord Grommet
4	53684	1	Power Cord Molded Plug
5	53685	1	Decal Brush Monitor
6	53686	1	Upright Switch Finger
7	53687	1	Switch Mini
8	53688	1	Coupling Switch Cover
9	53689	2	Felt Ring Coupling Flange
10	53690	1	Insulator Brush Motor 14
11	53691	2	Coupling Pivot Plate
12	53692	1	Felt Strip, Base Cover
13	53693	1	Gasket-Intake Cover 8"
14	53694	1	Gasket-Intake Cover 11"
15	53695	1	Brush Core Assy. Comp. (includes 22, 25, 53)
16	53696	1	Brush End Plate/Drive
17	53697	1	Brush Drive Pulley
18	53698	1	Belt Brush Drive
19	53699	1	Pulley, Brush Motor
20	53700	1	Brush Motor 14" 120V
20A	53701	1	Brush Motor 14" 240V
21	53702	2	Carbon Brush 120V
21A	53703	2	Carbon Brush 240V
22	53737	1	Brush Strip
23	53704	1	Brush Strip Door
24	53705	1	Brush End Plate/Idle
25	53748	2	Bearing Upright Brush
26	53706	1	Elect Brush Control 120V
26A	53708	1	Elect Brush Control 240V
27	53709	1	Circuit Board Cushion 3"
28	53657	13	SCR-ST-B HI-LO 8 x .50 PL
29	53712	1	Spring Front Axle
30	53713	1	Vacuum Head Cam
31	53714	1	Base Assy. (includes 31 (Base) 32,42,43)
32	53731	1	Rub Strip
33	53715	2	Term Block PA-27-2
34	53716	1	Strain Relief Cover
35	53717	1	Support, Side Arm
36	53718	1	Upright Foot Release
37	53719	1	Upright Rear Axle
38	53720	1	Spring, Upright Axle
39	53721	2	Wheel 2 in. Molded
40	53722	2	Hubcap Upright
41	53723	7	Plate, Axle Retainer
42	53750	2	Brush - Metal Protector
43	53749	1	Wire Formed Protector
44	53724	1	Center Wheel 1.5 Molded
45	53725	1	Center Wheel Axle
46	53726	1	Bumper Molded
47	53649	4	SCR-MC 10-32 x 1.25 STPL
48	53728	2	SCR-MC 8-32 x .62 ST NIK
49	53729	1	SCR-MC 6-32 x .37 OH
50	53730	1	Pushnut Bolt Retainer
51	53671	4	WSR-Flat #8
52	53732	2	Bearing, Vac Neck
53	53733	2	WSR-Flat 1/2 x .257 x .030 THK
54	53734	1	Decal Caution Brush Start
55	53735	2	Straight Knurled Pin

**SERVICEMASTER (53600)
UPPER VAC HOUSING ASSY**

QTY	S/M Part#	M/M Part#	Description
1	53601	250039	Clamp, Plastic 5/16 3305
2	53602	370012G	Wand Upright
3	53603	370156	Handle, Grey
4	53604	370019	Housing Release Knob
5	53605	370026	Cord Strain Relief
6	53606	370027G	Hose Lock Fitting
7	53607	370029G	Hose Lock Ring
8	53608	370036	Upright Vacuum Hose
9	53609	370057	Vac Motor Gasket
10	53610	370072	Vac Motor Dampener
11	53611	370097	Crevice Tool
12	53612	370159	Cord Retainer Grey
13	53613	370160	Handle Cap Grey
14	53614	370300	Grey Upper Housing, Front
15	53615	370301	Grey Housing Vac Motor
16	53616	370315	Grey Filter, Door Assembly
17	53617	370302	Grey Coupling Hose
18	53618	370309	Grey Latch, Bag Clip
19	53619	370311	Grey Cover, Bag Latch
20	53620	370310	Grey Button Bag Filter
21	53621	370182	Cam, Lock and Release
22	53622	370183	Cover, Vac Motor
23	53623	370184	Wire Form, Lock-Release
24	53624	370185	Spring Cover Button
25	53625	370186	Spring Bag Latch
26	53626	370304	Grey Handle Transport
27	53627	370188	Lense-Bag Full Light
28	53628	370312	Cover, Latch
29	53629	370190	Filter Frame, Vac Motor
30	53630	370305	Tab, Holddown
31	53631	370306	Grey Latch
32	53632	370307	Grey Cover Electrical
33	53633	370195	Spring, Cord Hook
34	53634	370196G	Accessory Clip
35	53635	370197	Spring Bag Cover Latch
36	53636	370198	Extruded Handle
37	53637	370199	Gasket 3/16 x 5/16 Extrd
38	53638	53638	Upright Bag Pkg. of 10
38A	53639	370218	Cloth Bag
39	53640	711401	Nut-Riv 10-32
40	53641	370204	Backer Plate
41	53642	715171	Decal Base Release
42	53643	370303	Grey Rear Vac Cover
43	53644	715172	Decal
44	53645	711168	SCR-ST-B 10-32 x .50 PL
45	53646	730203	Filter, Foam
45A	53660	53660	Hospital Filter
46	53647	710331	SCR-MC 8-32 x .75 STPL
47	53648	740250	Thermodisc 290 Twin
48	53649	710362	SCR-MC 10-32 x 1.25 STPL
49	53650	740704	Vac Motor 6378-07 120V
49A	53743	740086	Vac Motor 6379-00 240V
49B	53744	740248	Vac Motor 6804-00 100V
50	53652	711124	SCR-ST-B 10 x 37 NI
51	53653	740705	Power Cord Upright 115V

SERVICEMASTER (53600)
UPPER VAC HOUSING ASSY

Item	S/M Part#	M/M Part#	Qty	Description
51A	53654	740083	1	Cord HO5 VVF2 x 1.5 x 40
51B	53745	740371	1	Power Cord 100V
52	53655	711160	1	SCR HI/LO #10 x 5/8 PL
53	53656	742102	1	2-Position Switch
54	53657	711181	14	SCR-ST-B HI-LO 8 x .50 PL
55	53658	742101	1	Terminal Block 4 Position
56	53659	711372	2	Nut-Nyloc 8-32
57	53661	742103	1	PC Board for 2-Position Switch
58	53663	740728	1	Receptacle AC Power
59	53664	740730	1	Wire Assembly, Grounding
60	53665	740731	1	Wire Assembly
61	53666	742100	1	Wire Harness for 2-Position Switch
62	53667	827666	2	Rivet Pop
63	53668	370313	1	Cord Hook
64	53669	711503	1	WSR - Flat #10
65	53670	710355	1	SCR-MC 10-32 x .50 STPL
66	53671	711502	3	WSR - Flat #8
67	53672	715230	1	Decal, 2-Position Switch
68	53673	715155	1	Decal Insert Hose
69	53674	715501	1	Decal Made in USA
70	XXXXXX		1	Decal, SM Serial Plate
71	53675	715015	1	Decal Warning 1.25 x 2.75
72	53676	370207	1	Insulator Pad, Vac Motor
73	53677	715178	1	Decal Bag Install
74	53678	100028	1	Strain Relief
75	53679	370068	2	Carbon Brush (53650)
76	53711	715160	1	ServiceMaster Decal
77	50137		1	Replacement Plug

SERVICEMASTER (53600)
Head Assembly

mm	S/M Part#	MM Part#	Qty	Description
1	53680	370314	1	Brush Base Top Cover 14" Grey
2	53681	370117	1	Coupling Housing/Base
2A	53682	370141	1	Coupling Housing/Comp.
3	53683	370088	1	Line Cord Grommet
4	53684	740729	1	Power Cord Molded Plug
5	53685	715146	1	Decal Brush Monitor
6	53686	370030	1	Upright Switch Finger
7	53687	740701	1	Switch Mini
8	53688	370059	1	Coupling Switch Cover
9	53689	370203	2	Felt Coupling Flange
10	53690	370210	1	Insulator Brush Motor 14
11	53691	370008	2	Coupling Pivot Plate
12	53692	370085	1	Felt Strip, Base Cover
13	53693	370091	1	Gasket-Intake Cover 8"
14	53694	370090	1	Gasket-Intake Cover 11"
15	53695	370277	1	Brush Core Assy. Comp
16	53696	370022	1	Brush End Plate/Drive
17	53697	370052	1	Brush Drive Pulley
18	53698	370043	1	Belt Brush Drive
19	53699	370209	1	Pulley, Brush Motor
20	53700	740700	1	Brush Motor 14" 120V
20A	53701	740900	1	Brush Motor 14" 240V
21	53702	370069	2	Carbon Brush 120V
21A	53703	740899	2	Carbon Brush 240V
22	53737	370083	1	Brush Strip
23	53704	370044	1	Brush Strip Door
24	53705	370023	1	Brush End Plate/Idle
25	53748	370077	2	Bearing Upright Brush
26	53706	740719	1	Elect Brush Control 120V
26A	53708	740725	1	Elect Brush Control 240V
27	53709	370092	1	Circuit Board Cushion 3"
28	53657	711181	13	SCR-ST-B HI-LO 8 x .50 PL
29	53712	370076	1	Spring Front Axle
30	53713	370032	1	Vacuum Head Cam
31	53714	370151	1	Base Assy.
32	53731	370152	1	Rub Strip
33	53715	740036	2	Term Block PA-27-2
34	53716	370064	1	Strain Relief Cover
35	53717	370180	1	Support, Side Arm
36	53718	370021	1	Upright Foot Release
37	53719	370045	1	Upright Rear Axle
38	53720	370273	1	Spring, Upright Axle
39	53721	370009	2	Wheel 2 in. Molded
40	53722	370074	2	Hubcap Upright
41	53723	370075	7	Plate, Axle Retainer
42	53750	370047	2	Brush - Metal Protector
43	53749	370071	1	Wire Formed Protector
44	53724	370031	1	Center Wheel 1.5 Molded
45	53725	370050	1	Center Wheel Axle
46	53726	370040	1	Bumper Molded
47	53649	710362	4	SCR-MC 10-32 x 1.25 STPL
48	53728	710130	2	SCR-MC 8-32 x .62 ST NIK
49	53729	710010	1	SCR-MC 6-32 x .37 OH
50	53730	370084	1	Pushnut Bolt Retainer
51	53671	711502	4	WSR-Flat #8

SERVICEMASTER (53600)
Head Assembly

mm	S/M Part#	MM Part#	Qty	Description
52	53732	370172	2	Bearing, Vac Neck
53	53733	711577	2	WSR-Flat 1/2 x .257 x .030 THK
54	53734	715156	1	Decal Caution Brush Start
55	53735	370113	2	Straight Knurled Pin